SECTION 14A CULVERTS

14A.1 INTRODUCTION TO RATING CULVERTS

This section covers the load rating of culverts, flexible and rigid other than concrete box culverts. Culverts include, but are not limited to: metal pipe, metal plate pipe, pipe arch, long span plate structure, thermoplastic pipe, steel reinforced thermoplastic pipe, and fiberglass pipe. This section also covers rigid pipes such as concrete pipes. Culverts are to be rated using the policies and guidelines of the Bridge Rating Manual, Section 1 and Subsections 14A.2 and 14A.3.

The load rating of concrete box culverts is covered in section 14.

When there are no plans available for the culverts, the requirements in Subsection 1.5 of CDOT Bridge Rating Manual, CDOT M&S Standards, or AASHTO Specifications may be used if proven to be representative of the culvert. Field measurements may also be used.

The types of flexible culverts covered by this section are:

- AAC Aluminum Arch Culvert
- CMP Corrugated Metal Pipe (Steel/Aluminum)
- CPP Corrugated Plastic Pipe
- SAC Steel Arch Culvert/Multiplate Arch Culvert
- SPP Smooth Plastic Pipe

The other types of rigid culverts also covered by this section are:

- RCPC Reinforced Concrete Pipe Culvert
- CAC Concrete Arch Culvert

14A.2 POLICIES AND GUIDELINES FOR RATING CULVERTS

14A.2.1 General

- A) A culvert shall be rated or re-rated based on AASHTO Load and Resistance Factor Rating (LRFR) using latest version on CANDE (Culvert Analysis and Design) software. Programs other than CANDE must be approved in advance by the CDOT Bridge Rating Engineer.
- B) A major culvert is defined as a culvert or a group of culverts that have a span length of greater than 20 feet measured parallel to the centerline of roadway from outside of the first pipe to the outside of the last pipe. A group of culverts are culverts with distance between them of less than or equal to the radius of the smallest culvert in the group.

- C) A minor culvert is defined as a culvert or a group of culverts that have a span length of less than or equal 20 feet but greater than or equal to 4 feet measured parallel to the centerline of roadway from outside of the first pipe to the outside of the last pipe.
- D) Inventory and operating ratings shall be performed for HL-93 as applicable. Additionally, an operating rating shall be performed for appropriate Legal Loads (Colorado or Interstate Type 3, 3-2, and 3S2), NRL, EVs, Colorado Permit Vehicle, and Modified Tandem. Rating for SHVs shall be performed if the rating factor (RF) for the NRL vehicle is less than 1.0. Truck configurations for the legal loads, NRL, SHVs, EVs, Colorado Permit Vehicle, and Modified Tandem can be obtained from Chapter 1 of the CDOT Rating Manual.
- E) For live loads and impact factors refer to AASHTO Specifications, AASHTO Manual for Bridge Evaluation, and CDOT Bridge Rating Manual Section 1.
- F) "For single-span culverts, the effects of live load may be neglected where the depth of fill is more than 8.0 ft. and exceeds the span length. For multiple span culverts, the effects may be neglected where the depth of fill exceeds the distance between inside faces of end walls." AASHTO LRFD 8th edition, section 3.6.1.2.6. When these conditions are met, the capacity adequacy shall be verified for dead load and other superimposed loads. The rater shall also verify and document that the fill height meets CDOT M&S Standard fill height limitations.
- G) The structure Inspection and appraisal report shall be investigated for the culvert condition. Reducing section properties due to loss of cross section or damage shall be investigated and accounted for by a professional engineer. Findings and recommendation shall be discussed with the Staff Bridge contact and the Bridge Rating engineer prior to finalizing the rating. If approved, the findings and recommendation shall be clearly documented in the rating package.
- H) Refined analysis and/or soil interaction analysis may be used if rating shows that posting or color coding per section 1.15 or 1.16 is required. Geotechnical engineering may be required to provide soil interaction properties.
- For multiple lines of buried pipe structure that meets the minimum spacing between pipes per AASHTO LRFD, Section 12.6.7, a single pipe instead of multi-pipe may be modeled for load rating analysis.

14A.2.2 Calculations

- A) A set of calculations, separate from computer output, shall be submitted with each rating package. These calculations shall include derivations for dead loads, derivation of live load, and any other calculations or assumptions used for the rating.
- B) Dead Loads
 - 1. The final sum of all the individual weight components for dead load calculations may be rounded up to the next 5 pounds.
 - 2. Dead loads shall include fill, pavement, curbs, sidewalks, railing, etc.
 - 3. Fill Dead loads shall be calculated based on 125 lb/ft³.
- C) Use the minimum design yield strength value F_y from plans or AASHTO Specifications.

14A.3 RATING REPORTING AND PACKAGING REQUIREMENTS

14A.3.1 Rating Reporting/Package Requirements

- A) A copy of the schematic drawing or sketch showing the elevation and applied loads shall be included with the rating package. Rating procedure shall be per section 1.11 or 1.12 as applicable.
- B) The rater and checker shall complete the rating documentation as described in Section 1 of the Bridge Rating Manual. Any variation from the original design assumptions shall be added to the Rating Summary Sheet as applicable. The rating package requirements shall be per Section 1.13 and Section 1.14 of the Bridge Rating Manual and as amended herein.

14A.3.2 Consultant Submittal Requirements

- A) Consultant designed/rated culverts: Before finalizing the rating package and when a computer program is used as the analysis tool, the rater shall verify with Staff Bridge that the program being used is acceptable to CDOT. Unapproved program data files may be rejected.
- B) When the rating is finalized, the rater shall save the input and output files. The files name shall include the structure number of the rated culvert. The rating package including the program input and output files, the rating summary sheet, and necessary computations shall be transmitted electronically (.xlsx, .xml, etc.) and in PDF format to Staff Bridge for review and archiving.

14A.4 INTRODUCTION TO CANDE SOFTWARE

CANDE is a public domain 2D finite element software for analysis and design of culverts and buried structures (corrugated metal, reinforced concrete, and thermoplastics). CANDE can rate or design buried structures by Load Resistance Factor Design (LRFD) or Allowable Stress Design (ASD) methodologies.

There are three levels for analysis: Level 1, 2 and 3 as shown in Fig 14A-1. CANDE will generate a mesh automatically for half of the culvert then by using the Tool Box application can convert to a level 3 mesh (full culvert).

CANDE analyzes different types of culverts (steel, concrete, and plastic) for various design criteria as shown in Table 14A-1.

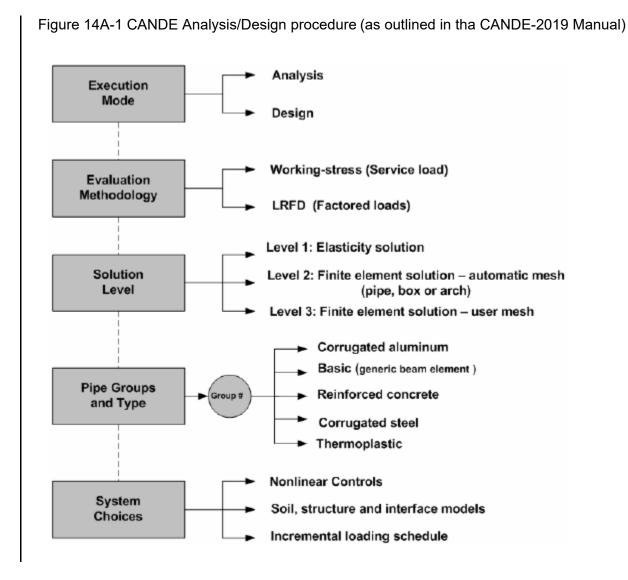
Culvert properties such as: (culvert type, soil types, culvert wall thickness, fill materials density, thickness, etc.) must be defined in CANDE but to receive a rating for the culvert, the user must use the Tool Box attached to CANDE software.

