

Chapter 200

Soils - 14

DEFINITION

Soils, as defined by most engineers and technicians involved in highway construction, includes all unconsolidated earthen particles, which overlie bedrock. Usually, particles, which are retained on the No. 4 sieve, are referred to as rock. Since most soil tests are conducted on minus No. 4 material, the term soil will be used in this context. The characteristics or types of soil are determined primarily by particle size, shape, and gradation, and to a lesser extent by mineral composition and organic content. Engineering characteristics of soil are also dependent on the volume and distribution of voids and the amount of water that occupies these spaces. Definitions for various terms used in Chapter 200 are given on Pages 12 and 13.

SOURCE

All soil is derived from bedrock, so it is very helpful to know from what type of rock soils originate. All rocks on earth are grouped into three main classes, according to the way they were formed:

1. **Igneous** - Result from cooling and solidification of molten material, either above or below the earth's surface. Examples include granite, basalt, gabbro, felsite, etc.
2. **Sedimentary** - Result from rock fragments (sediments) being moved by wind, water, and other agents, which over a period of time (millions of years) become compacted and cemented to form rock. Examples include sandstone, shale, limestone, etc.
3. **Metamorphic** - Result from igneous and sedimentary rocks, which are greatly changed in character by temperature, pressure, and other factors working within the earth's crust. Examples include marble, gneiss, schist, slate, etc.

COMPOSITION

Natural soil deposits are a result of mechanical and chemical erosion of bedrock. The character of a soil deposit is dependent upon the source rock, type and severity of mechanical erosion, and chemical action.

The composition of the soil in a particular deposit is dependent upon the type of bedrock (source material) from which it originated. It is likely that source rock, such as granite, will produce granular soil and that source rock, such as shale, will produce clayey soil. Occasionally; granites, containing orthoclase feldspar, are chemically weathered to form clay. Also, shales are sometimes mechanically weathered to form angular gravel. However, in most instances, the source rock is the dominant factor in determining the type of soil that is formed.

The size, shape and gradation of material within a soil deposit is a result of distance and method the material traveled from its source. Usually material that travels a short distance, such as stream terrace deposits within mountain areas tend to be coarse grained and more angular than material deposited hundreds of miles from the source rock. Stream deposited material tends to be graded and rounded; whereas, wind deposited material tends to be of uniform particle size and angular.

LAND FORMS

Although more useful to the Soils Engineer and the Region Materials Section, especially when running soil profiles or searching for borrow and aggregate sites, the recognition of different types of soil deposits (and/or land forms) is extremely important. Soil deposits consist of either residual or transported soil. Residual soil is merely altered or weathered bedrock that lies in place directly above its parent rock. Most soil has been transported away from the parent rock by water, wind, or ice to create a particular landform. By recognizing and properly locating different landforms, the type of soil can be determined without excessive testing. Landforms of particular interest (those most likely to be encountered in Colorado) are listed below.

Stream or River Terrace - Consisting of material, which is usually clean, medium to coarse sandy gravel, sub-angular to rounded, and fair to good gradation.

Alluvial Fan - Consists of silt, sand, gravel, cobbles, and boulders, which are usually angular and poorly, graded.

Sand Dune - Consists of clean sand, which is usually fine, and of fairly uniform size.

Loess Deposit - Consists of wind blown silt.

Glacial Moraine - Consists of poorly graded material containing nearly all particle sizes ranging from clay to boulders.

In recognizing such landforms it is very helpful to have some knowledge of the geological processes that produced them. Many landforms can be located on topographic maps and aerial photographs prior to going into the field. Experience in and/or having had a course in aerial photographic interpretation is invaluable in learning to identify landforms properly.

CHARACTERISTICS

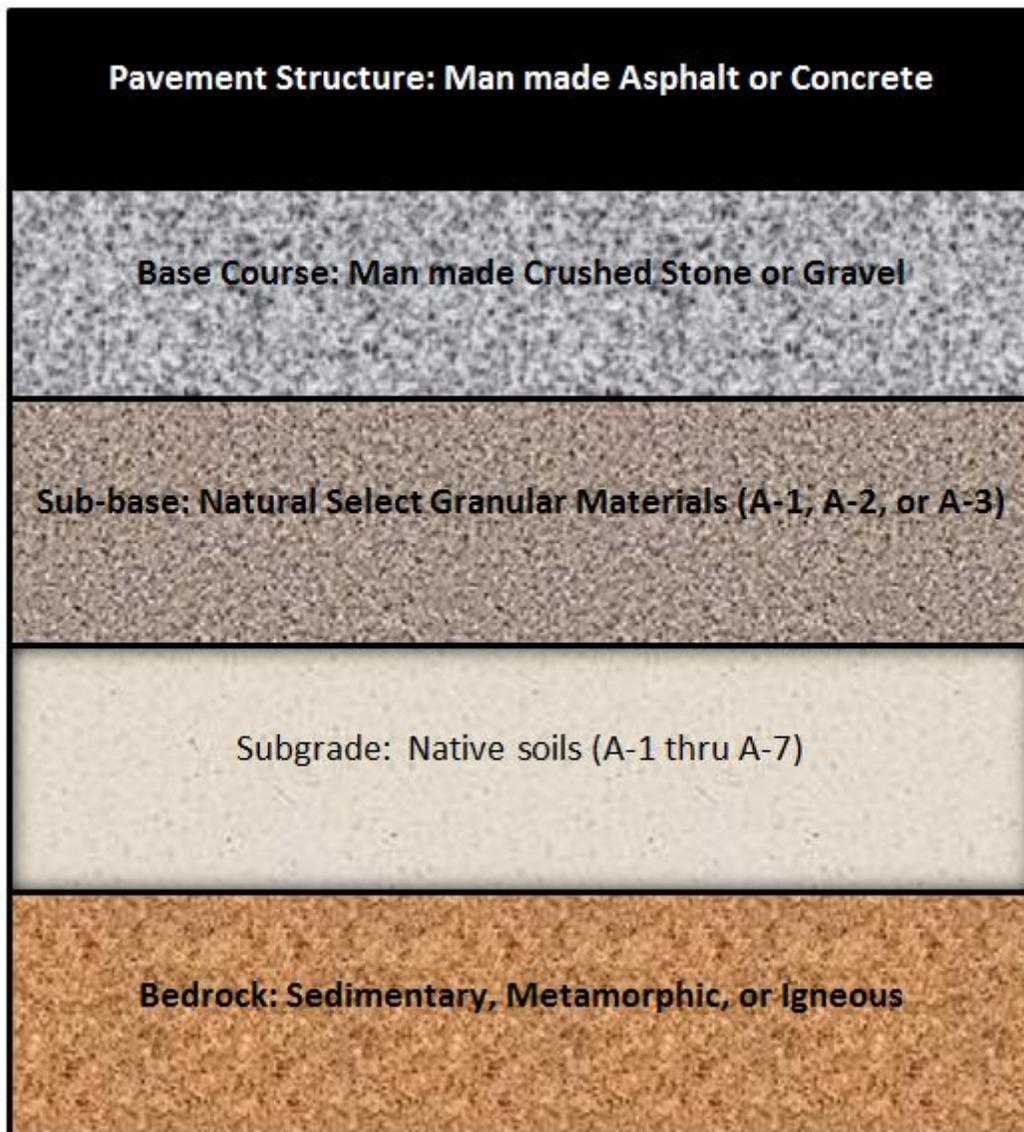
Physical characteristics of soils may be described by particle size, gradation, shape, surface area, and density. Soil particles range from a minimum diameter of 0.00001 mm to a maximum diameter of 5 mm. Gradation may range from good to poor. Good gradation means even distribution of all particle sizes. Poor gradation refers to uniform material (one particle size) or to uneven distribution of particle sizes. Shape of soil particles is usually described as bulky or platy. Bulky particles may be angular or rounded. Surface area may be defined as the aggregate surface area of the particles per unit mass. The most common unit used is cm^2 per gram of solids. Density of soil masses are given by unit weight (mass) (lbs. per cu.ft.(kg/m^3)) and the density of individual particles by specific gravity (ratio of unit weight (mass) of solids to that of water).

The physical properties described above have a profound effect on the engineering strength value of soil masses. Large, angular, bulky, well graded soil particles usually contribute to relatively high strength values. This is especially true if these conditions are accompanied by high density. High density is associated with low void ratios, low surface areas, high specific gravity, and optimum moisture. Relatively low strength is usually associated with fine, platy, poorly graded soil particles with high surface area and low specific gravity. Low soil strength is synonymous with high void ratios (low density) and excessive moisture.

CLASSIFICATION

There are many different methods of soil classification. There is not a uniform system used by all government and private agencies. However, some type of textural classification, which is dependent on particle size, shape, and gradation is used by all soils engineers.

The Colorado Department of Transportation uses the AASHTO method of Engineering Soil Classification, which groups soils according to their load carrying capacity and service characteristics. Designations are A-1, A-2, A-3, A-4, A-5, A-6, and A-7. Generally speaking, the higher numbers indicate poorer quality. Soils classified as A-1, A-2, and A-3 are considered granular material (35% or less passing the No. 200 sieve). Soils classified as A-4, A-5, A-6, and A-7 (35% or more passing the No. 200 sieve) are considered silt-clay materials.



SOIL SURVEY

Preliminary Soil Surveys are conducted prior to new alignments and most widening projects. The purpose of these surveys is to locate the various soil types within proposed roadways above and below profile grade elevations. The extent of each soil type is noted and each type is identified by the AASHTO classification method. The condition of sub-soils upon which embankments will be constructed is determined. This involves moisture content, density, and ground water distribution. Applicable procedures are located within the Soil Survey / Preliminary Soil Profile section on pages 55 thru 73 of this Chapter.

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Region Soil Survey Sampling Checklist

Preliminary Soil Profile

(refer to FMM Chapter 200 for details)

Sampling of Boring Materials

1. Take one sample per soil type containing at least 33 lbs. (15 kg) of - #4 materials for **Classification**.
2. Soil samples taken in each boring will be **visually classified and similarized** in the Region.
3. Soil samples will be logged on the Form #555 by Region personnel.
4. Test holes will be logged individually in numerical order following the convention noted in the Soil Survey / Preliminary Soil Profile, Subsection 6.4.
5. Samples that are similar will be logged after the initially encountered soil type.
6. There will not be more than 1 mile between similarized soil samples.
7. Soil samples for **Sulfate** tests will be collected for **each** soil type in **each** boring.
8. Soil and water (if available) samples for Corrosion tests for pipe selection will be collected at inlet or outlet where water or soil contact the pipe or water transport structure.
9. A minimum of 5 lbs. of soil will be sampled for **Sulfate** and **Corrosion** tests.
10. A minimum of 1/2 quart (500 ml) of water will be sampled for **Corrosion** tests.
11. **Sulfate** and **Corrosion** samples will be sealed in a container or bag, marked with the Test No. and logged on Form #555 by placing an "S" for sulfate testing only and a "C" for corrosion tests in the **Sulfate/Corrosion** column. A copy of Form #157 and Form #555 will be included in the **Sulfate/Corrosion** submittal to be sent to the Central Laboratory **Chemical Unit**.
12. Corrosion tests include Sulfate, Chloride, pH, and Soil Resistivity for pipe material type selection.

Materials Ownership and Forms

1. The soil samples will be logged on the most current Preliminary Soil Survey Form #555.
2. Form #157 will be completed with specified soil tests by Region personnel.
3. Form #157 and Form #555 will be included in the sample bag with the tag (Form #633) marked appropriately.
4. Electronic Form #555 shall be e-mailed to Central Lab Soils Program lab manager.
5. Soil samples will be sent to Region or Central Lab Soil Program for analysis.
6. Samples for **Sulfate** and **Corrosion** tests will be tagged (Form #633) and sent to the Region Materials Lab or Central Lab's Chemical Unit with a copy of the Form #157.

Soil Survey of Constructed Roadbeds

(refer to CP 24 for details)

New & Widened Roadways and Sampling of Boring Materials

1. Borings will be drilled in final subgrade prior to pavement overlay.
2. A minimum of one boring per 1,000 linear feet of completed 2-lane roadway will be done.
3. Minimum depth of 2 feet below finished subgrade is required.
4. Take one sample per soil type containing at least 33 lbs (15 kg) of - #4 materials for **classification**.

Materials Ownership and Documentation

1. **Field** or **Region Lab** will use CP 20, CP 21, and the Form #564 to complete the soil classification.
2. **Field** or **Region** will follow CP 24 and mathematically scalp the gradation on the appropriate sieve and determine if there are significant variations in the material from the preliminary soil survey.
3. **If there are significant variations from the preliminary soil survey**, all +3/8, +#4, and - #4 materials will be separated and retained in separate bags.

4. The sample material with a Form #157 requesting an R-value will be sent to the Region Lab (*) or Central Lab.
5. The soil classification on Form #564 will also be sent to the Region Lab or Central Lab.
6. If **no** significant variations are found, record on the Form #219 for project documentation.

Borrow Pits

(refer to Standard Specifications for Road & Bridge Construction for details)

Contractor Source: The cost of complying with Section 106.02, (b) *Contractor Source* requirements, including sampling, testing, and corrective action by the Contractor, shall be included in the work.
CDOT reserves the right to verify the contractor's source.

Materials Ownership, Sampling, and Forms (FMM QA Schedule)

1. If embankment will support concrete pavement or will be chemically stabilized, during production, one soil sample per 2000 yds³ or fraction thereof, will be tested for sulfate from the designated source by CDOT project or Region personnel.
2. Results will be documented on Forms #157 and #323.
3. During qualification of a borrow source, one 5 lb. sample of soil, per soil type, will be submitted to the Chemical Unit of the Central Laboratory for sulfate content.

Notes:

1. Region Lab/Soils Program will perform classification of soils.
2. Chemical Unit will perform chemical analysis of soil samples for sulfates.
3. Chemical Unit will provide the Project with the chemical analysis on qualification of borrow sources.
4. For the preliminary soil survey, the Chemical Unit will provide the Region Materials Program with the chemical analysis reports and forward the results to the Soils Program.
5. The Soils Program will input the chemical results onto the electronic Form #555, and forward the completed preliminary soil survey to the Region Materials Program.
6. Chemical Unit will perform chemical analysis of soil samples for corrosion tests and will provide test results to the Region for pipe material type selection.
7. * If the Region Lab has the ability to perform CP-L 3101 and CP-L 3102 then no sample needs to be sent to the Central Lab.

Region Soil Survey Drilling Checklist

Reconnaissance of Drill Site

	<u>Yes</u>	<u>No</u>	<u>N/A</u>
1. Was a reconnaissance survey of the area to be drilled performed?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
2. Have landowner clearances and locates been obtained?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
3. Have temporary easements been obtained?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
4. Have drilling methods been determined?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
5. Have roadway condition and type of pavement been noted?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
6. Have rock outcrops been noted?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
7. Have survey cross sections or profiles been performed?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
8. Is there drilling for existing roadway?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
9. Is there drilling for new or extension of roadway surface?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
10. Have structures and culverts been identified?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
11. Has the Soil Survey Field Report, Form # 554 been completed?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
12. Have sulfate/corrosion resistance samples been taken?	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Preliminary Soil Survey

General

- | | | | |
|---|--------------------------|--------------------------|--------------------------|
| 1. Preliminary Soil Survey, Form #555 worksheet available and used? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 2. Borings drilled in roadway? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 3. Borings drilling in shoulder? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 4. Boring drilled in R.O.W.? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 5. 1 boring per 1,000 linear feet of 2-lane roadway minimum? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 6. 1 boring per 500 linear feet of 2-lane roadway in cut areas minimum? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 7. Is the finished grade known? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 8. Depth of boring minimum of 1-3 feet below finished roadway grade? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 9. Is the finished grade unknown? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 10. Depth of boring minimum of 1-3 feet into subgrade material? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 11. Additional drilling performed after the finished grade is known? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 12. Water table encountered and noted? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 13. Drilling adjacent to Wetlands? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 14. Ground water wells established? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 15. In-situ samples taken? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 16. Have sulfate/corrosion resistance samples been taken? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

See next page

Cut Areas

- | | | | |
|---|--------------------------|--------------------------|--------------------------|
| 1. Boring location similar to Figure SS-1 in Chapter 200 of FMM? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 2. Boring depth similar to Figure SS-3 in Chapter 200 of FMM? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 3. Depth of boring minimum of 3 feet below finished roadway grade? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 4. Additional drilling performed in cut sections needed? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

Fill Areas

- | | | | |
|---|--------------------------|--------------------------|--------------------------|
| 1. Depth of fill up to 20 feet? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 2. Boring location similar to Figure SS-2 in Chapter 200 of FMM? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 3. Depth of fill greater than 20 feet? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 4. Boring depth 5 feet into hard substratum? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |
| 5. Boring depth similar to Figure SS-4 in Chapter 200 of FMM? | <input type="checkbox"/> | <input type="checkbox"/> | <input type="checkbox"/> |

** If suspicious material is encountered during drilling*

- *Stop Drilling*
- *Do not move the drill rig*
- *Secure area and provide traffic control if necessary*
- *Contact Region Environmental and/or Region Safety Coordinator*

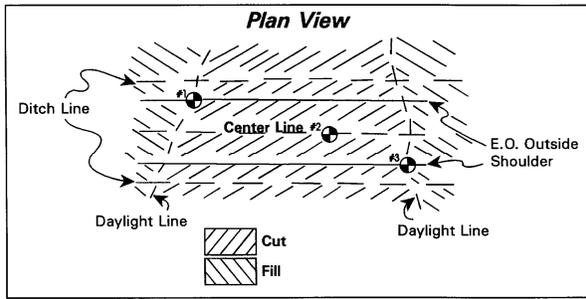


FIGURE SS-1

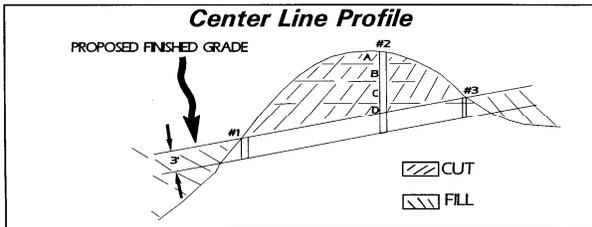


FIGURE SS-2

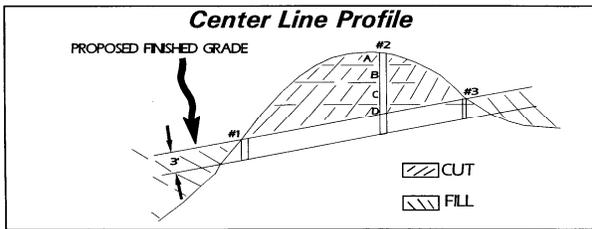


FIGURE SS-3

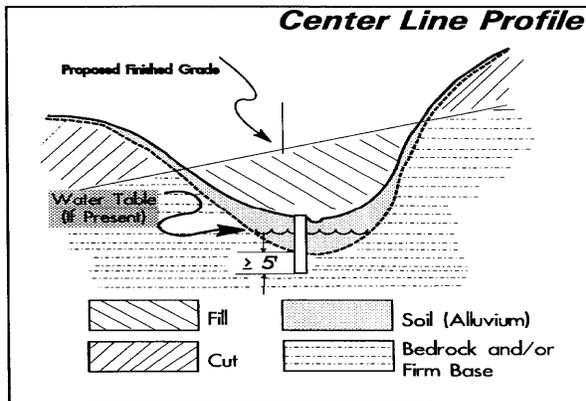


FIGURE SS-4

LABORATORY TESTS

To accurately classify soil by the AASHTO method, a series of standard tests must be performed:

- Dry Preparation of Disturbed Soil Samples - CP 20
- Mechanical Analysis of Soils - CP 21
- Liquid Limit of Soils - AASHTO T 89
- Plastic Limit and Plasticity Index of Soils - AASHTO T 90

A chart indicating soil classification by the AASHTO method can be found on the Page 18 Table of Contents. Although this method separates soils into specific types according to gradation and Atterberg Limits characteristics, further testing is needed to obtain specific soil strength values such as R-values, cohesion, angle of internal friction, etc.