14A.5 INTRODUCTION TO CANDE TOOL BOX SOFTWARE

The CANDE Tool Box is an application that supplements the CANDE software to rate culverts. It has the ability to define wearing surface thickness, convert analysis level, define design, legal and permit trucks with varies load factors, and to obtaining rating factors.

Table 14A-1: Design/Analysis CANDE criteria

Buried structure Type	Analysis/Design Criteria
	Thrust Yielding
Corrugated Metal	Buckling
	Seam Failure
	 Plastic hinging
	Steel Yielding
Reinforced Concrete	Concrete Crush
	Shear failure
	Radial Tension
	Thrust Yielding
Plastic	Bucking
	Combined Strain
	Tension Strain



The following information was obtained from CDOT standards and AASHTO Standard Specification Section 12:

Table 14A-2: Materials Specifications

Pavement Unit weight	146.67	pcf
Soil Unit Weight	125	pcf
Soil Stiffness factor K	0.22	
Steel Pipe material Modulus of Elasticity, E _m	29,000,000	psi
Pipe material Min. Tensile Strength, f _u	45,000	psi
Pipe material Min. Yield Point, Fy	33,000	psi
Capacity Modification Factor for Wall Area and Buckling, Φ_{b}	1.0	
Capacity Modification Factor for Seam Strength, Φ_s	0.67	
Elastic Young modulus for steel	29,000,000	psi
Poisson's ratio for steel	0.3	
Yield stress for steel	33,000	psi
Steel Density	490	pcf
Elastic Young modulus for aluminum	10,000,000	psi
Poisson's ratio for Aluminum	0.33	
Yield stress for Aluminum	24,000	psi
Aluminum Density	170	pcf
Compressive Strength of Concrete, $f'c$	Based on the actual grade	ksi
Concrete Density	150	pcf
Poisson's ratio for concrete	0.17	
Elastic Young modulus for concrete	$120 * (Density)^2$	psi
Plastic Elastic Young modulus for short-term loading	See attached table	
Plastic Ultimate stress limit for short-term loading	See attached table	
Plastic Elastic Young modulus for long-term loading	See attached table	
Plastic Ultimate stress limit for long-term loading	See attached table	
Poisson's ratio for plastic	0.3	

Table 14A-3: Plastic Materials Specifications

Type of plastic	Effective Young'	s Modulus (PE)	Ultimate strength (PU)		
	Short-Term (ksi)	Long-term (ksi)	Short- Term (ksi)	Long- term (ksi)	
HDPE –High Density Polyethylene	110	22	3	0.9	
PVC –Polyvinyl Chloride	400	140	6	2.6	
PP –Polypropylene	135	31	3.1	1	

Corrugation	Section	Corrugation thickness (in)						
Profile	Properties	0.040	0.052	0.064	0.079	0.109	0.138	0.168
	PA in ² /in	0.03800	0.05070	0.06340	0.07920	0.11090	0.14270	0.17480
1-1/2 x 1/4	PI in ⁴ /in	0.00025	0.00034	0.00044	0.00057	0.00086	0.00121	0.00164
	PS in^{3}/in	0.00172	0.00225	0.00280	0.00347	0.00479	0.00624	0.00785
	PA in ² /in	0.03880	0.05160	0.06460	0.08070	0.11300	0.14530	0.17780
2-2/3 x 1/2	PI in ⁴ /in	0.00112	0.00150	0.00189	0.00239	0.00342	0.00453	0.00573
	PS in $^{3}/in$	0.00415	0.00543	0.00670	0.00826	0.01123	0.01420	0.01716
	PA in ² /in	0.04450	0.05930	0.07420	0.09280	0.13000	0.16730	0.20480
3 x 1	PI in ⁴ /in	0.00515	0.00689	0.00866	0.01088	0.01546	0.02018	0.02509
	PS in ³ /in	0.00990	0.01310	0.01628	0.02017	0.02788	0.03547	0.04296
	PA in ² /in	0.00000	0.00000	0.06620	0.82670	0.11580	0.14900	0.18220
5 x 1	PI in ⁴ /in	0.00000	0.00000	0.00885	0.01109	0.01565	0.02032	0.02509
	PS in ³ /in	0.00000	0.00000	0.01664	0.02056	0.02822	0.03571	0.04296
Corrugation	Section	Corrugation thickness (in)						
Profile	Properties	0.110	0.140	0.170	0.188	0.218	0.249	0.280
	PA in ² /in	0.12970	0.16690	0.20410	0.22830	0.26660	0.30420	0.34330
6 x 2	PI in⁴/in	0.06041	0.07816	0.09616	0.10800	0.12691	0.14616	0.16583
	PS in ³ /in	0.05726	0.07305	0.08863	0.09872	0.11444	0.12998	0.14546
Corrugation	Section	Corru	gation					
Profile	Properties	thickness (in)						
		0.318	0.380					
	PA in ² /in	0.38930	0.46780					

Table 14A-4: Section Pro	nerties for Standard	Steel Corrugation Sizes
Table 14A-4. Section FIO	perlies for Stanuaru	Sleer Corrugation Sizes

PS in³/in 0.16393 0.19496

0.135 0 0 0.14533 0.00453	0.164 0 0 0 0.17775 0.00573
0 0 0.14533 0.00453	0 0 0.17775 0.00573
0 0.14533 0.00453	0 0.17775 0.00573
0.14533 0.00453	0.17775 0.00573
0.00453	0.00573
	_
0.04407	
0.01427	0.01726
0.17400	0.20483
0.02017	0.02508
0.03554	0.04309
0.14533	0.17775
0.01910	0.02340
0.03366	0.04021
	0.14533

Corrugation	Section	Corrugation thickness (in)					
Profile	Properties	0.100	0.125	0.150	0.175	0.200	0.225
	PA in ² /in	0.11700	0.14583	0.17500	0.20408	0.23325	0.26242
9 x 2 ½	PI in ⁴ /in	0.08310	0.10400	0.12490	0.14590	0.16700	0.18820
	PS in ³ /in	0.06392	0.07924	0.09426	0.10908	0.12370	0.13813

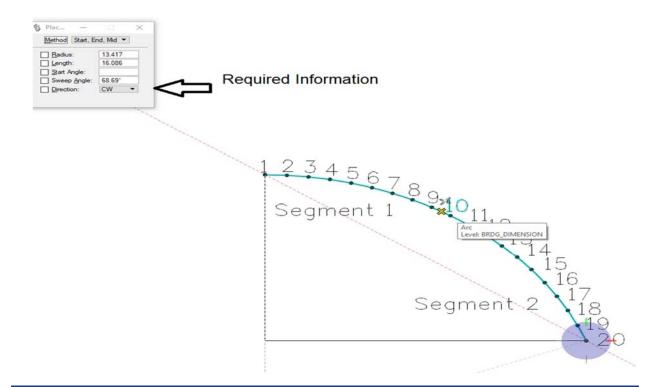
Corrugation Profile	Section Properties	Corrugation thickness (in)
		0.250
	PA in ² /in	0.29175
9 x 2 ½	PI in ⁴ /in	0.20940
	PS in ³ /in	0.15229

14A.6 ARCH GEOMETRIC DATA DEFINITION PROCEDURE IN CANDE

14A.6-1: Two Segment Arch Definition

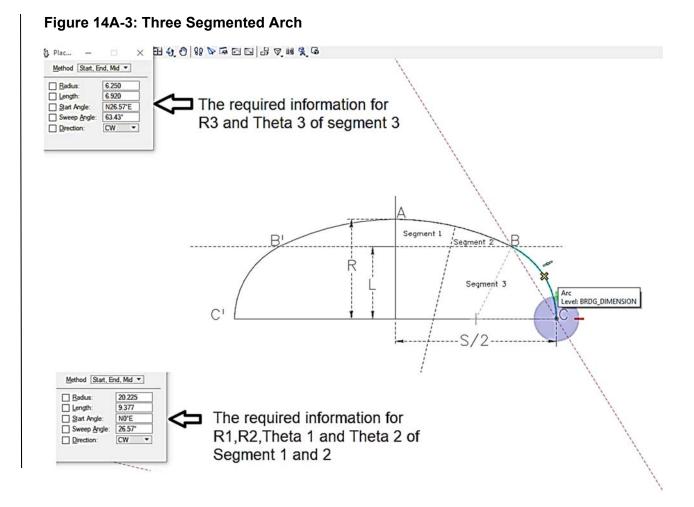
- 1. Draw a horizontal line in MicroStation with length S (Pipe Span Length) as detailed in the Culvert Field Measurement Form
- 2. From the center of that line, draw a vertical line with length R (Pipe Rise)
- 3. Create an arc using the "Start, End, Mid" method and make sure the arc's radius centers on the drew vertical line.
- 4. Record the radius and sweep angle from the "Place arc" command box
- 5. In the "Arch Segments and Angles" section of CANDE, input the value of the radius previously recorded in the "R1" and "R2" fields. Divide the sweeping angle by 2 and record those values in "Angle for R1 segment" and "Angle for R2 segment".
- 6. Go to Material Definition 4 (Interface 1) and input 90° and change the coefficient of friction to 0.3 (the minimum value)
- 7. Go to Material Definition 5 (Interface 2) under the Material Control Parameters change the Material Name to "Interface #19" and change the Material ID to 19. This is the last interface of the nodes generated by CANDE. The program will calculate all the interface angles in between. Using the equation $\theta(i) = 90 - (i - 1) * \frac{\Delta}{m-1}$ where i = 1, 2, ..., m and m= total number of nodes (should always be 20 for a two-segmented arch) and delta = sweep angle, calculate the interface angle at the 20th node. Input this value into the "Angle from x-axis to normal interface" field of Material Definition 5 and change the coefficient of friction to 0.3.

Figure 14A-2: Two Segmented Arch



14A.6-2: Three Segment Arch Definition

- 1. Draw a horizontal line in MicroStation with length S (Pipe Span Length) as detailed in the Culvert Field Measurement Form
- 2. From the center of that line, draw a vertical line with length R (Pipe Rise)
- 3. From the center of that line, draw another vertical line with length L (Vertical rise of side segment)
- 4. Create an arc for segment 1 and 2 using the "Start, End, Mid" method and make sure the arc's start from B' to B point (as shown in the attached drawing).
- 5. Record the radius and sweep angle from the "Place arc" command box for Arch of segment 1 and 2
- 6. In the "Arch Segments and Angles" section of CANDE, input the value of the radius previously recorded in the "R1" and "R2" fields. Divide the sweeping angle by 2 and record those values in "Angle for R1 segment" and "Angle for R2 segment".
- 7. Create an arc using the "Start, End, Mid" method and make sure the arcs from point B to point C.
- 8. Record the radius and sweep angle from the "Place arc" command box.
- In the "Arch Segments and Angles" section of CANDE, input the value of the radius previously recorded in the "R3" and sweeping angle. Record those values in "Angle for R3 segment" and "Angle for R3 segment".
- 10. To activate R3 and Theta 3 values define "vertical rise of side segment" in "Arch and footing dimension definition" equal to "L" length.
- 11. Go to Material Definition 4 (Interface 1) and input 90° and change the coefficient of friction to 0.3 (the minimum value)
- 12. Go to Material Definition 5 (Interface 2) under the Material Control Parameters change the Material Name to "Interface #19" and change the Material ID to 19. This is the last interface of the nodes generated by CANDE. The program will calculate all the interface angles in between. Using the equation where i = 1, 2, ..., m and m= total number of nodes (should always be 20 for a two-segmented arch) and delta = sweep angle, calculate the interface angle at the 20th node. Input this value into the "Angle from the x-axis to normal interface" field of Material Definition 5 and change the coefficient of friction to 0.3.



14A.7 CULVERT RATING EXAMPLES

14A.7.1 Example 1: Corrugated Metal Pipe (CMP)

The example presented in this section is based on LRFR method. The rating is for Structure P-11-C, 2-Cells Corrugated Metal Pipe (CMP) pictured below.

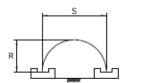
CANDE has two options for pipe rating, first option pipe only and second option pipe with soil interface. It is recommend to rate pipe without soil interface being more conservative.



COLORADO DEPARTMENT OF TRANSPORTATION STAFF BRIDGE CORRUGATED METAL CULVERT FIELD MEASUREMENT FORM

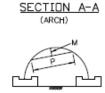
STRUCTURE # P-11-C

Material Type (Steel, aluminum, etc.)			STEEL			
Galvanized (Yes or No)			YES			
Number of Cells			2			
Are all cells the same size and shape? (Yes or No))		YES			
Document any differences:						
Top Wall Thickness - t1 (in) = (See Det	ail B)		1/4"			
Bottom Wall Thickness - t2 (in) = (See det	tail B)		1/4"			
Minimum Wall Thickness (in) =	-		1/4"			
Corrugations Pitch - c (in) = (See Detail B)						
Corrugations Depth - d (in) = (See Detail B)						•
Number of Bolts per longitudinal foot of splice ? Is it double or single row ?						
Bolt Diameter (in)			3/4"			
Pipe Span length - S (in) = See Section A-A for appropriate type			10'-10'	·		
Pipe Rise - R (in) = See Section A-A for appropriate type			7'-8"			
Maximum Normal Curvature top radius (Rt) dimensions (See Detail D)				(in)	P= 36	(in)
Pavement Thickness (in) =						
Fill Height (in) =						
Is there noticeable settlement in the roadway over the culvert? Yes or No						
Is there noticeable differential settlement or rotation in the the culvert? Yes or No (Detail C)			NO			
Is there noticeable sag or damage inside the culvert? Yes or No (If yes, take a photo)			NO			
Noticeable Sag Dimensions (See Detail D)	Location =		M=	(in)	P=	(in)
Inspector Initials :	•	Date:				

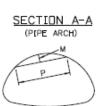




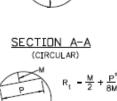
No t2 values exist for this section



(ARCH)



(PIPE ARCH)

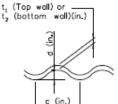




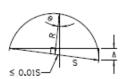
(CIRCULAR)

Colculate maximum existing normal curvature top radius (R_s) by taking measurments around the upper periphery of the culvert using a ruler of length "P" to obtain value of "M". This should be done at selected stations along length of culvert (particularly at locations with normal curvature and at location with noticeable sag)