Other laboratory tests to determine engineering values are as follows:

- Compaction - AASHTO T 99 (Standard)
- Compaction - AASHTO T 180 (Modified)
- Consolidation/Swell Potential – AASHTO T 216
- Expansion Pressure and Resistance Values – CP-L 3101
- Triaxial Compression - AASHTO T 234
- Direct Shear Test - AASHTO T 236
- Permeability - AASHTO T 215

EXPANSIVE SOILS

Soils considered to be expansive are those which exhibit a high volume change with an increase in moisture content. These soils usually occur in bedrock formations, are dense and fairly dry, and normally have a high liquid limit and plastic index. Problems from expansive soils usually occur in cut areas and in the transition from cut to fill areas. Embankments constructed from the same type of soil which has been

reworked and compacted at 95% of maximum dry density at optimum moisture as determined by AASHTO T 99, have not known much distress.

The problems caused by expansive or swelling soils have been of great concern to highway engineers for many years and is the subject of continued research. Some of the remedial measures, which have met with success in cut areas of expansive soils are:

1. The use of a membrane directly on the finished sub-grade through cut sections. The membrane is usually placed in the ditch section and up the back slope to an elevation equal to that of the wearing course.
2. The placement of plant mix bituminous base directly on the sub-grade. Membranes are sometimes used in the ditch section in conjunction with this procedure to provide better drainage.
3. The sub-excavation of expansive material and backfilling with impermeable material at 95% of maximum dry density and close to optimum moisture as determined in accordance with AASHTO T 99. It has been found that clean granular material should not be used to backfill sub-excavations, as it tends to collect water thereby wetting the sub-grade and increasing the swell potential.

When expansive soils are encountered on a project the Region Materials Engineer should be contacted. More information on swelling soils is available in the Soil Survey portion of this Chapter.

Soil sampling and test methods appear in the CP portion of the Field Materials Manual. Examples and explanations of CDOT Forms can be located in the Table of Contents on Page 19 along with many useful charts, nomographs, and instructions.

UNSTABLE SOILS

Soil, when tested in accordance with AASHTO T 190 as modified by CP-L 3101, will be analyzed for stability. Soil is unstable when the following criteria are met (see FIGURE 200-1):

- The decrease of R-value from 400 psi to 300 psi is 10 or greater, and
- The optimum moisture of AASHTO T 99 or T 180 is greater than the exudation moisture at 300 psi.

The statement "This material meets the criteria as "unstable" as defined in Subsection 3.4 of CP-L 3101 in Appendix X3 and will be written in the notes section on Form #323.

Projects where unstable soil is used, with moisture control during construction, should be carefully monitored. A test section should be considered. The unstable soil should be compacted at a moisture content of 1% to 2% below optimum moisture.

Other potential remediation alternatives for unstable soil may include the following:

- Mechanical improvement, including the use of a geosynthetics such as geotextile or geogrid.
- Chemical treatment such as cement, fly ash or cement/fly ash combination.

Region Materials should be contacted when unstable soils are encountered on a project.

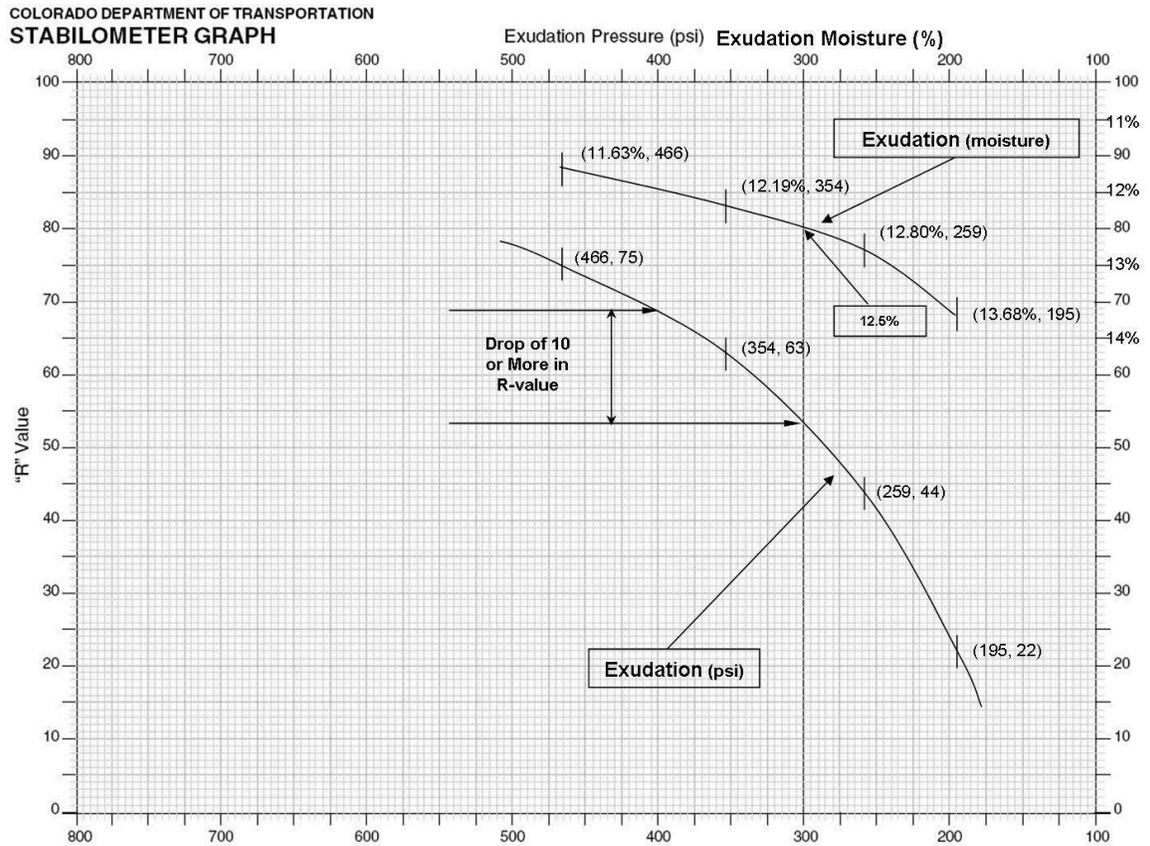


FIGURE 200-1

ITEM 203, COMPACTION

Proper compaction of embankments is necessary to provide a stable base for roadway pavement. It must be understood that the foundation soil directly beneath the embankment has to be strong enough to support it. Insufficient strength of foundation soil could cause damage by shear failure, slip outs, or displacement of underlying soft material by outward plastic flow. Highly compressible soil in the foundation could result in excessive settlement.

Embankment strength is dependent upon three basic conditions: (1) Moisture Content, (2) Compactive Effort, and (3) Soil Characteristics. The soils engineer has reasonable control over the first two, but usually has no way of altering the material being placed in the embankment. Because of this, it is essential that embankment material be accurately classified using the AASHTO method and that the soil samples tested truly represent the material being used.

Optimum moisture and maximum density values are determined according to either AASHTO T 99 (Standard) or AASHTO T 180 (Modified) as called for in the plans. These values are determined by the Central Laboratory on representative samples taken during the preliminary soil survey and are provided to field personnel prior to construction. It is the responsibility of the Engineer to assure that the optimum moisture and maximum density of the in-place embankment material meet the requirements in Subsection 203.07 of the Standard Specifications.

Procedure

Roadway embankment material must be placed in horizontal layers. Material placed in lifts shall not exceed eight inches (200 mm) in thickness prior to compaction. When material consists predominately of rock over eight inches (200 mm), lift thickness may equal the average rock dimension but shall not exceed three feet (1 m). Rocky material should be uniformly distributed throughout the embankment to assure thorough consolidation.

Embankment material, which contains more than 50% (by weight (mass)) of particles retained on the No. 4 sieve, is considered rock embankment. Rock embankment shall be compacted according to Subsection 203.08 of the Standard Specifications.

Field Equipment

Type of compaction equipment to be used by the Contractor is optional unless otherwise specified on the plans. The Contractor, however, must meet density and percent moisture requirements. Common types of compaction equipment used are:

- **Sheepsfoot Roller** - Used with silt and clay.
- **Rubber Tired Rollers** - Used with granular or cohesive soils.
- **Smooth-Wheel Rollers** - Used with base coarse materials and for finishing operations.
- **Vibratory Rollers** - Used with granular soils.

Roller Hours

When "Roller Hours" are specified on a project, estimated yardage (volume) shall be documented on CDOT Form #212. The estimated yardage (volume) shall be placed in the appropriate section as instructed on the CDOT Form #212 (example in this chapter) and shall be marked "for information only". In-place density tests should be taken for documentation when practical. A brief statement on the type, weight (mass), and effectiveness of the roller should be included under "Remarks". To identify the CDOT Form #212 as an "information only report", write "Roller Hours" in the space provided after "other" (under modified AASHTO T 180).

Field Tests

A minimum of one moisture density test must be taken for each 2000 cubic yards (1500 m³) of embankment material placed. Changes in embankment material may require more tests. The following test methods are acceptable and are published in this Field Materials Manual:

- CP 80 In-Place Density and Moisture Content of Soil and Soil-Aggregate by the Nuclear Method
- CP 23 Determining Maximum Dry Density and Optimum Moisture of the Total Sample of Soil-Rock Mixture
- CP 25 Calculation of Percent Relative Compaction of Soils and Soil-Rock Mixtures

AASHTO T 191 Density of Soil In-Place by the Sand-Cone Method

Results of these field tests must be recorded and retained in project files on CDOT Form #212. Moisture content and relative compaction requirements are listed in Subsection 203.07 of the Standard Specifications.

Zero Air Voids Density

The Zero Air Voids Density Tabulation shown in this Chapter represents the dry density that would be obtained at the various moisture contents if there were no air voids present, i.e., when all voids between soil particles are filled with moisture. At a given moisture content and specific gravity, the zero air voids density represents the maximum density that can be obtained in the given soil.

The in-place dry density and the in-place moisture from the test results on CDOT Form #212 should be checked against the zero air voids density. For clays and silts a specific gravity of 2.70 may be used and 2.65 for other materials. The in-place dry density should never exceed the zero air voids density at the in-place moisture and the specific gravity of the material. If it does, some of the data is erroneous. To avoid using incorrect density values, the tester should check the Zero Air Voids Density Tabulation (Page 11) whenever a percent relative compaction figure of 105% or more is calculated.

ITEM 206, STRUCTURE BACKFILL

Section 206 of the Standard Specifications lists two classes of Structure Backfill. They are: Class 1, which is graded, granular material meeting the requirements of Subsection 703.08 (a), and Class 2 which shall be composed of suitable material developed on the project. Field personnel are to indicate on the CDOT Form #157, accompanying the sample, which method of determining maximum density (AASHTO T 99 or T 180) is applicable to the material submitted.

The density required for Class 1 Structure Backfill will be not less than 95% of maximum density determined in accordance with AASHTO T 180. More information on Structure Backfill, Class 1 appears in Chapter 300 of this Manual.

The density required for Class 2 Structure Backfill shall conform to Subsection 203.07 and unless otherwise designated, the type of compaction shall be the same as that specified for the project. If not specified, or if there is no contract pay item, Class 2 Structure Backfill shall be placed in accordance with AASHTO T 180.

It has become a policy of the CDOT that in the event a Contractor elects to substitute aggregate base course for Class 2 Structure Backfill, the maximum density determination and percent relative compaction will be the same as for Class 1 Structure Backfill.

NOTE: When using Class 2 Structure Backfill that is composed of an appreciable amount of plus Number 4 material, Subsection 206.03, paragraph 3 should be strictly adhered to. See also Subsection 703.08, paragraph (b) for further requirements when plus Number 4 material is present. This is very important, in order not to cause any damage to the structure. Class 1 Backfill material should be used if there is any doubt about placing the Class 2 material in the 6" (150 mm) lift required. The use of "too rocky to test" in lieu of the actual testing should be used very sparingly; therefore, it may apply when more than 50% of the material is retained on the 3/4" sieve. Almost all Class 2 Backfill should be tested.

TABLE 200-1, ZERO AIR VOIDS DENSITY TABULATION

Moisture, % of Dry Wt.	Dry Density (ZAVD)					
	@ 2.65 SP. GR.		@ 2.70 SP. GR.		@ 2.75 SP. GR.	
	lb/ft ³	kg/m ³	lb/ft ³	kg/m ³	lb/ft ³	kg/m ³
9.0	133.5	2138.4	135.5	2170.5	137.6	2204.1
9.5	132.1	2116.0	134.1	2148.1	136.1	2180.1
10.0	130.7	2093.6	132.7	2125.6	134.6	2156.1
10.5	129.4	2072.8	131.3	2103.2	133.2	2133.6
11.0	128.3	2055.1	129.9	2080.8	131.7	2109.6
11.5	126.7	2029.5	128.6	2060.0	130.3	2087.2
12.0	125.5	2010.3	127.3	2039.1	129.0	2066.4
12.5	124.2	1989.5	126.0	2018.3	127.7	2045.5
13.0	123.0	1970.3	124.7	1997.5	126.4	2024.7
13.5	121.8	1951.0	123.5	1978.3	125.1	2003.9
14.0	120.6	1931.8	122.3	1959.0	123.9	1984.7
14.5	119.5	1914.2	121.1	1939.8	122.7	1965.4
15.0	118.3	1895.0	120.0	1922.2	121.5	1946.2
15.5	117.2	1877.3	118.8	1903.0	120.3	1927.0
16.0	116.1	1859.7	117.7	1885.4	119.2	1909.4
16.5	115.1	1843.7	116.6	1867.7	118.0	1890.2
17.0	114.0	1826.1	115.5	1850.1	117.0	1874.1
17.5	113.0	1810.1	114.4	1832.5	115.8	1854.9
18.0	112.0	1794.0	113.4	1816.5	114.8	1838.9
18.5	111.0	1778.0	112.4	1800.5	113.7	1821.3
19.0	110.0	1762.0	111.4	1784.4	112.7	1805.3
19.5	109.0	1746.0	110.4	1768.4	111.7	1789.2
20.0	108.1	1731.6	109.4	1752.4	110.7	1773.2
20.5	107.2	1717.2	108.5	1738.0	109.7	1757.2
21.0	106.2	1701.1	107.5	1722.0	108.8	1742.8
21.5	105.3	1686.7	106.6	1707.6	107.8	1726.8
22.0	104.5	1673.9	105.7	1693.1	106.9	1712.4
22.5	103.6	1659.5	104.8	1678.7	106.0	1697.9
23.0	102.7	1645.1	103.9	1664.3	105.1	1683.5
23.5	101.9	1632.3	103.1	1651.5	104.2	1669.1
24.0	101.1	1619.5	102.2	1637.1	103.4	1656.3
24.5	100.3	1606.6	101.4	1624.3	102.5	1641.9
25.0	99.5	1593.8	100.6	1611.4	101.7	1629.1
25.5	98.7	1581.0	99.8	1598.6	100.9	1616.2
26.0	97.9	1568.2	99.0	1585.8	100.1	1603.4
26.5	97.2	1557.0	98.2	1573.0	99.3	1590.6
27.0	96.4	1544.2	97.4	1560.2	98.5	1577.8
27.5	95.7	1533.0	96.7	1549.0	97.7	1565.0
28.0	94.9	1520.1	96.0	1537.8	97.0	1553.8
28.5	94.2	1508.9	95.2	1524.9	96.2	1541.0
29.0	93.5	1497.7	94.5	1513.7	95.5	1529.7
29.5	92.8	1486.5	93.8	1502.5	94.7	1516.9
30.0	92.1	1475.3	93.1	1491.3	94.0	1505.7
30.5	91.4	1464.1	92.4	1480.1	93.3	1494.5
31.0	90.8	1454.5	91.7	1468.9	92.6	1483.3
31.5	90.1	1443.2	91.0	1457.7	91.9	1472.1
32.0	89.5	1433.6	90.4	1448.1	91.3	1462.5
32.5	88.8	1422.4	89.7	1436.8	90.6	1451.3
33.0	88.2	1412.8	89.1	1427.2	90.0	1441.6
33.5	87.5	1401.6	88.5	1417.6	89.3	1430.4
34.0	87.0	1393.6	87.8	1406.4	88.7	1420.8
34.5	86.4	1384.0	87.2	1396.8	88.1	1411.2
35.0	85.8	1374.4	86.6	1387.2	87.4	1400.0
35.5	85.2	1364.8	86.0	1377.6	86.8	1390.4

ITEM 206, FILTER MATERIAL

It is extremely difficult to write standard specifications that would produce an ideal filter material covering all conditions for backfill around sub-drains. A protective filter is a pervious material that will allow the free infiltration of water but will prevent the entrance of soil into the filter. A standard specification for such a material cannot be anymore than a good guide for the average conditions encountered, and often, engineering experience, intelligently applied, will indicate that some slight deviation from a standard specification is desirable.

A good standard specification covering the average condition would include a material equivalent to a good concrete sand. Experience has proven that coarse backfill is definitely not a proper material to be used in some sub-drain trenches.

The Basic Problem

Much of the problem of selecting the right aggregates for drainage systems stems from the need of satisfying two conflicting requirements. (1) The aggregates must have pores that are large enough to permit water to flow readily through the layer. (2) Drainage layers in contact with soil must be fine enough to prevent the trench soil from washing through the pores of the aggregate with resultant clogging of the system (usually the pores will not clog if the 15% size of the filter is not more than 5 times the 85% size of the soil). Meeting both requirements with one material sometimes can be nearly impossible. If it should become necessary to choose between one requirement or the other, the first one should have precedence. One solution in difficult cases is the use of graded filters having two or more layers. One layer or zone of aggregate should be fine enough to hold the soil in place. In addition, one or more coarser layers may be used to provide the needed water removing capacity. Graded filters of two or more layers are very common in dams. However, a desire to simplify construction has led to the widespread use of a single layer for most pavement drainage.