DETAIL D Top Rodius Rt



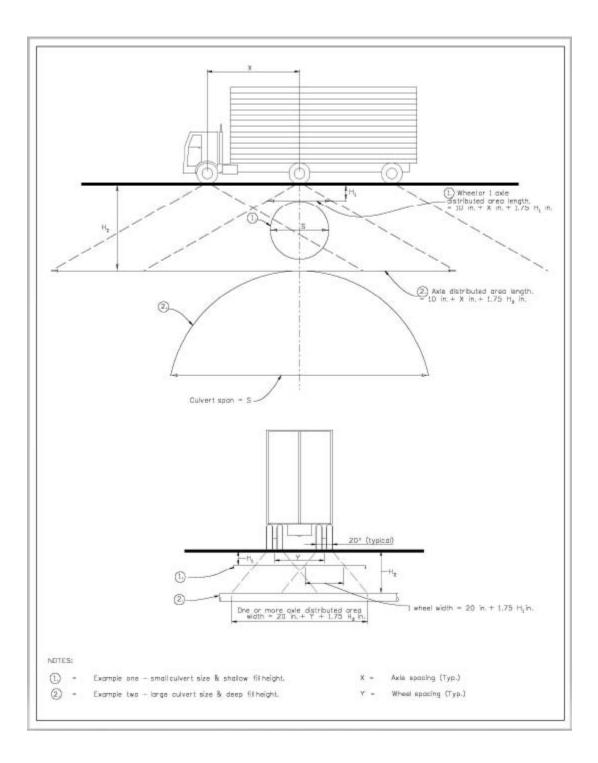
DETAIL B (METAL CORRUGATION & GAGE INFORMATION)



The rotation of the structure, 9, may be determined as:

DETAIL C

DIFFERENTIAL SETTLEMENT



	Control Information	
Type of analysis Analysis Design Method of analysis/design ERFD Service Solution level Elasticity (Level 1) Solution level Elasticity (Level 1) Solution level Elasticity (Level 1) Elasticity (Level 1) Elasticity (Level 1) Elasticity (Level 1) Elasticit	Level 2 Specific Canned mesh type Soil mesh pattem Pipe mesh Box mesh Arch mesh Interface elements (pipe only) Pipe-soil Trench-instu None	CANDE 2007 Input Wizard
FEM-auto mesh (Level 2) FEM-user mesh (Level 3) Use the auto-generate option for the interface elements Number of pipe element groups (Level 3 only) P-11-C	MOD-Make changes to the basic mesh Image: Wight of the basic mesh Image: Wight of the basic mes	You will enter some basic information about your model and CANDE will prepare a starter input document that you can customize for your particular model. After you complete the input for each screen in the Input Wizard, press the 'Next' button until you have reached the end. Once completed, press the 'Finish' button to enter the CANDE input menus. <u>Control Information</u> On the control information screen, enter key information regarding the type of model method of analysis etc.

- In Main input control parameter: Interface element "None" soil interface neglected, if soil information available rater may use "pipe-soil" option.
- Solution level used "level 2" and converted to "level 3" by Tool Box.
- LRFD analysis type used per section 1.6-B.

W:\0223_Rating_Bridge Rating Pending Wo	rk\Metric 13 PCA\P-11-C_AI\Rating\Le	evel2-ANALYS-LRFD-HOMO-Pipe — 🗆 🗙
File Edit Run View Window	Help	_ <i>B</i> ×
🗋 🚅 📮 🍜 🖻 🗵 🔍 🗮 🔆 1		
Show Help Show input		ster Control A-1
Master Control - A Master Control 1 Master Control 2 Pipe Definition - B Pipe Definition 1 Steel Section Properties Steel Joint Properties (2) Steel Joint Properties (2) Steel Statements - C Control Parameters (Level 2-Pipe) Major Geometry and Loading Parameter Control Variables (Level 2-Pipe) Backpacking for Embankment Mesh/I Control Parameters for Changes to Noo Material Definition 1 (in situ. Dedding Ja Material Definition 1 matures (Material Storpic Linear Elastic Parameters LRFD Load Factors	1 \$1 -30 1 0 0 0 0	Heading for output Number of culvert element groups Maximum number of iterations/step Culvert ID (Process 12-50) Process ID (Process 12-50) Subdomain ID (Process 12-50)
Menu Selected: Master Control 1	Done	.:

C W:\0223_Rating_Bridge Rating Pending W	ork\Metric 13 PCA\P-11-C_Al\Rating\Level2-ANALYS-LRFD-HOMO-Pipe	-		×
🖳 File Edit Run View Window	Help		-	₽×
🗀 😂 🖬 🕼 🔟 🛄 🔯 🗞				
Show Help Show input	Master Control A-2			
Master Control - A Master Control 1 Master Control 2 Pripe Definition - B Pripe Definition 1 Steel Section Properties Steel Joint Properties (2) Steel Hesistance Factors (LRFD) Solution Level Statements - C Control Parameters (Level 2-Pipe) Major Geometry and Loading Parameter Control Variables (Level 2-Pipe) Backpacking for Embankment Mesh/1 Control Parameters for Changes to Noc Material Definition 1 (in stu-bedding.bar Material Definition 3 (in stu-bedding.bar Material 3 (in stu-bedding.bar	Pipe material type Aluminum Basic Concrete Plastic Steel Canned mesh type Pipe mesh Box mesh Arch mesh			
Menu Selected: Master Control 2	Done			

C W:\0223_Rating_Bridge Rating Pending Wo	ork\Metric 13 PCA\P-11-C_Al\Rating\Lev	el2-ANALYS-LRFD-H	HOMO-Pipe − □ ×
🖳 File Edit Run View Window	Help		_ & ×
🗅 🚄 🔚 🎒 🔝 🗰 🐼	<u>El</u>		
Show Help Show input		(Steel) B-1 erties and Contro	I
Master Control - A	Young's modulus for steel	2900000	psi
Master Control 2	Poisson's ratio	0.3	
□··· Pipe Definition - B □··· Pipe Definition 1	Yield stress of pipe	33000	psi
Steel Material and Control Paramet Steel Section Properties	Yield stress of pipe seam		psi
Steel Joint Properties	Density of steel	0.284	lb/in^3
Steel Joint Properties (2) Steel Resistance Factors (LRFD)	Modulus of upper portion of bilinear model	-	psi
Solution Level Statements - C Control Parameters (Level 2-Pipe) Major Geometry and Loading Paramete Control Variables (Level 2-Pipe) Backpacking for Embankment Mesh/1 Control Parameters for Changes to Noc Material Definition Statements - D Material Definition 1 (in situ bedding ba Material Control Parameters(Materia Isotropic Linear Elastic Parameters LRFD Load Factors	Ma O Ear O	nt slip No Yes Yes, show trace terial behavior Linear stress/strain Bilinear stress/strain ge deformation mode Small deformation Large deformation Large def/buckling	
< >>			
Menu Selected: Steel Material and Control Paran	neters Done		

Material properties (Young Modulus, passion ratio, yield stress and steam stress of pipe) values exist by default in CANDE software help menu, rater may modify these inputs.

Detail of deformation modes available in "CANDE solution methods" for this example "small deformation mode" has been used.

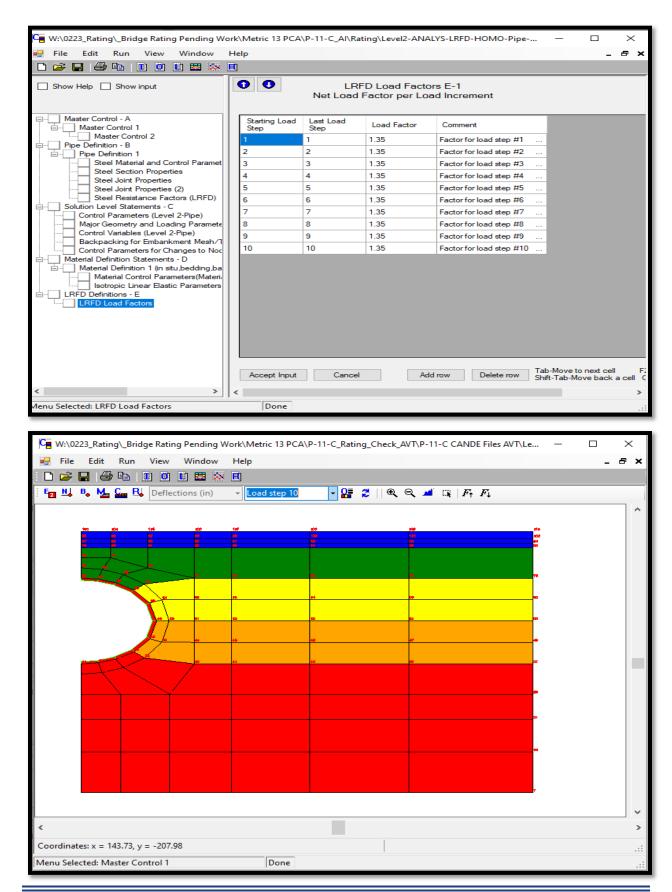
W10222_Rating_Bridge Rating Pending Work/Metric 13 PCANP-11C_ANRating\Level2-ANALVS-LRFD-HOMO-Pipe		
Master Control - A Master Control 2 Master Control 2 Prepe Definition - B Seel Joint Properties (2) Seel Austinal and Control Parameters Seel Joint Properties (2) Seel Resistance Factors (LRED) Seel Resistance Factors (LRED) Seel Resistance Factors (LRED) Maging Geometers (Meater) Control Parameters (Meater) Maging Geometers (Meater) Maging Control Parameters (Meater) Material Definition 1 in situ.bedding.ba		
Show Help Bhow input Master Control - A Master Control - A Master Control 2 Pipe Definition 1 Steel Material and Control Paramet Steel Social Properties Steel Joint Properties Steel Joint Properties Steel Joint Properties Steel Joint Properties Steel Social Properties Steel Joint Properties Joint Prope		
Section Properties Area of pipe wall / unit length O.06041 in ^4/in Section Properties Steel Joint Properties St		
Area of pipe wail / unit length 0.050/1 in * 2/in Pripe Definition - B Master Control 2 in * 4/in Steel Meterial and Control Parameters Steel Soint Properties 0.05726 in * 3/in Steel Joint Properties Steel Joint Properties in * 3/in in * 3/in Steel Joint Properties Steel Joint Properties in * 3/in Major Geometry and Loading Parameter Control Parameters (Level 2-Pipe) in * 3/in Major Geometry and Loading Parameter Control Parameters for Changes to Noc in * 3/in Material Definition Statements - D Accept Input Cancel Material Definition Statements - D Accept Input Cancel	Show Help Show input	
Image: Control 2 Prope Definition 1 Steel Material and Control Parameter Steel Section Properties Steel Joint Properties Steel Joint Properties Steel Arameters (Level 2-Pipe) Material Definition 1 (in situ-Bedding Jae Image: Properties (Control Parameters for Changes to Noc Image: Properimage: Properimage: Properties (Control Parameters (Prop		Area of pipe wall / unit length 0.1297 in^2/in
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Area of Pipe wall, Moment of Inertia and section modulus inputs available in help menu (Table 14A-5).Based on material types (Steel or Aluminum) and pipe Corrugation pitch and depth from field measurement form.

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Master Control 1	Model Type 1-Isotropic-Linear Elastic V
Pipe Definition - B	Density 120 Ib/ft^3
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Steel Resistance Factors (LRFD)	
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LRFD Load Factors	
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Show Help Show input	Material Definition (Isotropic) - D-2 Elastic Parameters Young's modulus 1450 psi
Show Help Show input	Material Definition (Isotropic) - D-2 Elastic Parameters
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CDOT Bridge Rating Manual

October 2021

The CANDE Tool Box is used to convert mesh level 2 to level 3, update wearing surface thickness and unit weight, simulate various (design load, legal load, and permit load) and perform load rating calculations as shown below.

The rater must define each truck (legal and permit) configuration using option 3 in the Tool Box to get a rating for legal and permit trucks.

The rater must use live load factors specified in Section 1.3-M in CDOT Rating Manual 1.35 for design vehicle, 2.0 for legal load and 1.4 for permit load.

CANDE tool Box manual guide available in CANDE website:

https://www.candeforculverts.com/cande-tool-box.html

CAUSershibrsheemalDesktop/CANDE_Tool_Box_program.exe

- C ×

WELCOME TO CANDE TOOL BOX PROGRAM ***
Version January 1, 2018

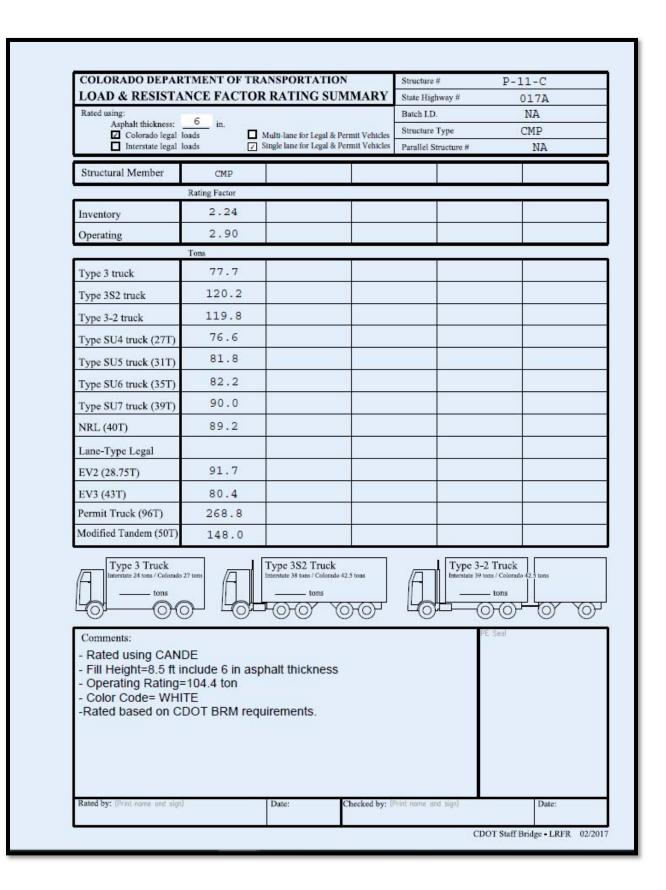
Select menu number for the desired action:
1 -- Convert Level-2 input file to full-mesh Level-3 file.
2 -- Insert pavement on mesh-surface of Level-3 file.
3 -- Simulate moving vehicle over surface of Level-3 file.
5 -- Perform load rating calculations on any existing run.
blank -- Exit program.
Enter the menu number below:

V

Below are rating results obtained from the CANDE output report for Inventory tandem design vehicle The process is slightly different for legal and permits trucks because the user must define the truck weight and axle spacing individually for each a truck. For more pipe rating examples visit the CANDE website.