Water-Removing Capabilities

Drainage materials for highways and airports often are considered "pervious" or "free draining" if their permeability is about 5 ft. (1.5 m) a day. Most aggregate being used in drainage systems probably is about this pervious. Fine concrete aggregate is rather widely used as a drainage material. If on the coarse side of Standard AASHTO Specifications, fine concrete aggregate can have a permeability of 10 to 20 ft. (3 m to 6 m) per day perhaps higher. However, on the fine side of AASHTO Specifications, its permeability may be in the vicinity of 1 ft. (300 mm) per day and possibly as low as 0.1 ft (30 mm).

On the other hand, clean pea gravel can have a permeability of many thousand ft. (meters) per day. Not only is the permeability of drainage aggregates highly variable but the needs of drainage systems also vary widely.

It is believed that the needs of projects should be approximated in some manner before designs are established and aggregate qualities adopted.

A rational analysis can be helpful in answering important questions, such as: "What are the water-removing capabilities of various aggregate?" "What aggregate is needed for a particular job?" and, "What features of a design will perform a drainage job most economically?"

Some of the possibilities of a rational analysis of filter performance are illustrated in Figure 200-2. Five classes of aggregate are rated in terms of three different drainage conditions. The aggregates vary from the finest graded AASHTO concrete sand to 1/2 in. (12.7 mm) gravel. Permeabilities vary from 1 to 80,000 ft. (0.3 m to 24 500 m) a day. The kinds of aggregates and their assumed permeabilities are given at the bottom of Figure 200-2.

The top bar graph in 200-2 compares the five aggregates on the basis of the speed with which water can flow horizontally in a pervious base. (Basic Problems, Water-Removing Capabilities, and Graphs, Figures 200-2 and 200-3 are based on empirical values from investigations by the U.S. Waterways Experiment Station. The following conclusions were published in the Vicksburg Report.

Filter Material

From the laboratory study of the filter materials and also from the observations of their performance in the flume tests, the following conclusions were made:

- a. A fine material will not wash through a filter material if the 15% size of the filter material is less than 5 times as large as the 85% size of the fine base materials.
- b. In addition to meeting the above size specifications, the grain size curves for filter and base materials should be approximately parallel in order to minimize washing of the fine base material into the filter material.
- c. Filter materials should be packed densely in order to reduce the possibility of any change in the gradation due to movement of the fines.
- d. A filter material is no more likely to fail when flow is in an upward direction than otherwise, unless the seepage pressure becomes sufficient to cause flotation or a "quick" condition of the filter.
- e. A well-graded filter material is less susceptible to running through the drainpipe openings than a uniform material of the same average size. However, even a filter material having a wide range of gradation cannot be used successfully over a drainpipe having large openings, since enough fine particles to cause serious clogging will move out of the well graded material into the pipe.

Underdrains

Tests on the rate-of-surface infiltration through the filter into the pipes indicate the following:

- a. The rate of infiltration through the filter bed was not materially limited or affected by any of the pipes tested, as long as they did not become clogged.
- b. Large openings in the drainpipe resulted in a somewhat higher rate of infiltration, but also increased the tendency for filter material to collect in and clog the pipe.

- c. Drainpipes with perforations around only half, or less, of their circumference drain the filter more rapidly than when the perforations are up, but less material will wash in when the perforations are down.

The tendencies for the filter material to wash into and clog the pipe are of primary importance in comparing the various commercial pipes. Tests performed to determine the amount of materials washed into underdrain pipes show the following:

- a. Perforated drainpipes having many small openings, preferably on the underside of the pipe only, and porous concrete pipes, are less subject to infiltration of small gravel and sand than other types of drainpipe. The smallest quantities of filter material were washed into the porous concrete, the perforated metal and the perforated concrete pipes. The quantity of material washed into the perforated clay with perforations all around the circumference was excessive.
- b. The perforated metal and perforated concrete pipe should be placed with perforations down.
- c. In the tests of the plain concrete and the clay skip pipes, both of which had drainage concentrated at the joints, serious quantities of the filter materials washed into the pipe.
- d. The porous concrete with a bevel or lap joint and the perforated concrete and clay with a bell and spigot joint should be placed with the joints tight and preferably sealed with mortar.
- e. The porous concrete pipe will also drain without clogging in clean, medium fine sands without other filter media, providing the joints are tight.

When it is feasible to design and use a graded filter, consisting of several larger layers with coarse gravel near the openings of the pipe, pipes with the larger openings would probably operate satisfactorily. Another guide for the design of a good filter material is shown in Figure 200-4. Figure 200-4 uses the term "Uniformity Coefficient". This term with "Effective Size" is associated mainly with sanitary engineering. The American Water Works Association defines both

terms and can provide additional information.

Effective Size D_{10} (diameter at the 10% finer point on the gradation curve) is widely known as an effective size.

Uniformity Coefficient (C_u) is the ratio of the diameter at the 60% finer point and that at the 10% finer point of the gradation curve.

$$C_u = \frac{D_{60}}{D_{10}} \text{ *this is a requirement in certain specifications*}$$

Recommended Filter Classes

The CDOT Standard Specifications, Section 206, refers to several classes of filter material. Subsection 703.09 tabulates the grading specifications for three classes: Class A, Class B, and Class C.

Class A has a permeability of approximately 10,000 to 100,000 ft. (3000 to 30 500 m) per day.

Class B has a permeability of approximately 100 to 1,000 ft. (30 to 300 m) per day.

Class C has a permeability of approximately 1 ft. to 10 ft. (0.3 to 3 m) per day.

The Project Engineer should select the class of filter material required for the project based on the following criteria:

First, select a representative sample of the trench soil and determine the gradation of the minus 3" (75 mm) portion. Then, select the class filter according to the following table:

TABLE 200-2, RECOMMENDED FILTER CLASSES

Sieve Size or Designation	Percentage of soil passing designated sieves (1)		
	Use Class 1, B or C (2)	Use Class B or C (2)	Use Class C
No. 10 No. 40	less than 85, & less than 25	less than 85	more than 85
(1) Based on the minus 3" (75 mm) portion of the soil adjacent to the filter material. (2) To drain large quantities of water, use the most open grading recommended.			

This table is based on the following criteria: The D15 size of the filter should not be more than five times the D85 size of the soil.

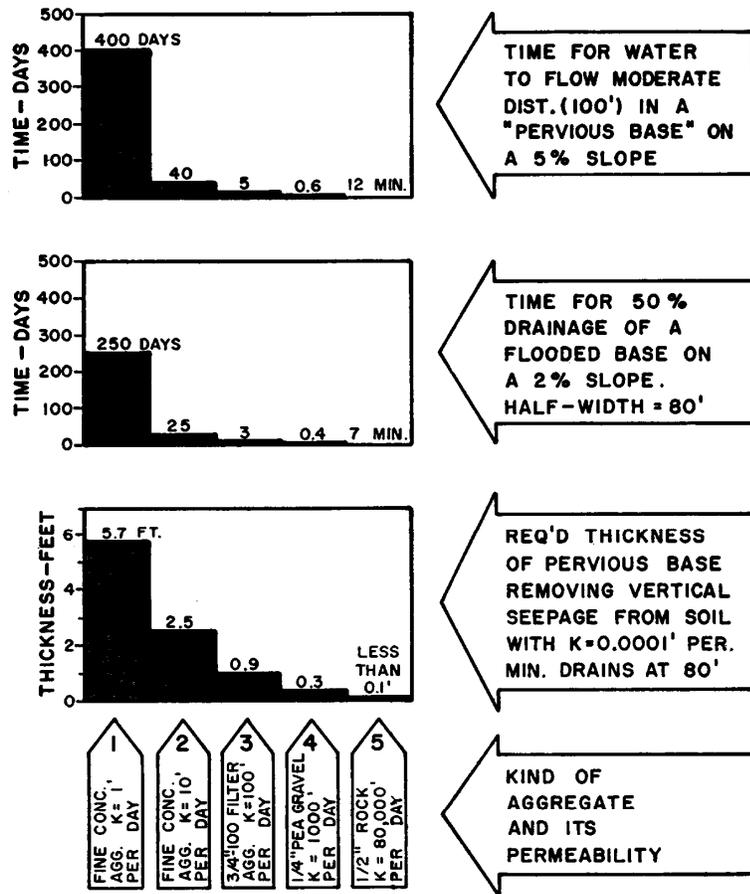


Fig. 1 A comparison of potential performance of several drainage aggregates.

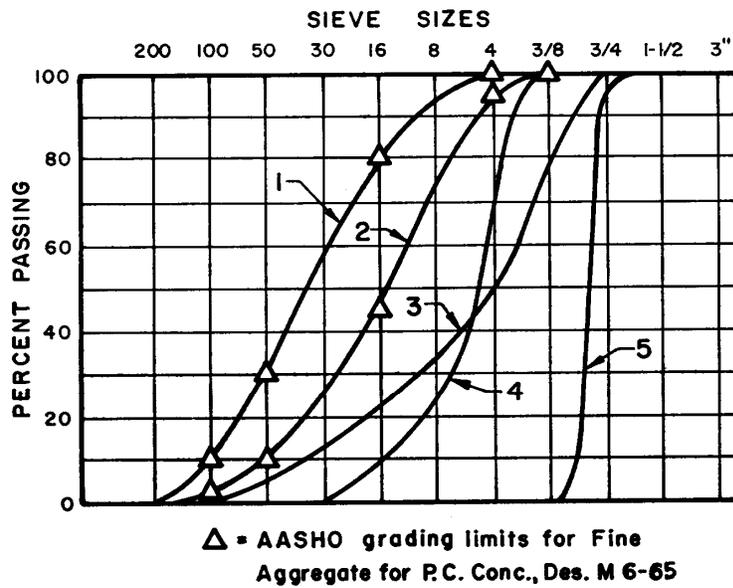


Fig. 2 Grain size curves for five aggregates analyzed in Fig. 1.

FIGURE 200-2 & FIGURE 200-3

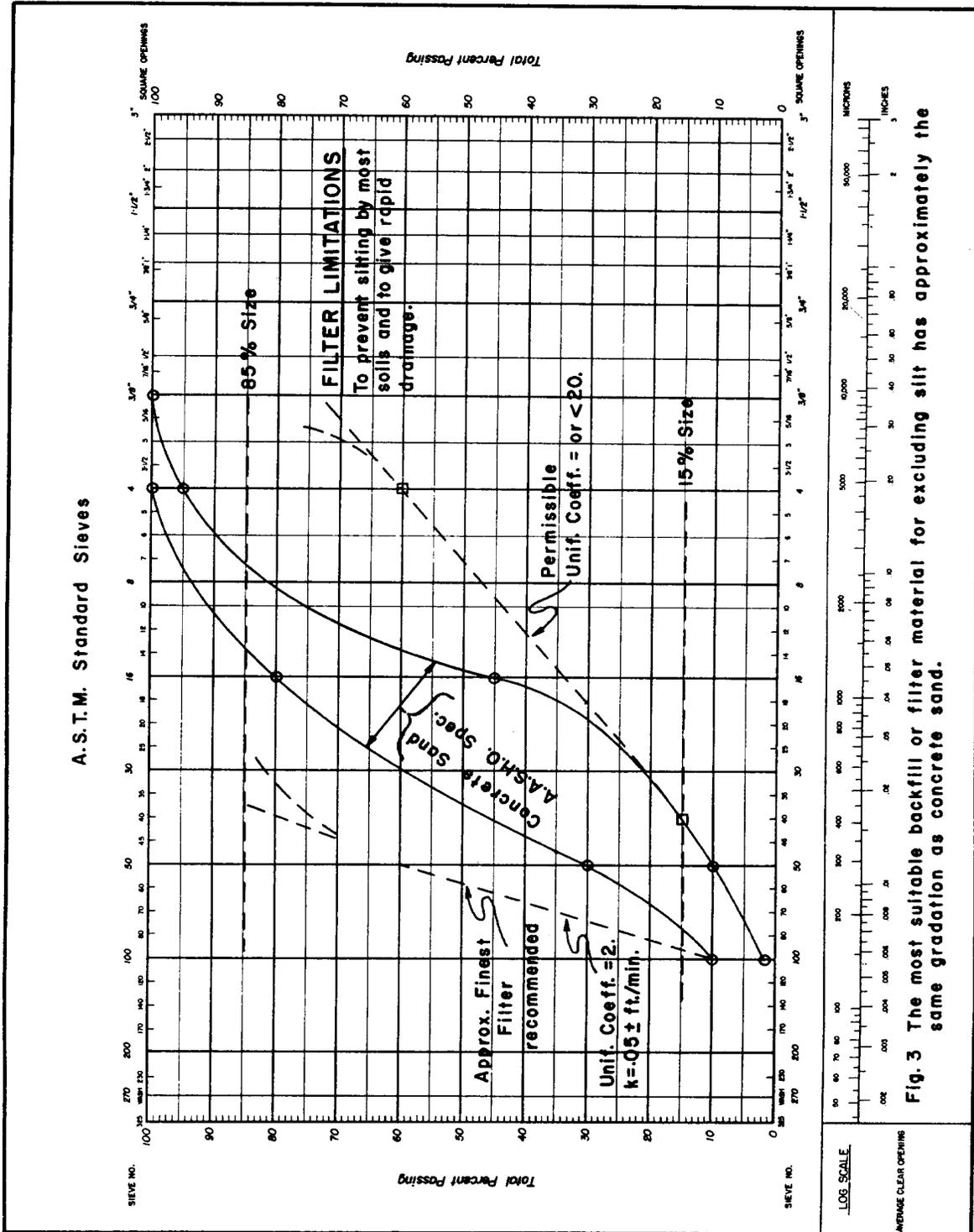


Fig. 3 The most suitable backfill or filter material for excluding silt has approximately the same gradation as concrete sand.

FIGURE 200-4

DEFINITIONS

Alluvial Fan - Deposit formed at the base of a steep valley or canyon wall by steep gradient tributary action. Material usually consists of heterogeneous angular rock and soil.

Angle of Internal Friction - An angle whose tangent is equal to the frictional shear strength of soil divided by the confining stress exerted on that soil. Cohesionless soils tend to exhibit high Angle of Internal Friction (ϕ) values.

Boulders - All rocks larger than 10 inches in diameter.

Clay - A very fine-grained soil, which passes the No. 200 screen and has a Plastic Index of 11 or more.

Cobbles - Rocks, which range from 3 to 10 inches in diameter.

Cohesion - The capacity of sticking or adhering together. That part of a soils' shear strength, which does not depend on inter-particle friction. Cohesion is the major factor contributing to the shear strength of clay soils.

Compaction - The process of increasing the density of a material by mechanical means, such as, tamping, rolling, vibration, etc.

Consolidation - The process of decreasing the thickness of a soil layer by applying a vertical load.

Degree of Saturation - The ratio of the volume of water to the void volume in a given soil mass.

Density - The mass of a substance per unit volume, usually expressed in pounds per cubic foot (pcf).

Embankment - A raised structure, consisting of soil, aggregate or rock. Usually the material is compacted and is used to support roadway pavement.

Erosion - The removal and transportation of soil or rock by water, ice and gravity.

Escarpment - A steep face terminating highlands abruptly

Glacial Moraine - Deposit of heterogeneous material left by glacial action. Material ranges in size from clay to large boulders.

Gradation - Indicates the range and relative distribution of particles in soil or aggregate.

Gravel - A granular material, which is retained on the No. 10 screen and has a maximum particle size of 3 inches.

Hygroscopic Moisture - Hygroscopic material is soil that readily absorbs water usually from the atmosphere; therefore hygroscopic moisture is the moisture absorbed from the atmosphere. In most cases, the water can be removed from the material by heating.

Internal Friction - The property of individual soil particles to resist movement along adjacent surface areas.

Land forms - Distinct shapes of the earth's surface that have been formed by erosion and deposition of rock or soil. Common examples are stream terraces, alluvial fans, glacial moraines, and sand dunes.

Liquid Limit - The moisture content at which a soil changes from the plastic state of consistency to the liquid state of consistency.

Loess Deposit - A homogeneous, unstratified accumulation of wind blown silt with subordinate amounts of very fine-grained sand.

Maximum Density - The unit dry weight (pounds per cubic foot, (pcf)) of a soil compacted at optimum moisture and at a specific compactive effort.

Optimum Moisture - Percent moisture of a soil, which will yield a maximum dry unit weight for a specified compactive effort.

Permeability - The rate at which a material allows transmission of water.

pH - A measure of the activity of hydrogen ions in a solution. When in balance (pH 7) the soil is said to be neutral. The pH scale covers a continuum

ranging from 0 (very acidic) to 14 (very alkaline or basic).

Plastic Index - The numerical difference between the liquid limit and the plastic limit of a soil.

Plasticity - Property of material to be remolded without crumbling under certain moisture conditions.

Plastic Limit - The moisture content at which a soil changes from the semi-solid state of consistency to the plastic state of consistency.

Poorly Graded - Particles sizes of a soil mass that are not evenly distributed.

Pore Water Pressure - The stress imparted by water against soil particles within a saturated soil mass.

Porosity - The ratio of void space of a material to the total volume of its mass, usually expressed as a percent.

Rock - Any naturally formed consolidated aggregate or mass of minerals, which cannot be excavated by manual methods alone. (Pieces of rock, which pass the No. 4 screen, are considered soil particles.)

Sand - A granular soil, which passes the No. 10 screen and is retained on the No. 200 screen.

Sand Dunes - Ridges of mounds formed by wind blown sand. These deposits of sand consist of clean, uniform sand grains.

Silt - A very fine-grained soil, which passes the No. 200 screen and has a Plastic Index of 10 or less.

Residual Soil - Material that is produced by the weathering of bedrock and accumulates or remains in contact with parent rock.

Soil - A loosely cemented, heterogeneous, earthen material, which is composed of particles surrounded by voids of various sizes. Voids may be filled with air, water and gas, or any combination of the same. Particles of soil are produced by physical or chemical disintegration of rock.

Specific Gravity (Absolute) - The ratio of the unit weight of solid matter in a soil to that of distilled water at 68°F (20°C).

Specific Gravity (Apparent) - The ratio of the weight of soil particles (including permeable and impermeable voids) to that of water.

Specific Gravity (Bulk) - The ratio of the weight of a specific volume of soil particles to the same volume of water.

Stream Terrace - Mostly granular material, which has been deposited by stream action to form a level, topped surface with an escarpment on one side.

Stratified - Soil deposited in layers with different and distinct characteristics.

Swelling Soil - Material, which exhibits the ability to increase in volume with an increase in water content. Soils with high swell potential usually contain montmorillonite.

Testable Material - Soils and rock mixtures having 50% or more by weight, at field moisture content, of minus 4 material and the top size material being less than 6 inches in diameter.

Transported Soil - Accumulation of material, which has been transported from its parent rock by water, wind or ice.

Void Ratio - The ratio of the volume of void space to the total volume of the particles within a mass.