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(1,1) CANDE FILE NAME: HL-93-Truck-INV-P-11-C-CMP.out	
Find USER-DEFINED KEY LOAD STEPS FOR LOAD RATING ANALYSIS:	
Find Next * Load step used for dead/earth load RF reference = 5	
* Load step beginning live-load search range = 6 * Load step terminating live-load search range = 11	
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The master control and pipe-type dat The master control and pipe-type dat	
terew system mpu data bollow Like Findings for Loby Rains of Colvert ⇒ → solution output results * Controlling design criterion = FLASTIC-FERTARE (%)	
* Controlling load-rating factor RF = 0.90	
<pre>* Controlling local-node number = 16 * Controlling live-load step number = 11</pre>	
* Safety assessment of culvert = BORDERLINE UNSAFE	
LOWEST RATING FACTORS PER DESIGN CRITERION AT CONTROLLING LOAD STEP AND NODE:	
DESIGN-CRITERION LOAD LOCAL DEAD-LOAD LIVE-LOAD EFFECTIVE *RATING	
(Strength) STEP NODE DEMAND DEMAND CAPACITY FACTOR *MATERIAL THRUST (psi) 8 16 3580.00 7520.00 33000.00 3.91	
*BUCKLING THRUST (psi) 8 16 3560.00 7520.00 42445.00 5.17	
*BUCKLING THRUST (psi) 8 16 3580.00 7520.00 42445.00 5.17 *SEAM THRUST (psi) 8 16 3580.00 7520.00 22110.00 2.46 *PLASTIC-PENETRATE (%) 11 16 0.00 100.00 90.00 0.90	
*PLASTIC-PENETRATE (%) 11 16 0.00 100.00 90.00 0.90	
DEFINITIONS AND RELATIONS FOR EACH CRITERION "n":	
* Rating Factor (n) = $(Capacity(n) - Dead(n))/Live(n)$	
* Total Demand(n) = Dead(n) + Live(n) at specified node	
<pre>* Dead(n) = Dead load demand for criterion n (factored) * Live(n) = Live load demand for criterion n (factored)</pre>	
 Live(n) = Live load demand of criterion n (actored) Capacity(n) = Capacity for criterion n (factored) 	
ADDITIONAL DIAGNOSTICS FOR ALL NODES	
<pre></pre>	~
Menu Selected: Master Control 1 Done	:

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: D 🌽 🔛 🗇 ங 🔟 🛄	🗳 🐼 🗒	
Find Find Next Output Table of Contents The master control and pipe-type dat The review system input data	LOAD RATING SUMMARY FOR PIPE-GROUP = 1, PIPE TYPE = STEEL CANDE FILE NAME: HL-93-Truck-OPR-P-11-C-CMP.out USER-DEFINED KEY LOAD STEPS FOR LOAD RATING ANALYSIS: * Load step used for dead/earth load RF reference = 5 * Load step beginning live-load search range = 6 * Load step terminating live-load search range = 11 BOTTOM LINE FINDINGS FOR LOAD RATING OF CULVERT * Controlling design criterion = PLASTIC-PENETRATE (%) * Controlling load-rating factor RF = 1.03 * Controlling load-rating factor RF = 1.03 * Controlling local-node number = 16 * Controlling live-load step number = 11 * Safety assessment of culvert = BORDERLINE SAFE	
	LOWEST RATING FACTORS PER DESIGN CRITERION AT CONTROLLING LOAD STEP AND NODE: DESIGN-CRITERION LOAD LOCAL DEAD-LOAD LIVE-LOAD EFFECTIVE *RATING (Strength) STEP NODE DEMAND DEMAND CAPACITY FACTOR *MATERIAL THRUST (psi) 8 16 3580.00 5800.00 33000.00 5.07 *BUCKLING THRUST (psi) 8 16 3580.00 5800.00 42445.00 6.70 *SEAM THRUST (psi) 8 16 3580.00 5800.00 22110.00 3.19 *PLASTIC-PENETRATE (%) 11 16 0.00 87.77 90.00 1.03 DEFINITIONS AND RELATIONS FOR EACH CRITERION "n": * Rating Factor(n) = (Capacity(n) - Dead(n))/Live(n) * Total Demand(n) = Dead(n) + Live(n) at specified node * Dead(n) = Dead demand for criterion n (factored) * Live (n) = Live load demand for criterion n (factored)	
< >> Menu Selected: Master Control 1	* Capacity(n) = Capacity for criterion n (factored) ADDITIONAL DIAGNOSTICS FOR ALL NODES	•



14A.7.2 Example 2: Steel Arch Rating (SAC)



COLORADO DEPARTMENT OF TRANSPORTATION STAFF BRIDGE CORRUGATED METAL CULVERT FIELD MEASUREMENT FORM

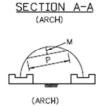
Material Type (Steel, aluminum, etc.)	STEEL
Galvanized (Yes or No)	YES
Number of Cells	1
Are all cells the same size and shape? (Yes or No)	NA
Document any differences:	
Top Wall Thickness - t1 (in) = (See Detail B)	1/4"
Bottom Wall Thickness - t2 (in) = (See detail B)	1/4"
Minimum Wall Thickness (in) =	1/4"
Corrugations Pitch - c (in) = (See Detail B)	8"
Corrugations Depth - d (in) = (See Detail B)	1.5"
Number of Bolts per longitudinal foot of splice ? Is it double or single row ?	3
Bolt Diameter (in)	1.25"
Pipe Span length - S (in) = See Section A-A for appropriate type	35'-4.75"
Pipe Rise - R (in) = See Section A-A for appropriate type	10'-6.5"
Maximum Normal Curvature top radius (Rt) dimensions (See Detail D)	M=1.25 (in) P= 36 (in)
Pavement Thickness (in) =	2"
Fill Height (in) =	36"
Is there noticeable settlement in the roadway over the culvert? Yes or No	NO
Is there noticeable differential settlement or rotation in the the culvert? Yes or No (Detail C)	NO
Is there noticeable sag or damage inside the culvert? Yes or No (If yes, take a photo)	NO
Noticeable Sag Dimensions (See Detail D) Location =	M= (in) P= (in)
Inspector Initials : LM Date: 1/7/2019	

STRUCTURE # C-21-BG

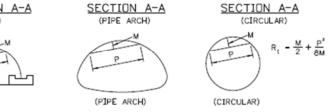
R



No t2 values exist for this section



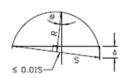




Calculate maximum existing normal curvature top radius (R₂) by taking measurments around the upper periphery of the culvert using a ruler of length "P" to obtain value of "M". This should be done at selected stations along length of culvert (particularly at locations with normal curvature and at location with noticeable sag)

DETAIL D Top Radius Rt t₁ (Top wall) or _____ t₂ (bottom wall)(in.) Ē c (in.)

> DETAIL B (METAL CORRUGATION & GAGE INFORMATION)



The rotation of the structure, e, may be determined as: $\theta = ton^{-1}(\frac{\Delta}{S})$

DETAIL C

DIFFERENTIAL SETTLEMENT

Control Information Type of analysis Design Method of analysis/design Exrel 2 Specific © LRPD Service Service Arch mesh © LRPD Arch mesh Service Pipe endsh © Hefface elements (pipe only) Felf-Mauto mesh (Level 2) © FEM-auto mesh (Level 3) MOD-Make changes to the basic mesh © Number of nobes to change Number of nobes to change © Number of nobes of new loading/boundary conditions Number of new loading/boundary conditions New Input file Heading for output	Main Input Control Parameters			- 0
 Analysis Design Method of analysis/design LRFD Service Solution level Basticity (Level 1) FEM-auto mesh (Level 2) FEM-usto mesh (Level 3) Use the auto-generate option for the interface elements MoDP-Make changes to the basic mesh Number of nodes to change Number of pipe element groups (Level 3 only) Number of pipe element groups Number of new loading/boundary conditions Meang for output 		Control Information		
 ● LRFD ● Service Solution level ● Basticity (Level 1) ● FEM-auto mesh (Level 2) ● FEM-auto mesh (Level 3) ✓ Use the auto-generate option for the interface elements ● MoD-Make changes to the basic mesh ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ● ●	 Analysis Design 	Canned mesh type Pipe mesh Box mesh	Embankment Trench	2007
Solution level Image: Solution level Basticity (Level 1) Trench-insitu FEM-auto mesh (Level 2) None FEM-user mesh (Level 3) MOD-Make changes to the basic mesh Image: Work of pipe elements MOD-Make changes to the basic mesh Image: Wumber of pipe element groups Image: Wumber of new loading/boundary conditions New Input file Heading for output		0.11111	O Homogenous	Input Wizard
key information regarding the type of model, method of applying, atc	Basticity (Level 1) Elevel 2) FEM-auto mesh (Level 2) FEM-user mesh (Level 3) Use the auto-generate option for the interface elements	MOD-Make changes to the MOD-Make changes to the Number of node	es to change ients to change	Wizard! You will enter some basic information about your model and CANDE will prepare a starter input document that you can customize for your particular model. After you complete the input for each screen in the Input Wizard, press the 'Next' button until you have reached the end. Once completed, press the 'Finish' button to enter the CANDE input menus. Control Information
Cancel Press 'F1' for help	New Input file	Heading for output		key information regarding the type of
	<< Prev Next >> Finish	Cancel Press 'F1' f	or help	
	File Edit Run View Window	Help		_ 8

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CDOT Bridge Rating Manual

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Master Control 2	Concrete					
Pipe Definition - B	O Plastic					
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Steel Resistance Factors (LRF						
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Plot and Print Control (Level 2-Arch Arch and Footing Dimensions (Leve	Pipe mesh Box mesh					
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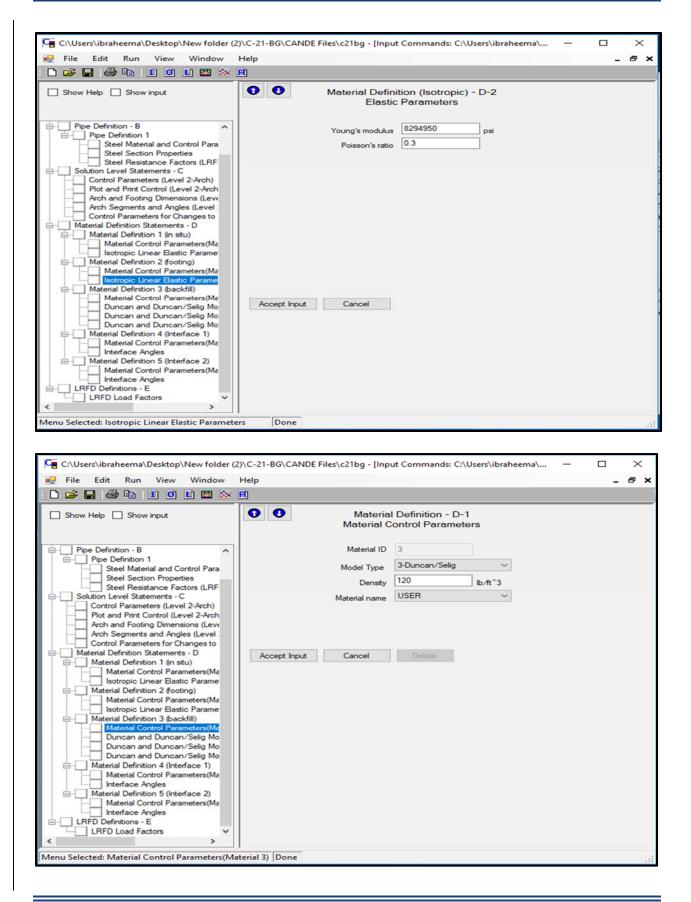
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Duncan and Duncan/Selig Mo Duncan and Duncan/Selig Mo Duncan and Duncan/Selig Mo Material Definition 4 (Interface 1) Material Control Parameters(Ma Interface Angles	Slope of trench wall	0		
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Show Help Show input	Level 2 - Arch and Footing Arch Me	Dimensions	
Master Control - A Master Control 1	Total rise of arch structure	102.5 in	
Master Control 2	One-half of arch span at footing level	150 in	
Pipe Definition - B	Vertical rise of side segment	0 in	
Steel Material and Control Para Steel Section Properties	Footing depth	24 in	
Steel Resistance Factors (LRF	Outside footing width	15 in	
Solution Level Statements - C Control Parameters (Level 2-Arch)	Inside footing width	15 in	
Plot and Print Control (Level 2-Arch Arch and Footing Dimensions (Level Arch Segments and Angles (Level Control Parameters for Changes to	Spacing factor for mesh grid around arch	1	
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Show Help Show input	Level 2 - C-4 Arch Segments and Arch Mesh		
Master Control - A	Radius of top arc (segment 1) - R1	161.472	in
Master Control 2	Angle for R1 segment	34.2339069	degrees
Pipe Definition - B	Radius of second segment - R2	161.472	in
Steel Material and Control Para	Angle for R2 segment	34.2339069	degrees
Steel Resistance Factors (LRF	Radius of third segment - R3	.def.	in
Solution Level Statements - C	Angle for R3 segment	.def.	degrees
Plot and Print Control (Level 2-Arch	Base angle of R3 segment	.def.	degrees
Arch and Footing Dimensions (Leve Arch Segments and Angles (Level	Nodes assigned to segment 1	.def.	
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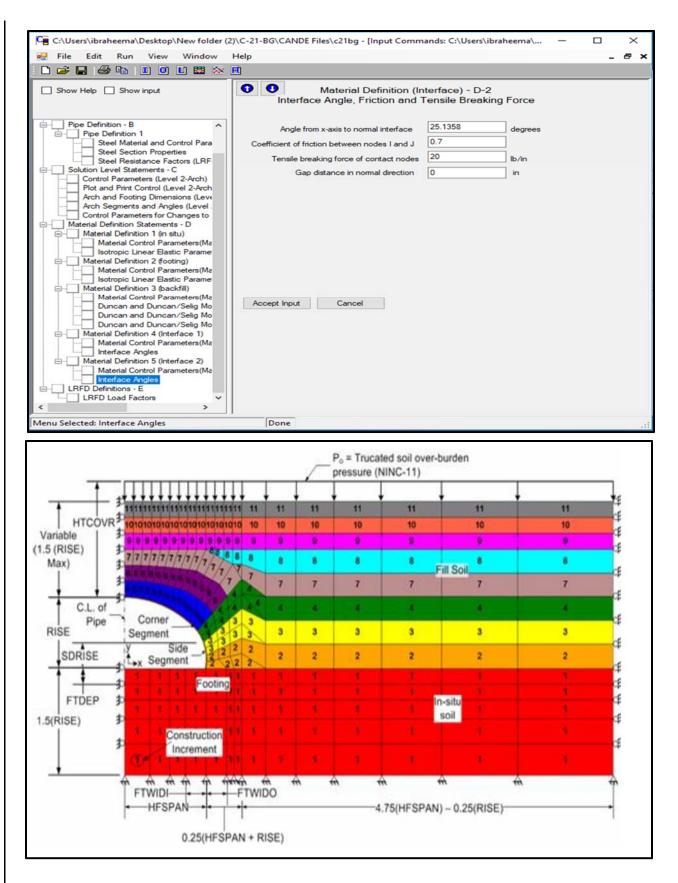
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Solution Level Statements - C Control Parameters (Level 2-Arch) Plot and Print Control (Level 2-Arch) Arch and Footing Dimensions (Level Arch Segments and Angles (Level Control Parameters for Changes to Material Definition Statements - D Material Definition 1 (in situ) Material Control Parameters(Ma		
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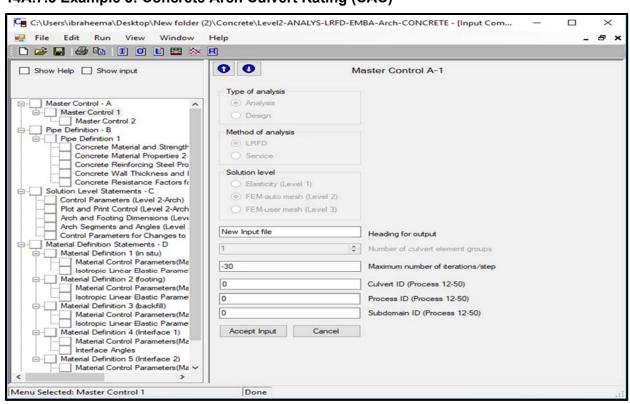