CDOT Forms - Applicable for Soils, Examples and Instructions

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COLORADO DEPARTMENT OF TRANSPORTATION FIELD REPORT FOR SAMPLE IDENTIFICATION OR MATERIALS DOCUMENTATION Metric units <input type="checkbox"/> yes <input checked="" type="checkbox"/> no				Field sheet No. 120227		Date 2/23/03	
				Project No. IM0253-151		Project location I-25, SH 7 to WCR 16	
Project code (SA#) 11925		Function 3200		Region 4		Part. P	
Sample submitted: <small>(ie.: Soil, ABC, Hydrated lime, HMA, concrete cores, steel, etc.)</small>				Field office phone number 303-828-0386			
Soil				Field office FAX number 303-828-0430			
Item 203		Class Spec.(R-50)		Grading		Special provisions applicable: <input checked="" type="checkbox"/> yes <input type="checkbox"/> no	
Previously used on Project No.:			Previous CDOT Form #157 F/S No.(s):		<input checked="" type="checkbox"/> CDOT Form #633 (sack) <input type="checkbox"/> CDOT Form #634 (can)		
<ul style="list-style-type: none"> ● Sample Identification: Quantity & Unit of material submitted, describe tests required, precise location sample removed from (stationing), etc. ● Materials Documentation: Field inspected (describe appearance, weight/dimensions, model/serial number), COC &/or CTR provided, etc. 							
Submitting (2) sacks of soil (203 R-50 Special)							
Please run the following tests: T-99 A							
◆ Specific Gravity							
R-Value (min 50)							
Classification							
◆ Gradation							
◆ Atterberg Limits							
Sample taken at:							
NB I-25 195+00 West shoulder							
APL/QML Acceptance: APL Ref. No.		Product name:			Date checked:		
APL/QML Acceptance: APL Ref. No.		Product name:			Date checked:		
Preliminary <input type="checkbox"/>		Construction <input checked="" type="checkbox"/>		Maintenance <input type="checkbox"/>		Emergency <input type="checkbox"/>	
					Date needed ASAP		
Contractor Kraemer and Sons				Supplier Varra Co.			
Sampled from <small>(Pit, roadway, windrow, stock, etc.)</small> Windrow				Pit name or owner Varra Co.			
Quantity represented 1/source/project		Previous quantity 1/source/project		Total quantity to date 2000 C.Y.			
Sample submitted: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No		Shipped to: <input checked="" type="checkbox"/> Central lab <input type="checkbox"/> Region lab		Via Geocal		Date 2/24/03	
Sampled or inspected by (Name) D. Elsbernd			(Title) QA Tech		Lab phone number 303-828-2644		
Supervisor (Pro./Res./Mats. Engr./Maint. Supt.) Corey Stewart			Title P.E. I		Address 1050 Lee Hill Rd. Boulder, Co. 80302		
Distribution: White copy - Staff Materials Branch <small>(submit white copy only if sample or information is directed to Staff Materials)</small> Canary copy - Region Materials Engineer Pink copy - Resident Engineer				CDOT Form #157 9/07			
Previous editions may be used until supplies are exhausted							

CDOT Form # 157

Note: Within Date needed, ASAP is not a date.

CDOT FORM #24 INSTRUCTIONS

This form is primarily a work sheet designed for field use. In addition to the optimum moisture and density determination, the data required in plotting the multi-purpose nomograph on CDOT Form #548 to correct optimum moisture and density and soil classification can be calculated (Instructions included in this chapter).

For further explanation refer to the circled numbers on the example of CDOT Form #24. Details for these circled reference points are as follows:

- 1 The detailed test procedure for this section of CDOT Form #24 will be found in AASHTO T 99 or AASHTO T 180, whichever is applicable.

NOTE 1: AASHTO T 99 (aka Standard Proctor) or AASHTO T 180 (aka Modified Proctor) require three points to form a curve, with four points being the most common to fully depict a break in the moisture curve.

- 2 This section is used to calculate the sieve analysis of the minus No. 4 portion of the sample as well as to record the Atterberg limits and classification of the minus No. 4. (See CP 21 and example of CDOT Form #564). It should be clearly understood that only the Minus No. 4 sieve analysis and the classification of the Minus No. 4 are used when making the previously mentioned multi-purpose nomograph. If the classification of the total sample is desired for another purpose (such as the "As Constructed Soil Survey") then enter it above in Soil Class Total Sample line.

- 3 This section is used to calculate the bulk specific gravity and absorption of the plus No. 4 rock. This data is used in the rock and moisture correction formula and is required when making the multi-purpose nomograph.

The method of performing these tests is in CP 23 or AASHTO T 85. For aggregates that have a total absorption of more than 2 percent by the above method, the following method for determining "Field Absorption" will be performed and the results used in the moisture correction calculations.

Formula:

$$\text{Field absorption} = \frac{C_1 - A_1}{A} \times 100$$

Where: C_1 = Weight in grams of specimen from test area prior to drying.
 A_1 = Weight in grams of oven dry specimen

NOTE 2: The specimen for C_1 is obtained from the embankment after it has been subjected to the wetting and compaction procedures normal for area. The intention is to determine as nearly as possible the actual moisture content of the rock in-place. The surface of the specimen should be cleaned of all surface coatings with a wire brush prior to weighing.

COLORADO DEPARTMENT OF TRANSPORTATION MOISTURE - DENSITY RELATION		Date 9/25/03	Project No. IM 0253-151	Proj. location I-25, SH7 to WCR 16	Region
Type of Compaction Standard AASHTO T 99 <input checked="" type="checkbox"/> Method A		Field Sheet No. 11925	Station 121+00	Test No. 587	Lab No. 15
Modified AASHTO T 180 <input type="checkbox"/> Method _____		% Soil 70	% Rock 30	Soil class. total sample A-4-(2)	
		Maximum dry density 115.0 <input checked="" type="checkbox"/> lb/ft ³ <input type="checkbox"/> Kg/m ³		Optimum moisture 16.5	%

Trial No.	Sample mass	Water added	Moisture samples	Percent moisture	Compacted wet mass	Density, <input checked="" type="checkbox"/> lb/ft ³ <input type="checkbox"/> Kg/m ³		Sieve analysis of - #4 (2)			
						Wet	Dry	Sieve	Mass	Indiv. %	% Pass.
1	10#	350	Wet 245.6 Dry 217.2 Loss 28.4	13.1	4.18	125.4	110.8	#4	0.0	0.00	100.0
2		90	Wet 237.7 Dry 206.9 Loss 30.8	14.9	4.35	130.5	113.7	#10	40.0	7.80	92.2
3		80	Wet 261.5 Dry 225.0 Loss 36.5	16.2	4.45	133.5	114.9	#40	33.0	6.40	85.8
4		75	Wet 254.0 Dry 215.4 Loss 38.6	17.9	4.44	133.2	113.0	#200	30.0	5.80	80.0
5			Wet _____ Dry _____ Loss _____					- #200	443.0	80.00	
6			Wet _____ Dry _____ Loss _____					Total	546.0	100.00	

Bulk sp. gr. and absorption of rock (3)	
A ₁ = Oven dry Mass in air	1675.0
B ₁ = S. D. Mass in air	1708.5
Mass H ₂ O & beaker	1246.0
Mass of beaker	584.0
M = Mass of H ₂ O	657.0
$\frac{A_1}{M} = 2.55$	
Sp. Gr. X 1,000 = $\frac{A_1}{M}$	159.1
Pcf X .9 = $\frac{A_1}{M} \times 0.9$	143.2
Absorption = $\frac{B_1 - A_1}{A_1} \times 100$	2.0

Remarks	
Tested by J.J. Grinder	Title E/PS Tech I

COLORADO DEPARTMENT OF TRANSPORTATION SOIL SURVEY OF THE COMPLETED ROADBED		Sample No. 55	Region 4	Date 3/2/02	Sheet No.
		Project No. IM 0253-151	Project code (SA#) 11925		
Investigations shall be to a minimum depth of 600 mm (24 inch) and shall show all variations		Proj. location I-25, SH 7 to WCR 16			

Test No.	Station and Log	Max size	Percent passing					Liquid limit	Plastic index & group index	"R" value	Adj. K-value or WSN	Flexible T.I. * used	
			3.0 in. 75.0mm	1.0 in. 25.0mm	3/4 in. 19.0mm	3/8 in. 9.50mm	#4						#10
	<i>Begin @ Sta. 777+00 NBL</i>												
1A	Sta. 775+00 15" rt of CL Material from Sta. 770+00 to 780+00 Curve 148 FS# 81436				100	98	95	85	40	22	A-6-(18)	9	5.56
2A	Sta. 785+00 50' rt. of CL Material from Sta. 780+00 to 790+00 Curve 15A FS# 81438												5.56
3A	Sta. 795+00 25' rt. of CL Material from Sta. 790+00 to 800+00 Curve 16A FS# 81440												5.56

<input type="checkbox"/> Flexible Pavement, ESAL: 985,000 <input type="checkbox"/> Concrete, thickness: Reliability 95%	Design AADT Design mod. of rupture 650
Component 1. Surfacing 2. ABC 3. LTS 4.	Subbase type ABC Class 6 Notes and samples by Fidel Gonzales Approved by (Resident or Project Engineer) Corey Stewart Checked and distributed by (Region Materials Section) Rose McDonald
Type HMA Class 6 3% Lime	Thickness range 9" 4" 8"
Str. coeff. 44 .12 .14	& Thickness range 4-6'

*Thickness index (T.I.) = T₁ x S.C.₁ + T₂ x S.C.₂ + T₃ x S.C.₃ + ... T = Thickness, S.C. = Strength Coefficient

COLORADO DEPARTMENT OF TRANSPORTATION

Gradation Report

Project ID 11925	Location SH 7, TO WCR 16	
Project IM 0253-151	Source WINDROW	Report Date 3/12/2004
F.S. # 149152	Region 04	Construction 3200
Engineer C.K. Su, Soils and Rockfall Program Manager		Working Days 13
Comments R-Value >= 50		

Test #	Lab #	SP?	Station	Depth	LL	PL	PI	%Moist	R-Val	Group Class(GI)	mr
	2004-0047	Yes	195 + 00 West Shoulder	0.0' - 1.0'	NV	NP	NP	0.2	79	A-1-b(0)	33975

<u>Gradations:</u>										<u>Proctor:</u>		<u>Lab Performing Work:</u>				
mm	75	25	19	9.5	#4	#10	#40	#200			MDD :	117.3	Atterberg :	CDOT	T180 :	
in	3	1	3/4	3/8							OMC :	11.4	Direct Shear :		Mechanical Analysis :	CDOT
%Pass			100	99	93	80	33	7.4			SpG :	2.59	R-Value :	CDOT	Other :	
As Run			100	99	93	80	33	7.4			Abs :	1.1	T99 :	CDOT		

This form is generated by the central laboratory

<u>Key</u>				Page 1 of 1
LL = Liquid Limit (AASHTO T89)	SP? = Meets special provision requirements?	MDD = Maximum Dry Density		
PL = Plastic Limit (AASHTO T90)	R-Val = Stab R-Value (CP-L3101)	OMC = Optimum Moisture Content		
PI = Plastic Index (AASHTO T90)	mr = Resilient Modulus (psi)	SpG = Bulk Specific Gravity		
	GI = Group Index	Abs = Absorption		

CDOT #323 11/2002

CDOT FORM #548 INSTRUCTIONS

The purpose of any nomograph is usually to eliminate the necessity of performing time consuming mathematical calculations. This is of special interest to field materials personnel needing results as quickly as possible. With this in mind, CDOT Form #548 has been developed and the instructions for plotting a nomograph are given as well as the directions for its use.

This nomograph combines, on one graph, the corrections for maximum dry density, optimum moisture and soil classification. The procedure and reason for correcting the maximum dry density and optimum moisture of the minus No. 4 curve for the percent rock in the density test are in Colorado Procedure 21 and the instructions for CDOT Form #31.

The reasons for correcting the soil classification for rock are not as well understood; therefore the following explanation is given: It has been common practice to classify the total sample, including rock, when running a moisture-density curve. The curve, of course, is run only on the minus No. 4 portion of the sample, but has been identified by the classification of the total sample. In a soil-rock mixture the probability of an in-place density test having the same percent of rock as the sample on which the curve was run and classification made is quite unlikely.

In some instances when the classification changes from an A-4 to A-2-4 (or vice versa), the required percent relative compaction changes 5 percent. For example, assume the following sample was selected for a moisture-density curve and soil classification:

Minus No. 4	= 50 percent
Minus No. 200	= 33 percent
Liquid Limit	= 37
Plastic Index	= 9
Classification	= A-2-4(0)

This same material with no plus No. 4 would have 66 percent minus No. 200 and classify A-4 (5).

The classification changes from an A-4 to an A-2-4 at 35 percent minus No. 200. To find the percent rock at which this change occurs, divide 35 by the percent minus No. 200 in the minus No. 4 (66%) and subtract from 100 or:

$$35/66 = 53$$

$$100 - 53 = 47\% \text{ rock}$$

Between 0 and 47 percent rock the Group Index will change regressively from 5 to 0. This change would not affect the percent compaction required, but the correct Group Index makes the report (CDOT Form #212) more accurate.

Calculating the correct Group Index or classification change for each in-place density of a soil-rock material would be very time consuming. However, it is quite a simple procedure to incorporate these changes in the nomograph as will be shown.

The instructions and example for CDOT Form # 24 explains that the Form has been designed especially for use when plotting a multi-purpose nomograph on CDOT Form #548. The example of CDOT Form #24 shows the same data as will be used in the following instructions. This nomograph should be plotted at the same time a moisture-density curve is made on soils, which it is anticipated will contain rock in the amount that will require corrections to be made.

EXAMPLE:

Required Data:

Optimum dry density of minus No. 4	= 115.0
Optimum moisture of minus No. 4	= 16.5
* Bulk specific gravity of plus No. 4	= 2.55
Field moisture (absorption) of plus No. 4	= 2.0
** Percent minus No. 200 in minus No. 4	= 80
Liquid Limit	= 35
Plastic Index	= 7

- * Bulk specific gravity of $2.55 \times 62.4 = 159.1$ lbs/cu ft
- ** If the moisture-density curve has been run in the field the material will have been classified and the percent minus No. 200 in the minus No. 4 will be known. If the Materials Section supplied the curve, the sieve analysis and classification of the total sample will be found on the Preliminary Soil Survey report, CDOT Form #555. The percent minus No. 200 in the total sample can be converted to percent minus No. 200 in the minus No. 4 by dividing the percent minus No. 200 by the percent minus No. 4 $\times 100$.

ROCK CORRECTION:

Locate the maximum dry density of the minus No. 4 soil on scale 1. Locate the density of the plus No. 4 rock or bulk specific gravity of the plus No. 4 rock on scale 2. Connect these points with a

straight line. Locate the percentage of the total sample retained on the No. 4 sieve on scale 5 and project vertically to intersect the sloping line between scales 1 and 2. This point of intersection read on scale 1 is the maximum dry density, corrected for rock.

MOISTURE CORRECTION:

Locate the optimum moisture of the minus No. 4 soil on scale 3 and the field absorption of the plus No. 4 rock on scale 4. Connect these points with a straight line. Locate the percentage of the total sample retained on the No. 4 sieve on scale 5 and project vertically to intersect the sloping line between scales 3 and 4. This point of intersection, read on scale 3 is the optimum moisture, corrected for rock.

CLASSIFICATION AND GROUP INDEX:

To obtain the actual Group Index for the material from a field density test, the percent minus No. 200 must be known. By starting with the percent minus No. 200 in the minus No. 4 (0% rock) the percent minus No. 200 can be calculated for any percent plus No. 4 rock as follows: Subtract the percent rock from 100 and multiply the difference by the percent minus No. 200 in the minus No. 4. Using CDOT Form # 548-A, make this calculation for each 10 percent increase in rock to 60 percent as shown in the following example:

Percent rock at which the total sample will contain 35% minus No. 200

100 minus (35/percent minus No. 200 in the minus No. 4)

$$100 - (35 / \underline{80} \%) = \underline{56} \%$$

* Round off Partial Group Index for liquid limit to 2 places. Place the classification with the actual group indices in the spaces provided on scale 5 of CDOT Form #548. It will be noted that the exact point of Group Index change may not fall on the even 10 percent lines, however it is close enough. Also, when there are two or more changes in group index within 10 percent change in rock, interpolation will be necessary.

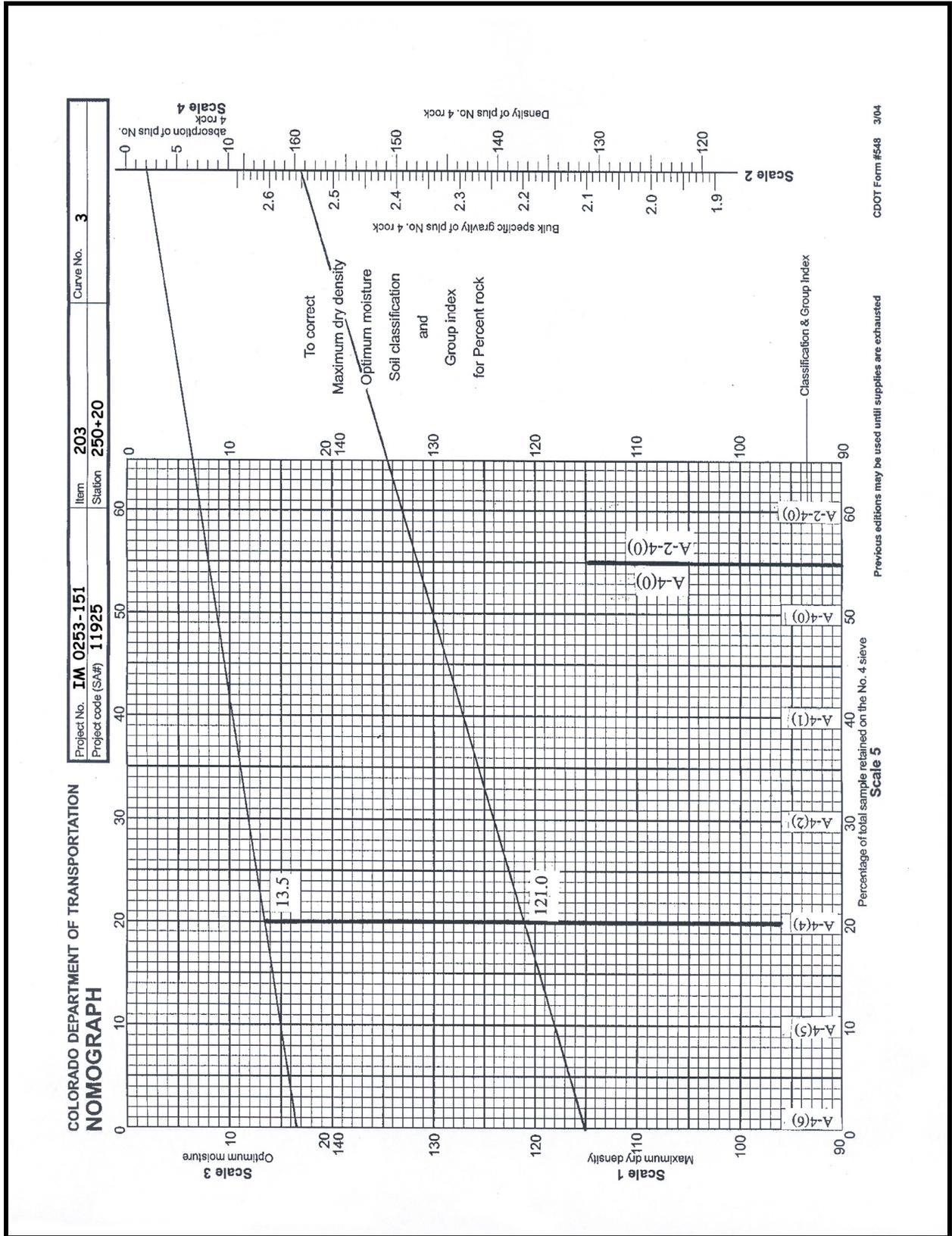
Plot a separate nomograph using CDOT Form #548 for each moisture-density curve, which requires these corrections to be made.