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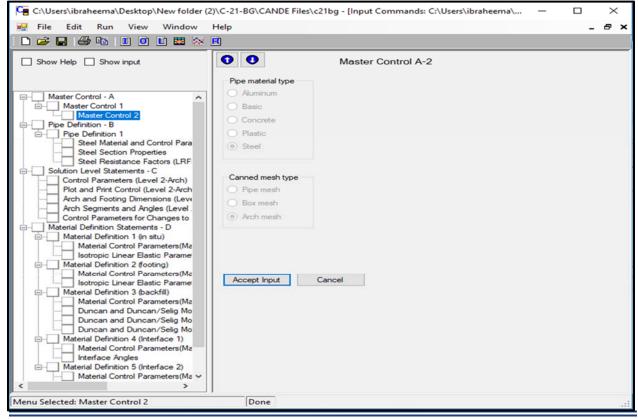
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Pipe Definition - B	Angle from x-axis to normal interface	90 degrees	
Steel Material and Control Para	Coefficient of friction between nodes I and J	0.7	
Steel Sector Properties Steel Resistance Factors (LRF) Solution Level Statements - C	Tensile breaking force of contact nodes	20 lb/in	
Control Parameters (Level 2-Arch) Piot and Print Control (Level 2-Arch) Arch and Footing Dimensions (Level Control Parameters for Changes to Material Definition 1 (in situ) Material Definition 1 (in situ) Material Control Parameters(Ma Isotropic Linear Elastic Parame Material Definition 2 (footing) Material Definition 3 (backfill) Material Definition 3 (backfill) Material Definition 4 (Interface 1) Material Control Parameters(Ma Interface Angles Material Control Parameters(Ma Interface Angles LRFD Load Factors ×	Gap distance in normal direction	0 in	
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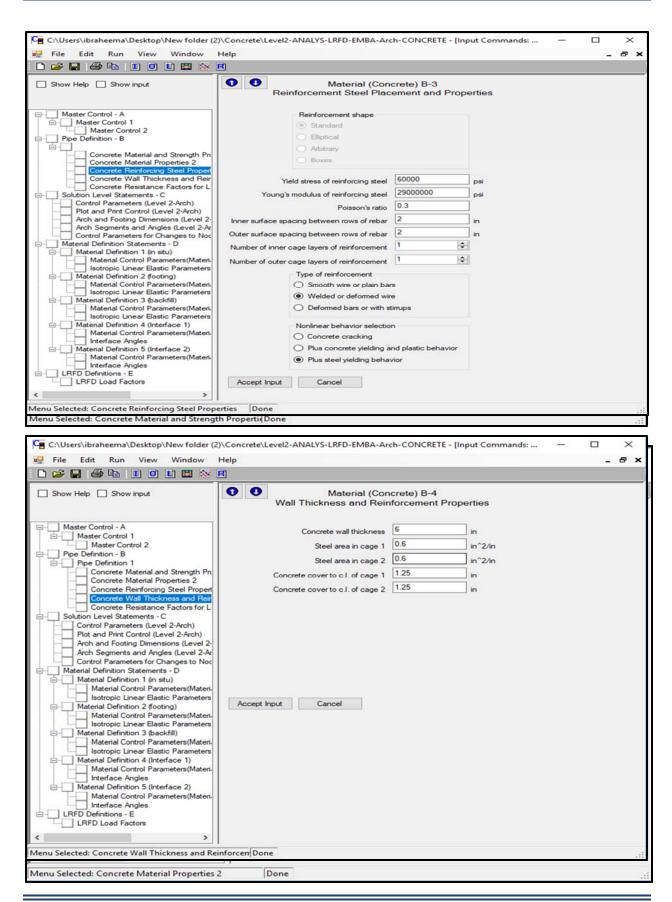




14A.7.3 Example 3: Concrete Arch Culvert Rating (CAC)



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CDOT Bridge Rating Manual

Steel arch rating results vs concrete arch

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- Steel Arch
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LOWEST RATING FACTORS PER	DESIG	N CRITE	RION AT CONT	TROLLING LOAD	STEP AND NOI	DE:
(Strength) *MATERIAL THRUST (psi) *BUCKLING THRUST (psi) *SEAM THRUST (psi)	24 24	39	DEAD-LOAD DEMAND 2440.00 2440.00 2440.00 0.00	9560.00 9560.00	31881.00 33000.00	*RATING FACTOR 3.20 3.08 3.20 0.90
*PLASTIC-PENETRATE (%) DEFINITIONS AND RELATIONS * Rating Factor(n) = (Capa * Total Demand(n) = Dead(n * Dead(n) = Dead load dema * Live(n) = Live load dema * Capacity(n) = Capacity :	FOR E acity(n) + L and fo and fo	n) - De ive(n) r crite r crite	ad(n))/Live at specified rion n (fact rion n (fact	d node tored) tored)	90.00	0.90

- Concrete Arch

LOWEST RATING FACTORS PER	DESIG	CRITE	RION AT CONT	ROLLING LOAD	STEP AND NOD	E:
DESIGN-CRITERION	LOAD	LOCAL	DEAD-LOAD	LIVE-LOAD	EFFECTIVE	*RATING
(Strength)	STEP	NODE	DEMAND	DEMAND	CAPACITY	FACTOR
*STEEL YIELDING (psi)	24	29	0.00	6820.09	54000.00	7.92
*CONCRETE CRUSHING (psi)	24	29	0.00	1236.16	3000.00	2.43
*SHEAR FAILURE (lbs/in)	21	27	0.00	405.95	754.70	1.86
*RADIAL-TENSION FAIL (psi)	19	20	0.00	27.32	54.60	2.00
DEFINITIONS AND RELATIONS * Rating Factor(n) = (Capa * Total Demand(n) = Dead(n * Dead(n) = Dead load dema * Live(n) = Live load dema * Capacity(n) = Capacity :	acity(r n) + L: and for and for	n) - De lve(n) c crite c crite	ad(n))/Live at specified rion n (fact rion n (fact	i node cored) cored)		

Rated using: Asphalt thickness: 2 in. Colorado legal loads Interstate legal loads Multi-lane for Legal & Permit Vehicle Single lane for Legal & Permit Vehicle Single lane for Legal & Permit Vehicle				Batch LD Structure Parallel S	Туре		INDE BAC
Structural Member	SAC						
	Rating Factor		1				
Inventory	3.08						
Operating	3.72						
	Tons						
Type 3 truck	78.7						
Type 3S2 truck	143.3						
Type 3-2 truck	131.8						
Type SU4 truck (27T)	84.2						
Type SU5 truck (31T)	92.1						
Type SU6 truck (35T)	100.5						
Type SU7 truck (39T)	113.1						
NRL (40T)	122.0						
Lane-Type Legal							
EV2 (28.75T)	103.2						
EV3 (43T)	89.9						
Permit Truck (96T)	383.0						
Modified Tandem (50T)	162.5						
Type 3 Truck Interstate 24 teas / Colorad tons	27 tons	Type 3S2 Truck Interstate 38 tons / Colorado 42.	5 tons	f.	≌⊙	Truck / Colorado 4 tons + O +	
Comments: -Rated using CANI -In Situ soil modele -Backfill modeled u -Color Code: WHIT -Asphalt thickness	ed as isotropic s Ising Duncan/So 'E	elig model					

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