The percentage of plus No. 4 material from the test hole as determined by CP 23, Section 3.5, is plotted on the nomograph and the corrected values for maximum dry density, optimum moisture and classification or Group Index determined.

It should be understood that the use of the nomograph, or calculating by formula, in no way relieves the test person of the necessity of determining the proper minus No. 4 moisture-density curve on which these corrections are made. See CDOT Form #31 instructions for the proper procedure.

Minus No. 4 Soils Data	% - No. 200 <i>80</i>	L.L. <i>35</i>	P.I. <i>7</i>	Classification <i>A-4(6)</i>		
---------------------------	--------------------------	-------------------	------------------	---------------------------------	--	--

100 minus Percent + No. 4	90	80	70	60	50	40
Percent - No. 200 in - No. 4	<i>80</i>	<i>80</i>	<i>80</i>	<i>80</i>	<i>80</i>	<i>80</i>
Corrected Percent - No. 200	<i>72</i>	<i>64</i>	<i>56</i>	<i>48</i>	<i>40</i>	<i>32</i>
Partial G.I. For L.L.	<i>6.48</i>	<i>5.08</i>	<i>3.68</i>	<i>2.28</i>	<i>0.88</i>	<i>0</i>
Partial G.I. For P.I.	<i>-1.71</i>	<i>-1.47</i>	<i>-1.23</i>	<i>-0.99</i>	<i>-0.75</i>	<i>-0.51</i>
Group Index	<i>4.77</i>	<i>3.61</i>	<i>2.45</i>	<i>1.29</i>	<i>.13</i>	<i>0</i>
Classification	<i>A-4(5)</i>	<i>A-4(4)</i>	<i>A-4(2)</i>	<i>A-4(1)</i>	<i>A-4(0)</i>	<i>A-2-4(0)</i>



Previous editions may be used until supplies are exhausted

CDOT Form #548 3/04

BULK SPECIFIC GRAVITY OF ROCK

$$\text{Bulk Specific Gravity} = \frac{A_s}{W}$$

Where: A_s = Weight in grams of oven-dry sample.
 W = Weight in grams of water displaced
 by the same sample which has been
 saturated and surface dried.

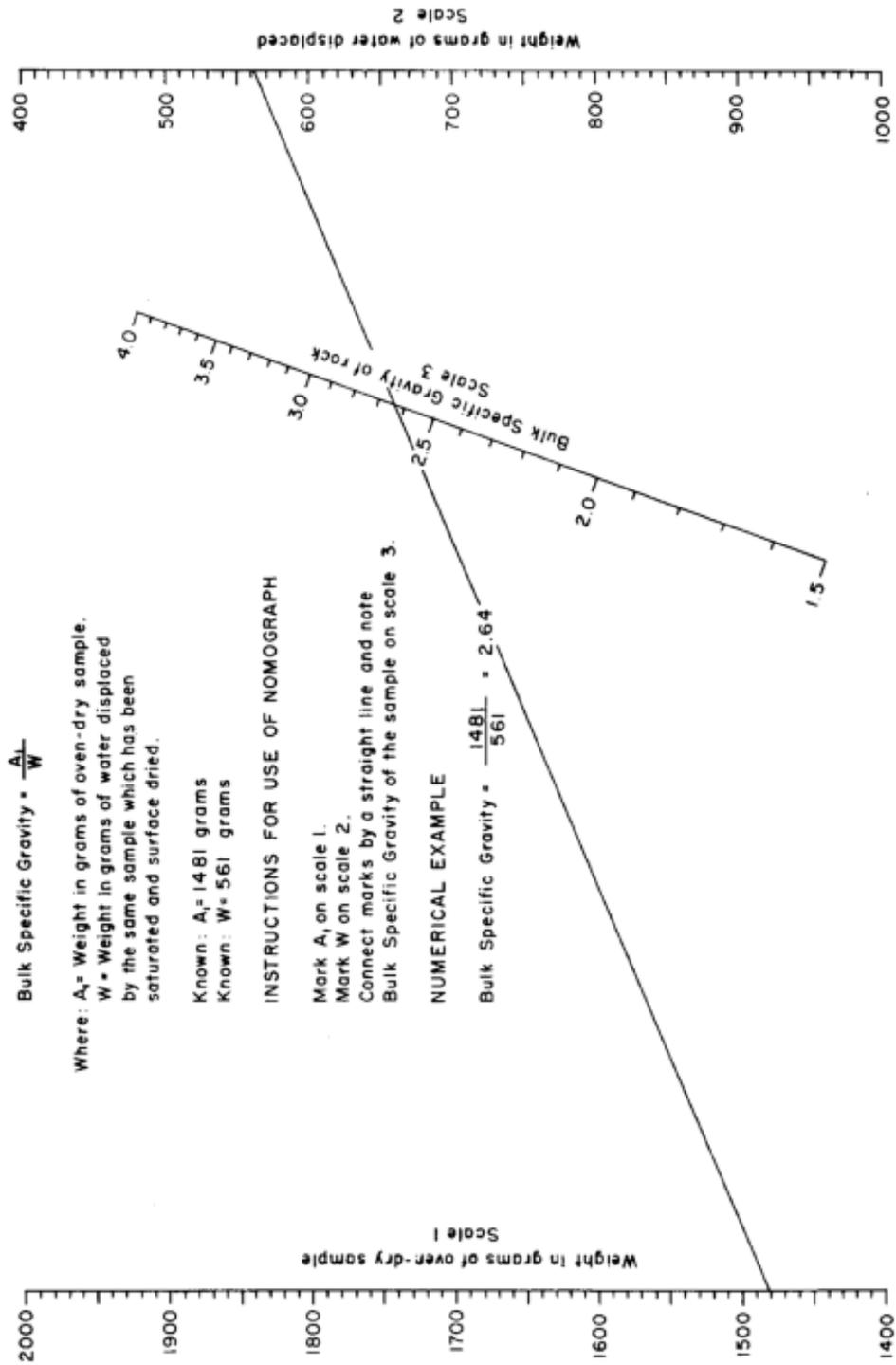
Known: A_s = 1481 grams
 Known: W = 561 grams

INSTRUCTIONS FOR USE OF NOMOGRAPH

- Mark A_s on scale 1.
- Mark W on scale 2.
- Connect marks by a straight line and note
 Bulk Specific Gravity of the sample on scale 3.

NUMERICAL EXAMPLE

$$\text{Bulk Specific Gravity} = \frac{1481}{561} = 2.64$$



CDOT FORM #564 INSTRUCTIONS (SOILS)

This is a multi-purpose form used for both soils and aggregate sieve analysis when the maximum size of the material is larger than 1 inch. These instructions are for when this form is used to enter and calculate the Mechanical Analysis of Soils (CP 21). Examples when used for Aggregate Base Course will be found in Chapter 300.

1. **Sample Weight:** This is the weight of the total sample before sieving and before any moisture correction is made.

Example:

$$\frac{772.2}{100 + 7.99} \times 100 = 715.07 \text{ grams dry weight}$$

2. Enter the **sieve** sizes used. The sieves shown must be those used to report on CDOT Form # 219, however additional sieves may be used between those listed to avoid overloading.

3. Normally, only the **wet weight** of the minus No. 4 material and the total wet weight after the sieving operation are recorded in this column. The total of this column and the total sample weight (1) should agree closely. Any significant difference indicates an error in weighing or adding.

8. **Minus #4 wash** - Enter the sieve sizes used (No. 10 and No. 40 for soils), weigh the amount retained on each sieve (accumulatively or individually). Calculate the **weight** of minus No. 200 by subtracting the total weight retained on the No. 200 from the total dry weight before washing. Calculate the individual percentage of each sieve by dividing each weight by the total dry weight of the minus No. 4 wash sample and multiply by 100.

4. Enter the weights retained on each sieve above and including No. 4, either accumulatively (Example 1) or individually (Example 2). The **dry weight** of the minus No. 4 is found by dividing the total wet weight of minus No. 4 by (one hundred plus the percent moisture in the minus No. 4) and multiplying by 100.

9. Calculate the **percent passing** each sieve for both the total sample, below the 3 in. to and including the No. 4, and the minus No. 4 wash sample as follows:

Example:

$$\frac{13455.9}{100 + 8.0} \times 100 = 12459.2 \text{ grams minus No.4}$$

Weighing accumulatively (Example No. 1)
Percent passing each sieve = 100 minus the percent retained on that sieve.

Weighing individually (Example No. 2)
Percent passing each sieve = the percent retained on that sieve subtracted from the percent passing the sieve above.

5. The **moisture sample** is taken at the same time as the minus No.4 wash sample. Calculate the percent moisture by dividing the loss by the dry weight and multiplying by 100.

10. Calculate the **percent passing** the No. 10, 40, and 200 sieves for the **total sample**. Multiply the percent passing these sieves in the **wash** sample by the percent passing the No. 4 in the **total** sample and divide by 100.

Example:

$$\frac{94.8\% \times 78.05\%}{100\%} = 74.0\%$$

6. The **percent** retained on each sieve (**accumulatively or individually**) is found by dividing the dry weight retained on that sieve by the total dry weight and multiplying by 100. Similarly, the percent passing the No. 4 sieve is calculated by dividing the dry weight of minus No. 4 by the total dry weight and multiplying by 100.

Example:

$$\frac{1617.7}{15964.0} \times 100 = 10.13 \%$$

$$\frac{12460.3}{15964.0} \times 100 = 78.05 \%$$

11. Transfer total sample **percent passing** for the **No. 10, No. 40, and No. 200** from the -#4 split sample section (reference number 8, bottom of the form).

12. The Atterberg Limit work sheet (CDOT Form #564-1) is on the reverse side of this form. Enter the results of **Atterberg** test to the nearest whole number here.

7. The moist weight of the minus No. 4 material selected for sieve analysis is corrected to **dry weight** by dividing the moist weight by (one hundred plus the percent moisture) and multiplying by 100.

13. For **classification**, material above the 3 in. sieve shall be noted, but not used for classifying the soil. See AASHTO M 145, Subsection 4.1.5.

COLORADO DEPARTMENT OF TRANSPORTATION	Project no. IM 0253-151
SOILS AND AGGREGATES SIEVE ANALYSIS	Project code (SA#) 11925
WHEN SPLITTING ON THE No. 4 SIEVE	Item 203 Class R-50 (spec)

Pit name Goose Haven	Station 2588+15 13' Lt.	Test no. 13A	Sample weight 16959.6	Date 12/17/04
-----------------------------	--------------------------------	---------------------	------------------------------	----------------------

Sieve	Wet wt.	Dry wt.	Individual percentage	Percent passing	Specs	Liquid limit	Moisture correction
②	③	⑤	⑥			33 ①	
3"			0.0	100.0		Plastic limit 18 ⑪	Plus #4 moisture sample
2"		341.1	2.14	97.9		Plastic index 15	Wet weight
1 1/2"		758.1	4.75	95.3		Soil class. A-2-6(0)	Dry weight
1"		1617.7	10.13	89.9		"R" value 33 ⑫	Loss
3/4"		2103.2	13.17	86.8	⑨	Sampled by Ken Kaiser	% moisture
1/2"		2698.7	16.90	83.1		Tested by J. Grinder	Minus #4 moisture sample ④
3/8"		2967.9	18.59	81.4			Wet weight 702.6
+ #4		3503.7	21.95	78.1			Dry weight 650.6
- #4	13455.9	12460.3	78.05	# 10 74.0 ⑩			Loss 52.0
Total	16959.6	15964.0	100.0	# 40 56.5			% moisture 7.99
				# 200 10.5			

Wet weight (grams)	Sieve	Weight (grams)	Individual percentage	Percent passing
772.2	# 10	37.1	5.19	94.8
	# 40	197.4	27.61	72.4 ⑨
	#200	618.9	86.55	13.3
Dry weight (grams)				
715.07	- #200	96.1	13.44	
	Total	715.0	99.99	

NOTE: Save all material until calculations are completed in case a check is necessary

Pit name Goose Haven	Station 2588+15 13' Lt.	Test no. 13A	Sample weight 16959.6	Date 12/17/04
-----------------------------	--------------------------------	---------------------	------------------------------	----------------------

Sieve	Wet wt.	Dry wt.	Individual percentage	Percent passing	Specs	Liquid limit	Moisture correction
						33	
3"		0.0	0.0	100.0		Plastic limit 18	Plus #4 moisture sample
2"		341.1	2.14	97.9		Plastic index 15	Wet weight
1 1/2"		417.0	2.61	95.3		Soil class. A-2-6(0)	Dry weight
1"		859.6	5.38	89.9		"R" value 33	Loss
3/4"		485.5	3.04	86.8		Sampled by Ken Kaiser	% moisture
1/2"		595.5	3.73	83.1		Tested by J. Grinder	Minus #4 moisture sample
3/8"		269.2	1.69	81.4			Wet weight 702.6
+ #4		535.8	3.36	78.1			Dry weight 650.6
- #4	13455.9	12460.3	78.05	# 10 74.0			Loss 52.0
Total	16959.6	15964.0	100.0	# 40 56.5			% moisture 7.99
				# 200 10.5			

Wet weight (grams)	Sieve	Weight (grams)	Individual percentage	Percent passing
772.2	# 10	37.1	5.19	94.8
	# 40	160.3	22.42	72.4
	#200	421.5	58.95	13.4
Dry weight (grams)				
715.07	- #200	96.1	13.44	
	Total	715.0	100.00	

CDOT FORM #564-1 Atterberg Limit Work Sheet

This Form, which is on the reverse side of CDOT Form #564, is a field work sheet used to enter and calculate data for the determination of the liquid limit, plastic limit, and plastic index of soils according to AASHTO T 89, Mechanical Method (alternate) and T 90.

Note that this procedure requires at least two groove closures shall be observed before one is accepted for the record, so as to assure the accepted number of blows is truly characteristic of soil under test. The moisture specimen need be taken only from the accepted trial.

For accuracy equal to that obtained using the standard 3-point method, the acceptable number of blows for groove closure shall be between 22 and 28 (as shown in the example).

When the liquid limit cannot be determined on the soil, report the liquid limit as NV (no value).

ATTERBERG LIMIT WORK SHEET		Tested by		Project code		11925	
		LIQUID LIMIT		PLASTIC LIMIT			
Can number		17		18		Test #	12
Number of taps	22	23				Date	3/5/03
A- wt. can + wet soil		30.22		18.88		L.L.	32
B- wt. can + dry soil		26.40		18.28		P.L.	16
C- wt. H ₂ O (A - B)		3.82		0.60		P.I.	16
D- wt. can		14.44		14.58			
E- wt. dry soil (B -D)		11.96		3.70			
F- % moist. (C / E)100		31.9		16.2			
Nomographic chart		31.6					
Can number						Test #	
Number of taps						Date	
A- wt. can + wet soil						L.L.	
B- wt. can + dry soil						P.L.	
C- wt. H ₂ O (A - B)						P.I.	
D- wt. can							
E- wt. dry soil (B -D)							
F- % moist. (C / E)100							
Nomographic chart							

WATER SOLUBLE SULFATES WORK SHEET		Project No.	
Sample I.D.		Sample location	
Soil Description		Tested by	
Sample date	Date received	Test date	

Sample bottle I.D.	A) Number of dilutions:	= v
Saturation date	B) Final dilution (10 ^v :1)	
Saturation time	C) Reading:	
Test start time	D) Corrected reading	
	E) Sulfate concentration	
	E = (B x D)	(<input type="checkbox"/> mg/L <input type="checkbox"/> ppm <input type="checkbox"/> %)

Simplified Procedure

- 1) Dry soil (<140° F/60° C) and process through the #4 sieve.
- 2) Process a representative sample through a #40 sieve.
- 3) Place a 25g representative sample into clean flask or container.
- 4) Add 250ml distilled water and shake well. (10:1 dilution)
- 5) Let stand undisturbed for a minimum of 16 hrs maintaining the solution @ 140° F (+/- 5° F).
- 6) Pipet 25ml of standing solution and deposit into clean 500ml flask (do not disturb sediment). If sample exhibits turbidity then filter until clear.
- 7) Dilute test sample to 250ml by adding 225ml of distilled water. (100:1 dilution)
- 8) Pipet 10ml of sample into sample cells (1 blank, 1 reaction sample).
- 9) Add reagent to 1 cell, shake well and let stand a minimum of 5 min. and not more than 10 min.
- 10) Place blank into colorimeter and zero the meter.
- 11) Replace blank with reacted sample and take reading.
- 12) Record the reading. (mg/L to 10, ppm to 10, % to 0.01)
- 13) If the reading exceeds the limits of the meter discard test sample and blank. Clean the sample cells. Dilute sample further by taking 25ml from the 10:1 test sample (step 4) and dilute to 500ml. (200:1 dilution) Repeat steps 8 -12. Continue dilutions until a reading is obtained.

COLORADO DEPARTMENT OF TRANSPORTATION	
MOISTURE-DENSITY RELATION GRAPH	
Type of Compaction: <input checked="" type="checkbox"/> Standard AASHTO T 99 Method <u>A</u> <input type="checkbox"/> Modified AASHTO T 180 Method _____	Item No. _____
Project # <u>IM 0253-151</u> Project code (SA#) <u>11925</u> Location <u>I-25 SH 7 to WCR 16</u> Region <u>4</u> Date <u>3/8/03</u> Station <u>385+00</u> Field sheet No. <u>145877</u> Test No. <u>5</u> Lab No. <u>1</u> % Soil <u>70</u> % Rock <u>30</u> Soil class, total sample <u>A-4 (2)</u> Soil class, minus No. 4 <u>A-4 (6)</u> R Value <u>40</u> <input checked="" type="checkbox"/> Tested <input type="checkbox"/> Referenced Maximum dry density <u>123.5</u> pcf (kg/m ³) Optimum moisture <u>16.0</u> %	

Moisture (%)	Density (pcf) - Virgin Soil	Density (pcf) - Reworked Soil
13.2	130	118
14.0	135	120
15.0	140	122
16.0	143	123
17.0	145	123.5
17.5	145	123.5
18.0	143	123
18.5	138	120

**COLORADO DEPARTMENT OF TRANSPORTATION
FIELD LABORATORY TEST RESULTS** No.:

Contractor/supplier: Kraemer and Sons		Project No. IM 0253-151
		Proj. code (SA#) 11925
Attention:		Item 403,601,206 Class D, 1
		Lot number N/A

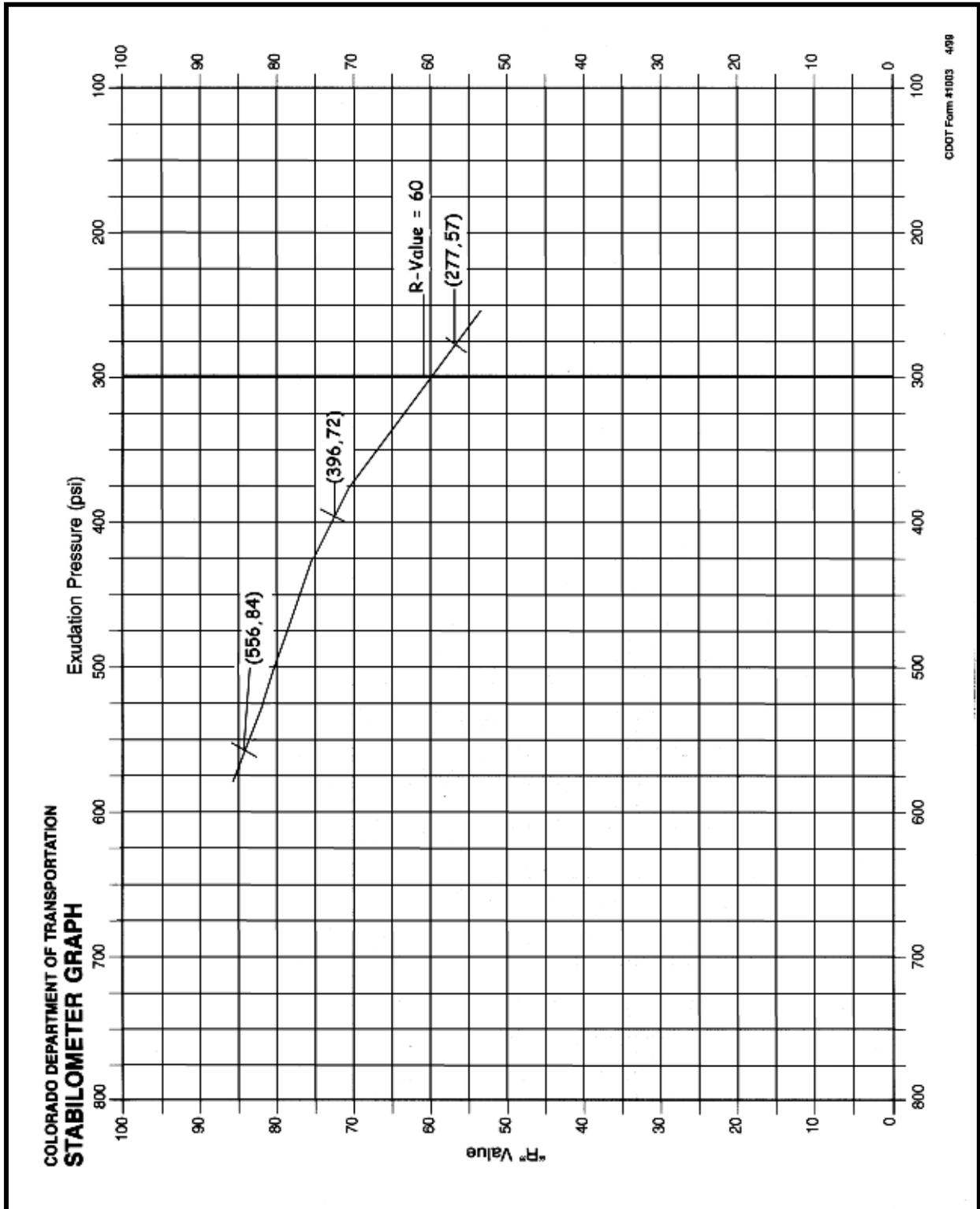
TEST NO.	2	7	6		Item description	
DATE	2/30/01	2/30/01	2/30/01		Asphalt, Concrete, Structure Backfill	
STATION	520+00	00+320	1120+80			
LOCATION	CL	wing wall A	200 CU YD			
QUANTITY					Specs	
Sieve					Failing test #	
Sieve						
Sieve						
Sieve						
Sieve 2"			100			
Sieve #4			60			
Sieve #50			43		30-100%	
Sieve #200			23		10-60%	
L.L.			38		5-20%	6
P.I.			5		<36	6
% Bitumen	5.2				<7	
% Rel Comp	93.8					
Comp Spec	92.6					
% Moisture	0.01					
Moist Req'd						
Slump		4.5"			1.5" of Design	
% Air		4.0			5-8%	7
Cylinder PSI		4760			4500	
Other:						

Remarks
Class D Concrete out of spec. on air content
Structure Backfill out of spec. on #200 and L.L.

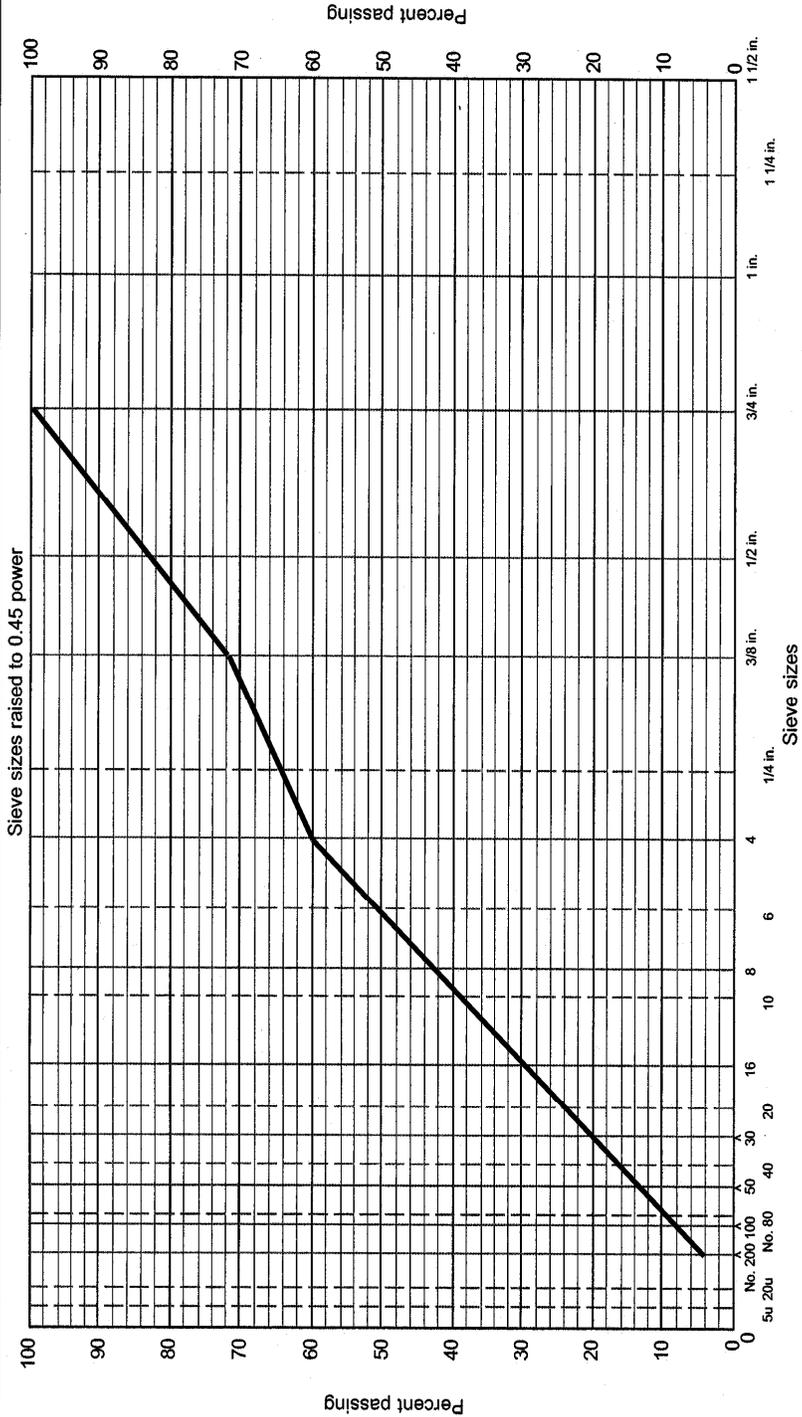
Signed, Colorado Department of Transportation Corey Stewart	Date 3/12/03	Time 5:00 PM
Signed, Contractors representative D. Elsbernd	Date 3/12/03	Time 5:00 PM

- Original - Contractor
- Copy 1 - Tester
- Copy 2 - Project Engineer

CDOT Form #626 3/04



COLORADO DEPARTMENT OF TRANSPORTATION GRADATION CHART		Project No. IM 0253-151	Project code (SA#) 11925	Lab # 3	Field Sample # 1
		Proj. location I-25, SH 7 to WCR 16	Item 304	Date 3/7/02	



Remarks:

**COLORADO DEPARTMENT OF TRANSPORTATION
STABILOMETER TEST**

Project code (SA#) 11925	Project no. IM 0253-151	Location 1-25, SH 7 to WCR 16	Source Pit
F.S.# 141641	Region 04	Lab ID 2003-0088	Station
Start date 3/03/2003			

Comments
R-Val >=50

300 P.S.I. reported R-Value 74	Setup Weights		% Passing (as rec'd)	% Passing (as run)
Classification A-4(0)	- 3/4 + 3/8 (g) 0	3"		
Plastic index NP	- 3/8 + #4 (g) 0	1"		
	Total with Soil (g) 1100	3/4"		
		3/8"		
		#4	100	100
		#10	100	100
		#40	96	96
		#200	40	40

Cylinder no.	4	5	6			
C.C. H ₂ O added	65	70	76			
% H ₂ O added	5.91	6.36	6.91			

Pressure on foot, psi	350	325	300			
Exudation pressure, psi	446	335	151			
Exudation pressure, pounds	5465	4105	1850			

STABILOMETER

2000	160	26	29	37		
Turns displacement		3.50	3.62	3.86		
R-Value		79	76	68		

DENSITY OF SAMPLE

Height of sample (x.xx")	2.51	2.52	2.50		
Weight of cylinder & sample (g)	3231	3244	3223		
Cylinder tare weight (g)	2124	2115	2115		
Wet weight of sample (g)	1107	1129	1108		
Compaction moisture, %	10.70	11.17	11.74		
Dry density, lbs./cu. ft.	120.8	120.6	120.2		
Orig. weight (g)	250.0				
Dry weight (g)	239.2				
Hygro, %	4.52				

CDOT Form #1030 12/05

**COLORADO DEPARTMENT OF TRANSPORTATION
GRADATION WORK SHEET**

Project code (SA#)	11925	Function	3200	Proj. location	I-25, SH 7 to WCR 16	
Project No.	IM 0253-151			Source	Stockpile	
F.S. #	1022234	Field test	#4		Region	4
Lab ID#	02			Station	585+65 6' lt. of CL	

Comments

Att. <input checked="" type="checkbox"/>	MA <input checked="" type="checkbox"/>	T 99 <input type="checkbox"/>	T 180 <input type="checkbox"/>	R-Value <input checked="" type="checkbox"/>	Shear <input type="checkbox"/>	other <input type="checkbox"/>	Date received: 3/9/03
							Report by: Vic Mackie

	Wt. Ret.		% Ret.	Total % Pass	As Run
3"	0		0	100	
1"	3.3		6.6	93	
3/4"	4.4		8.8	91	100
3/8"	5.7		11.4	89	98
+ # 4	6.7		13.4		
- # 4	* 43.2	Dry Wt.	86.6		
Total	49.9		100		

Moisture sample: [(Wet Wt. 274g - Dry Wt. 267g) + Dry Wt. 267g] x 100 = 2.62% Moisture

Total Sample: [Wet Wt. 538 + (100 + % H₂O)] x 100 = 524 Dry Wt.*

Wet Wt. Wash	538	Dry Wt. Wash	524	Corr. wt.	524
--------------	------------	--------------	------------	-----------	------------

	Wt. Ret.	% Ret.	% Pass	Total % Pass	As Run
# 4				87	96
# 10	15.0	2.9	97.1	84	92
# 40	54.0	10.3	89.7	78	86
# 200	310.0	59.2	40.8	35	38

Classification	A-2-4(0)	L.L.	NV
Sp. Gr.	2.58	P.L.	NP
% Abs.	1.45	P.I.	NP

CDOT Form #1045 3/04

COLORADO DEPARTMENT OF TRANSPORTATION
Soil Moisture - Density Report

Soil Classifications:

Lab # 2002-0854

% +4 Mat'l	Soil Class		% +4 Mat'l	Soil Class	
0	A-2-4(0)	Silty or Clayey Gravel and Sand	35	A-1-b(0)	Stone Fragments, Gravel, and Sand
5	A-2-4(0)	Silty or Clayey Gravel and Sand	40	A-1-b(0)	Stone Fragments, Gravel, and Sand
10	A-1-b(0)	Stone Fragments, Gravel, and Sand	45	A-1-a(0)	Stone Fragments, Gravel, and Sand
15	A-1-b(0)	Stone Fragments, Gravel, and Sand	50	A-1-a(0)	Stone Fragments, Gravel, and Sand
20	A-1-b(0)	Stone Fragments, Gravel, and Sand	55	A-1-a(0)	Stone Fragments, Gravel, and Sand
25	A-1-b(0)	Stone Fragments, Gravel, and Sand	60	A-1-a(0)	Stone Fragments, Gravel, and Sand
30	A-1-b(0)	Stone Fragments, Gravel, and Sand			

Rock Correction Chart:

-4 Material Class: A-2-4(0) Silty or Clayey Gravel and Sand

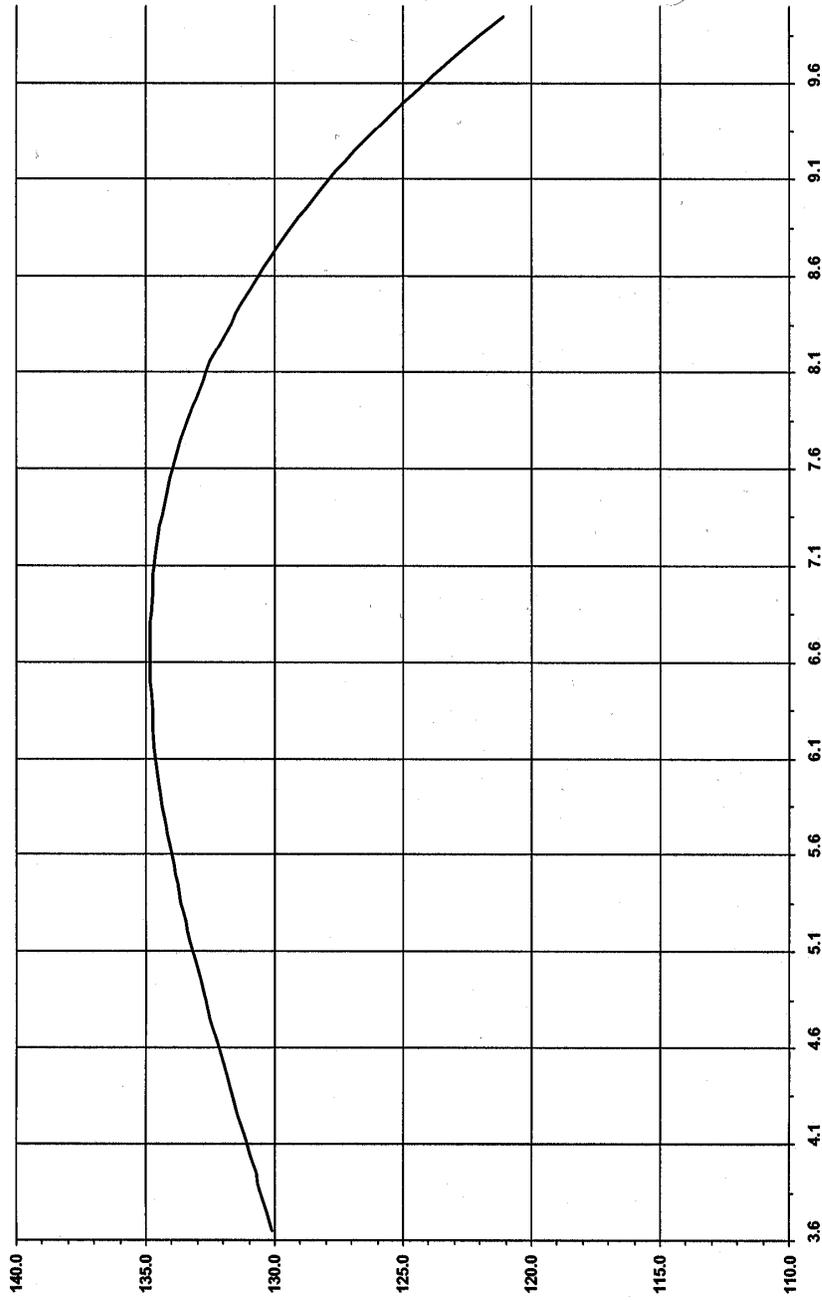
%+4	%H2O	Dry Density	%+4	%H2O	Dry Density	%+4	%H2O	Dry Density
0	6.6	134.9	20	5.5	137.1	40	4.4	139.2
1	6.6	135.0	21	5.5	137.2	41	4.4	139.4
2	6.5	135.1	22	5.4	137.3	42	4.3	139.5
3	6.5	135.2	23	5.4	137.4	43	4.3	139.6
4	6.4	135.3	24	5.3	137.5	44	4.2	139.7
5	6.3	135.4	25	5.2	137.6	45	4.1	139.8
6	6.3	135.5	26	5.2	137.7	46	4.1	139.9
7	6.2	135.6	27	5.1	137.8	47	4.0	140.0
8	6.2	135.7	28	5.1	137.9	48	4.0	140.1
9	6.1	135.8	29	5.0	138.0	49	3.9	140.2
10	6.1	136.0	30	5.0	138.2	50	3.9	140.3
11	6.0	136.1	31	4.9	138.3	51	3.8	140.5
12	6.0	136.2	32	4.9	138.4	52	3.8	140.6
13	5.9	136.3	33	4.8	138.5	53	3.7	140.7
14	5.9	136.4	34	4.7	138.6	54	3.6	140.8
15	5.8	136.5	35	4.7	138.7	55	3.6	140.9
16	5.7	136.6	36	4.6	138.8	56	3.5	141.0
17	5.7	136.7	37	4.6	138.9	57	3.5	141.1
18	5.6	136.8	38	4.5	139.0	58	3.4	141.2
19	5.6	136.9	39	4.5	139.1	59	3.4	141.3

Optimum Moisture 6.6 **Maximum Dry Density** 134.9

COLORADO DEPARTMENT OF TRANSPORTATION

Soil Moisture - Density Curve

Moisture Density Curve



Labno: 2002-0854 T180A Optimum Moisture: 6.6 Maximum Dry Density: 134.9 CDOT #1297 9/2002

CLASSIFICATION OF SOILS AND SOIL-AGGREGATE MIXTURES

General Classification	Granular Materials (35% or less passing No. 200)						Silt-Clay Materials (More than 35% passing No. 200)				
	A-1		A-3	A-2			A-4	A-5	A-6	A-7	
Group Classification	A-1-a	A-1-b				A-2-4	A-2-5	A-2-6	A-2-7		
Sieve Analysis Percent passing: No. 10 (2.00 mm) No. 40 (0.425 mm) No. 200 (.075 mm)	50 max. 30 max. 15 max.	-- 50 max. 25 max.	-- 51 min. 10 max.	-- -- 35 max.	-- -- 35 max.	-- -- 35 max.	-- -- 36 min.	-- -- 36 min.	-- -- 36 min.	-- -- 36 min.	-- -- 36 min.
Characteristics of Fraction passing No. 40: (0.425 mm) Liquid limit Plasticity index	-- 6 max.										
Usual Types of Significant Constituent Materials	Stone Fragments, Gravel and Sand		Fine Sand	Silty or Clayey Gravel and Sand			Silty Soils		Clayey Soils		
General Rating as Subgrade	Excellent to Good						Fair to Poor				

*Plasticity index of A-7-5 subgroup is equal to or less than LL minus 30. Plasticity index of A-7-6 subgroup is greater than LL minus 30.

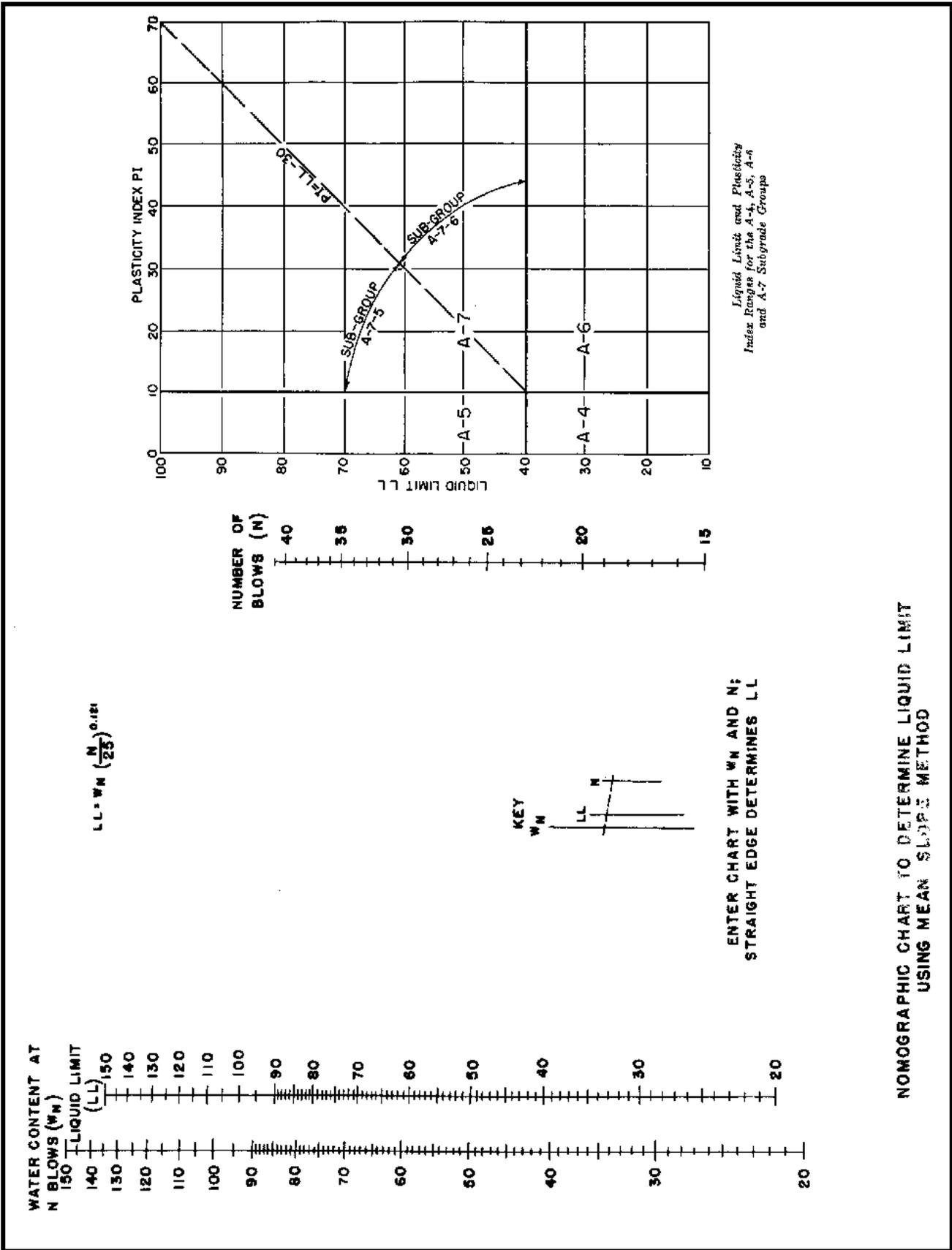
The classification of soils and soil-aggregate mixtures for highway construction purposes shall be in accordance with AASHTO M 145 with the following exceptions:

The quantitative determination of the distribution of particle size shall be in accordance with Colorado Procedure 21 for Mechanical Analysis of Soils, instead of AASHTO T 11 and T 27 or T 88.

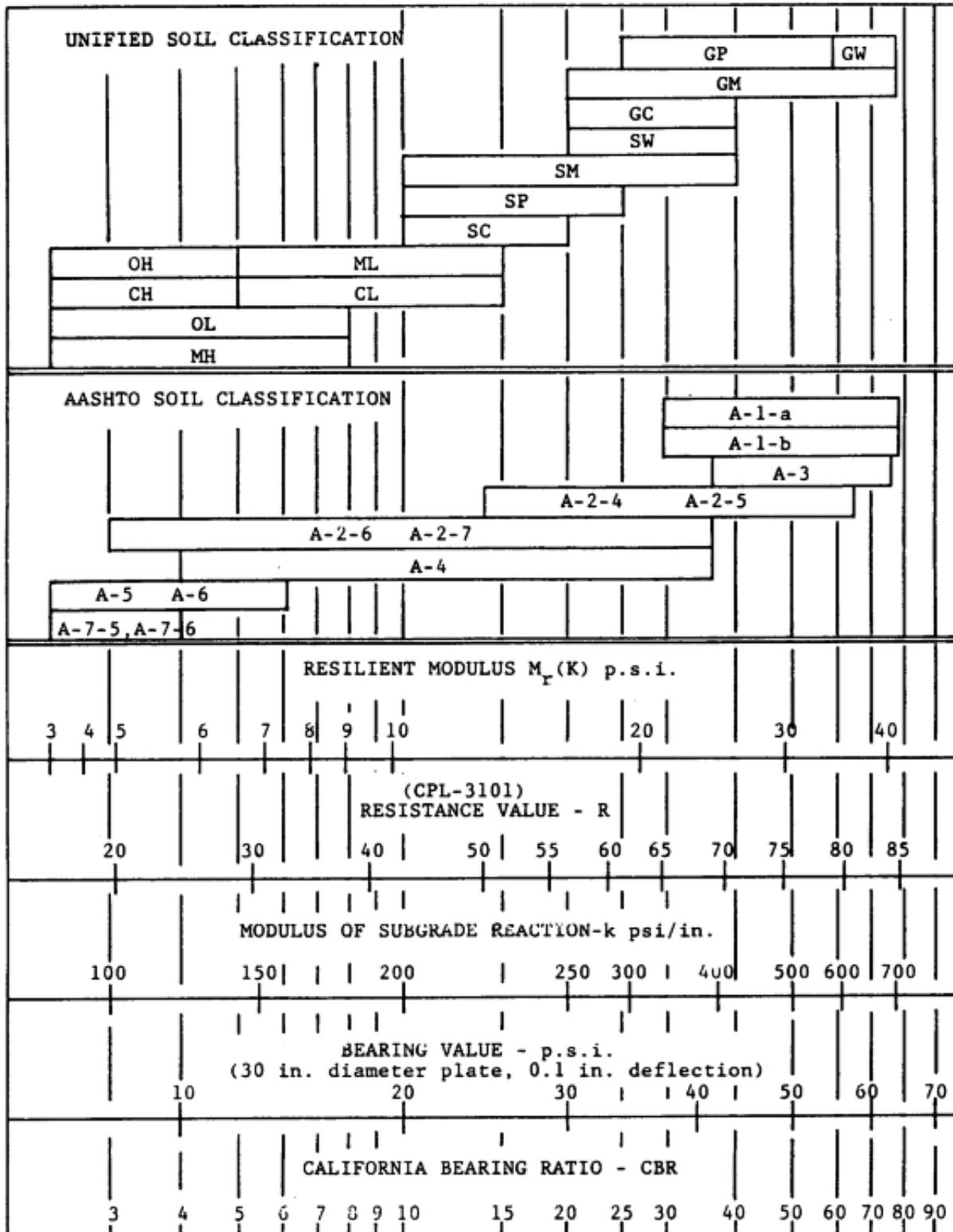
With the required test data from the Liquid and Plastic Limit tests and the Mechanical Analysis test, proceed from left to right in the classification table and the correct group will be found by process of elimination. The first group from the left into which the test data fit is the correct classification.

The Group Index, which is used to further evaluate the soils within each group, may be determined by use of the numerical table as follows: Using the table for the partial Group Index for Liquid Limit (Chapter 200, Chart 2), locate the Liquid Limit on the left side and the percent minus No. 200 along the top. The intersecting column is the partial Group Index for the Liquid Limit. Using the table for the partial Group Index for Plastic Index (Chapter 200, Chart 3), locate the Plastic Index on the left side and the percent minus No. 200 along the top. The intersecting column is the partial Group Index for the Plastic Index. Add the two partial Group Indices algebraically and round to the closest whole number.

All limiting test values are shown as whole numbers. If fractional numbers appear on test reports, convert to the nearest whole number for purposes of classification. Group Index values should always be shown in parentheses after group symbol as: A-2-6(3), A-4(0), A-7-6(17), etc.



GENERAL RELATIONSHIPS BETWEEN SOIL CLASSIFICATIONS AND BEARING VALUES

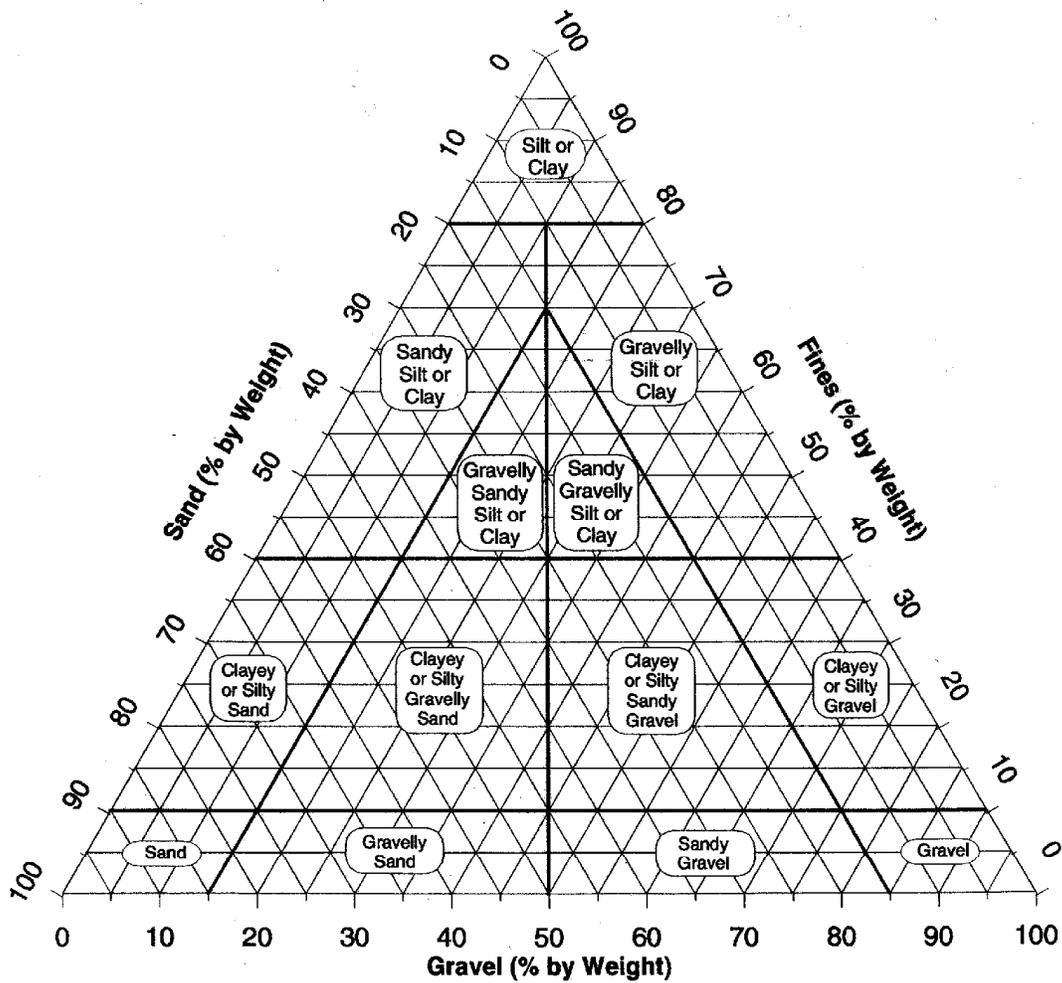


This chart can be used for quick reference when it is necessary to correlate between soil classification and R value, modulus, or bearing value. It should not be used as the basis for pavement design, but may give the designer an indication of what conditions exist in the field.

US Army Corps of Engineers Soil Triangle

Notes:

1. Identification based on following grain size ranges:
GRAVEL: 3" to No. 10 Sieve
SAND: No. 10 Sieve to No. 200 Sieve
2. Soil is classified as "Silt" or "Clay" depending on the values of the Liquid Limit (LL) and Plastic Index (PI) of the minus No. 40 soil fraction as follows:
SILT: LL 28 or less and PI of 6 or less
CLAY: LL over 28 or PI over 6
3. Sieve size designations are US Standards.



US Army Corps of Engineers Soil Triangle

Determining the Percent of Sand, Gravel, and Fines

Consider the following mechanical analysis performed on a sample with a dry weight of 890.4 grams. The material has been found to have a Liquid Limit of 30, and a Plastic Limit of 13.

<u>Sieve Size</u>	<u>Retained</u>	<u>% Retained</u>	<u>% Passing</u>
25mm	0.0	0.0	100.0
19mm	10.6	1.19	98.81
12.5mm	126.2	14.17	85.83
9.5mm	240.2	26.98	73.02
#4	359.3	40.35	59.65
#10	376.3	42.26	57.74
#40	541.9	60.86	39.14
#200	746.6	83.85	16.15

Gravel = 3" to #10 Sieve = $100.0 - 57.7 = 42.3\%$ by weight

Sand = #10 to #200 Sieve = $57.7 - 16.2 = 41.5\%$ by weight

Fines = -#200 Sieve = $100 - (42.3 + 41.5) = 16.2\%$ by weight

Drawing the Classification

Draw a diagonal line at Gravel = 42.3%. In this case, the line traverses from left to right.

Draw a diagonal line at Sand = 41.5%. In this case, the line traverses from left to right.

Draw a horizontal line at Fines = 16.2%. The three lines should intersect in the blocked area of Clayey or Silty Sandy Gravel.

Determining Silt or Clay

Using the criteria above the triangle, determine the characteristics of the - #40 material.

In this case, both the Liquid Limit and Plastic Limit exceed the criteria for silt. Note that when determining "Clay", only one of the criteria needs to be met. When determining "Silt", both criteria need to be met.

The classification for this material will be "Clayey Sandy Gravel."

Note: When a classification falls on a horizontal line, choose the conservative value, the value directly above. When the classification falls on a vertical or diagonal line, then choose the classification to the left.

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Soil Survey / Preliminary Soil Profile

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Rock Identification and Description	71
Rock Classification Table	72
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PROCEDURE FOR PRELIMINARY SURVEY: OVERVIEW

1. Scope

1.1 This set of guidelines generally follows the current practices CDOT personnel use for obtaining soil profiles. It is intended to establish standardized procedures for use by the Region Materials personnel in the performance of uniform and adequate soils investigations. It is not a design manual.

2. Problem Types of Concern

2.1 The recommendations presented herein are oriented toward the solution of such problems as:

- Pavement design
- Slope design
- Slope appearance
- Cost
- Landslides
- Embankment subsidence and settlement
- Excavation characteristics
- Expansive materials
- Drainage
- Compaction characteristics

2.2 All of these problems are directly related to:

- The character and distribution of soil and rock bodies, both inside and outside of the right-of-way.
- The influence of surface and sub-surface water on these materials.

3. Use of Soil Profiles

3.1 With the proper amount and type of samples and field information, the designers are provided with data denoting the types of materials to be encountered, the vertical and horizontal boundaries of the changes in these materials, and their strength and deformation characteristics. Adequate preliminary investigation will help prevent uneconomical over-design and unforeseen failure resulting from under-design.

4. Standard Investigations

4.1 Proper investigations to achieve these goals cannot be dictated by a rigidly prescribed set of procedures, although certain basic requirements must be satisfied in each investigation. Both the detail and extent of the investigation will vary depending on the individual problem, the nature of the project under consideration, and the allowable risk of failure.

5. More Extensive Investigations

5.1 Investigations may sometimes need to go beyond the minimum soil profile recommendation presented within this document. Projects in special problem areas or in areas of rough terrain are the most likely to require more extensive investigations. Such studies are especially recommended for high-speed, multi-lane facilities in rough terrain. The Region Geologist and/or the Geotechnical Unit of the Central Laboratory or by outside consultants will conduct these studies.

6. Soil Survey Classification

6.1 Soil surveys may be classified as reconnaissance or preliminary, depending upon the type of information developed and the stage of project development during which each is performed.

7. Reconnaissance Soil Surveys

7.1 Reconnaissance surveys are general in nature and are performed during Phase II (Corridor Location study) of project development under the CDOT Action Plan.

7.1.1 The information developed during these surveys is used in preparation of Environmental Impact Statements for proposed projects. These surveys are performed only if the necessary information cannot be obtained from existing data, such as soil maps, test reports from previous projects in the area, etc.

7.1.2 Information required from reconnaissance surveys:

- a) AASHTO classification of all major soil types present in the corridor.
- b) Identification of landforms or geologic formations with which each is associated.
- c) Description of specific engineering problems associated with each.

7.1.3 This information will be included in the soils and geology reconnaissance report prepared for each project and should be developed through joint effort of Region Materials Personnel and the Geologist assigned to the project.

7.1.4 The field survey, if required, will consist only of identifying the major soils present and obtaining representative bulk samples of each.

7.1.5 Usually, no line will have been established at this point in the project development and sample locations may be selected without regard for line and grade.

7.1.6 Samples may be taken by the most convenient method available. The primary considerations in sampling will be that the samples are representative of the major soil types and large enough to permit accurate laboratory classification.

7.1.7 The survey may be performed either by Region Materials Personnel or by the Geologist concerned, as determined by mutual agreement.

8. Preliminary Soil Surveys

Preliminary soil surveys are performed during Phase III (Preliminary Design) of project development under the CDOT Action Plan. The information developed during these surveys is used in project design and preparation of cost estimates and must therefore be as accurate as possible. These surveys are performed on all new alignments and most widening projects.

8.1 The information required from preliminary soil surveys is described in detail in *The Soil Survey* section of these guidelines, together with recommended procedures for obtaining the information.

8.2 One of the most important items to be determined during the survey is the relationship between soil boundaries and the line and grade of the proposed project. If soil survey personnel do not know the location of line and grade at the time of the investigation, they cannot be certain that the soil conditions encountered in the test holes represent conditions to be encountered during construction. In particular, they cannot be sure that the soil conditions have been sampled to below finished grade if they do not know where finished grade will be located.

8.3 It is important to identify the presence of sulfates in soils at project locations. This can be determined by visiting the following website:

<http://websoilsurvey.nrcs.usda.gov/app/>

This website can provide soil engineering properties as well as approximate location, depth, and concentrations of sulfates.

8.4 Once the presence of sulfates on project locations is suspected the preliminary soils survey needs to address the sampling and testing of soil layers in these locations. During the preliminary soil survey, 1 sample, per soil type, will be tested per 1000 linear feet of two-lane roadway or fraction thereof. The boring depth for the preliminary soils survey will be a minimum of 1 – 3 feet below the proposed finished grade. The sample size will be a minimum of 5 lbs. per soil type. Where water is present at drainages, a minimum 1 pint sample will be taken. CP-L 2103 will be used in the testing of sulfates in water or soil and can be performed in

the field or by the Region Lab if adequate facilities and equipment are available.

SOIL SURVEY

1. Soil and Rock Classification and Description

1.1 Soil and rock materials encountered in test holes or surface outcrops should be identified and described as indicated in Appendices B through D of these guidelines. Accurate descriptions of soil or rock encountered in the field are important to the economic planning of the project design. Avoid complicated descriptions (not relevant to design or construction problems).

2. Sampling Methods

2.1 Test holes can be drilled or dug by hand, power auger, power rotary drill, backhoe, or any other practical method. In any case, it is of the utmost importance to use the method which will insure the attainment of representative, uncontaminated samples whether bulk samples, undisturbed samples, core samples, drill cutting samples, or split-spoon samples. Care should be taken to make sure that loose, sloughed soil or rock in the bottom of the test holes is not mixed in with samples representing the given depth. Where uncertainty exists as to the reliability of a sample, it is better that it be discarded.

NOTE 1: In the following paragraphs, the term "drilled" is used to mean any appropriate method for advancing a test hole.

3. Horizontal Distribution of Test Holes

3.1 Test holes will be spaced no farther apart than 500 feet in continuous cut sections and no farther apart than 1000 feet under any circumstance.

3.2 In addition, test holes should be drilled wherever there is any variation in soil or geological conditions, base gravels, and/or pavement thicknesses.

3.3 Time should be taken to obtain a sufficient number of test holes to outline sub-surface complexities.

3.4 During the design phase of the project, if it is determined that additional data or samples are needed, such will be obtained and a supplemental report submitted.

4. Proposed Widening Projects

4.1 On roadway widening projects, holes along the edge of the pavement will usually yield sufficient information.

4.2 Since there is, at times, considerable lag between the time of the preliminary soil profile and actual construction, holes drilled through the existing pavement should be held to a minimum. Such holes present maintenance problems, and excessive drilling in the traffic flow presents needless hazards.

4.3 Test holes can usually be drilled on the shoulder of the present road close enough to the pavement to obtain thickness measurements and required samples.

4.4 When taking soil surveys on proposed widening jobs, attention should be given to areas where CMP, RCCP, or box culverts may be extended, replaced, or added. Quite often these areas will require muck removal. Such requirement for muck excavation should be reported with respect to stationing, distance from survey line, and approximate depth. If it is not practical to drill test holes in the muck, it may be possible to get a rough estimate of depth by probing with a bar or rod.

5. Proposed New Line and/or Grade

These guidelines should be followed if:

- Different soil conditions are anticipated
- Cuts are to be made

5.1 For cut sections, test holes should be spaced as shown in Figure SS-1. At locations 1 and 3, test holes should be drilled on proposed outside shoulder line (edge of pavement) at the daylight line between cut and fill. An additional test hole should be drilled at location 2 (highest elevation of terrain on center line). For embankments whose maximum height will be more than 20 feet, test holes should be drilled on centerline, as shown in Figure SS-2.

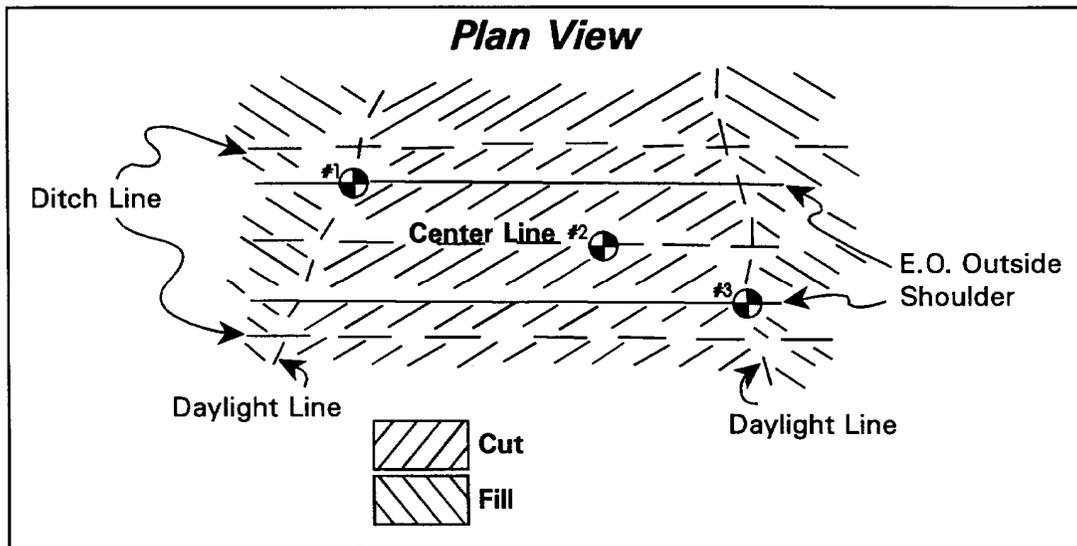


FIGURE SS-1. Recommended location of test holes in the cut section.

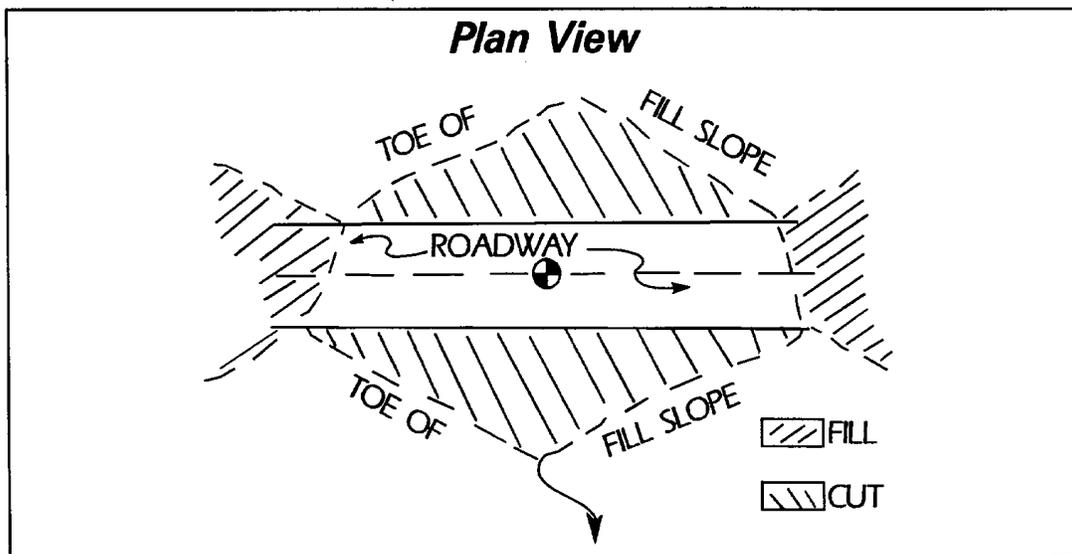


FIGURE SS-2. Recommended location of test holes in fill section.

6. Test Hole Depths and Sampling Recommendations

6.1 Test holes shall extend at least 3 feet below finished grade. If that depth is greater than the depth capability of the equipment available to Region personnel, the Geotechnical Section of the Central Laboratory or commercial drilling contractors will be requested to provide drilling

services. Such services would be performed under supervision of Region personnel, assisted by Central Laboratory Geologists if desired.

6.2 If topsoil is going to be required on the project, the lateral extent and depth of material, which could be utilized for topsoil, should be noted on the CDOT Form #554.

6.3 A sample should be taken for each soil encountered except for the material, which might be used as topsoil. If the same soil is found in more than one hole, it may be similarized to a soil already sampled. However, care should be exercised in similarizing soils and additional samples should be taken where doubt exists. Similarization will be limited to one mile.

6.4 Test holes should be numbered consecutively from Hole #1, preferably beginning at the smaller station. Each soil layer encountered in the test hole shall be identified by the hole number followed by letter A, B, C, etc. In Hole #1, the first layer would be 1-A, the second 1-B, etc. Each layer shall be sampled in bulk or similarized. A bulk sample should be composed of at least one full sack and should weigh at least 33 lbs.

6.5 For proposed cut sections the depths of test holes and sampling requirements should be as shown in Figure SS-3. As per test hole location 2, Figure SS-3, soil and/or rock layers A, B, C, and D should be separately sampled or similarized.

6.6 For embankments whose proposed maximum height is more than 20 feet, the depths of test holes and the sampling recommendations should be as shown in Figure SS-4. Unless the bedrock or firm base as diagramed in Figure SS-4 is too hard for the drilling method being employed, all test holes (such as Location #1, Figure SS-4) should penetrate at least 5 feet into the hard substratum. Where the depth from existing ground to the top of the substratum is more than 20 feet, such as at major river crossings, this recommendation can be waived. However, in such cases the desirability of drilling to hard bedrock should be considered in at least one test hole. Test borings for major structures as logged by the Geotechnical Section of the Central Laboratory will be suitable for this purpose if available.

6.7 Where alluvial soils as shown in Figure SS-4 are composed of soft, compressible, fine-grained materials, it may be advisable to request a foundation investigation by the Geotechnical Section of the Central Laboratory.

6.8 For at-grade sections all test holes shall extend at least 3 feet below existing ground. All soils shall be sampled in bulk or similarized.

7. Hydrological Conditions

7.1 The distribution and mode of occurrence of surface and sub-surface water should be noted and included as part of all reports.

7.2 Where free water is encountered in any test hole, the water level is to be checked and noted on the CDOT Form #555 along with the date and hour of the observation.

7.3 In cases where a high water table is suspected, it is recommended that the test hole be drilled or dug at least to the elevation of the water table and preferably a few feet below. Where possible, the hole is to be left open for a period of at least 24 hours and the water level, date, and hour recorded.

7.4 The location of all springs should be determined both horizontally and vertically with respect to centerline and grade line. The location of lakes, ponds, swampy areas, and reservoirs should be noted. Notes should especially be taken if the water is expected to influence the stability of pavements, cut slopes, or embankments.

7.5 The normal annual precipitation at the project site should be determined from the most recent isohyetal map.

8. Piping

Piping (definition): *Mechanical movement of particles due to seepage*

8.1 Areas requiring culverts, foundations, and ditch linings should be investigated to determine whether the soil is subject to piping.

8.2 Piping often occurs in silts, fine sands, and loosely compacted material.

8.3 Concentration of seepage into a few channels may cause piping.

8.4 If the preliminary investigation indicates conditions and soils that could cause piping, the Staff Hydraulics Unit should be requested to make a thorough investigation.

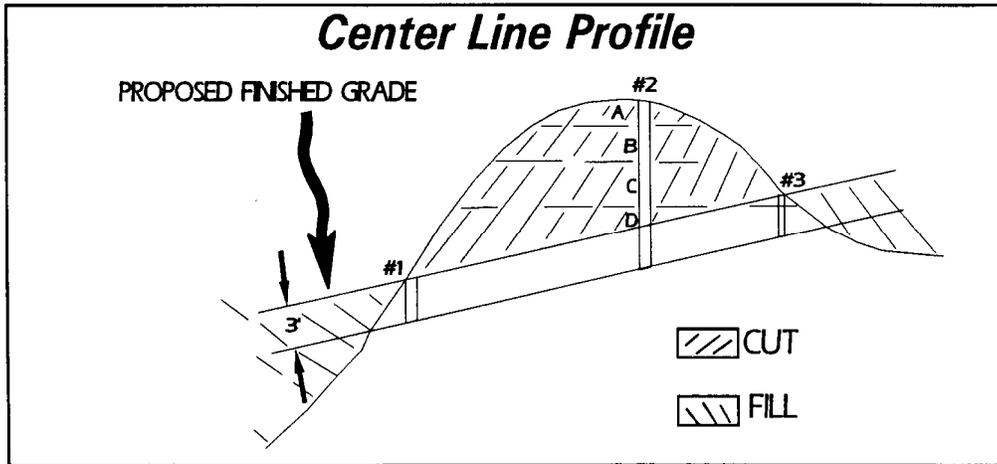


FIGURE SS-3. Recommended depth of test holes in cut sections.

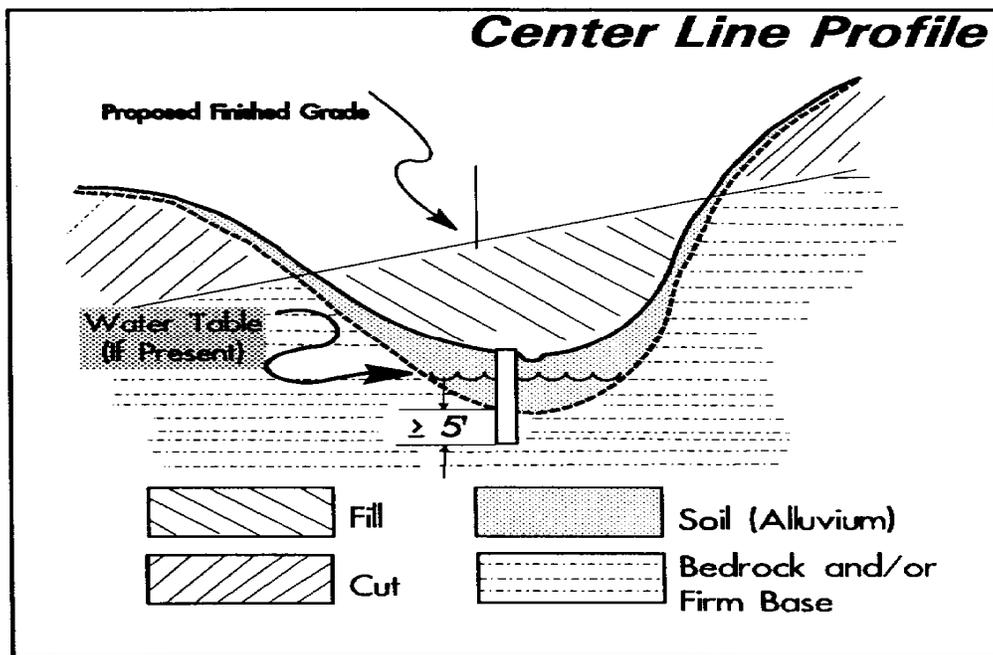


FIGURE SS-4. Recommended depths of test holes in fill.

9. Condition of Existing Pavements

9.1 The condition of existing concrete or asphalt pavements should be taken into account for stabilization and may be noted on a station-to-station basis on the CDOT Form #903. This information is used for assignment of strength coefficients.

9.2 Type and thickness of existing pavement and type of stabilization previously used should also be reported.

10. Frost

10.1 In areas of severe frost action, the soil should be checked for frost susceptibility.

10.2 If necessary, recommendation should be made for the removal and replacement of frost-susceptible soil with non-frost heaving material. Non-frost heaving material should be replaced to a depth of one third-to one half the estimated frost penetration.

10.3 The ground water table (perched tables or aquifers included) should be checked in areas of severe frost action. The bottom of ditch linings should be kept at least three feet above the water table (unless the foundation materials are free draining sands or gravels).

11. Adjacent Terrain

11.1 This information is used primarily by the CDOT Staff Hydraulics Unit in determining rainfall runoff factors in the design of drainage structures.

11.2 Rather than noting conditions on a station-to-station basis, a general statement relative to the project as a whole should be made.

11.3 If there are distinct breaks over the length of the project, each type of terrain should be noted. Such designations as rolling grassland, steep timbered slopes, paved commercial etc. are appropriate.

12. Regional Factor

12.1 Deleted

13. Excavation Characteristics

13.1 During the investigation, notes should be kept concerning the estimated excavation characteristics of all soil or rock materials encountered.

13.2 Materials should be classified as:
a) Common excavation
b) Ripping required, or
c) Pre-blasting required

13.3 It is often necessary to construct shallow embankments from cuts or borrow pits containing boulders too large to be buried in the fills. The disposal of such boulders can be a problem on each project where this condition occurs. If such oversized material is encountered during the investigation, it should be noted on the CDOT Form #555 in order that the Project Manager can include a NOTE in the plans that this material will usually become the property of the Prime Contractor, and it is required that he dispose of the material as per local laws and applicable State regulations.

14. Embankment Foundations

14.1 The construction of highways over weak, compressible soils presents some of the more difficult problems in soil mechanics.

14.2 If embankments are constructed over foundation soils having insufficient strength to support the added load, shear failure or slip-outs may occur, or the underlying soft material may displace by outward plastic flow.

14.3 If the foundation soil is highly compressible, excessive settlement of the embankment may occur, resulting in damage or destruction of the pavement, damage to structures, or hazards to traffic due to distortion of the profile and cross section of the roadbed. Such settlement may occur even if the strength of the foundation is high enough to preclude shear failure.

14.4 For the above reasons, it is recommended that Region personnel request that a foundation investigation be performed by the Geotechnical Section of the Central Laboratory where embankments more than 20 feet in height will be constructed on soft foundation soils.

15. Swelling Soils

15.1 Swelling soils are common in Colorado and are frequently encountered during highway construction. To minimize damage to roadways from swelling action, it is necessary that these soils be recognized when encountered in the field and that the boundaries of the soils along the project be determined during the preliminary soil survey.

15.2 A detailed map showing boundaries of swelling soil areas classified by amount of swell potential has been published by the Colorado Land Use Commission and has been distributed to all CDOT Regions. This map should be consulted prior to commencing any soils survey, whether reconnaissance or preliminary.

15.3 It is sometimes difficult to identify swelling soils visually, but the following criteria are often helpful:

15.3.1 *Texture* - When dry, the natural surface exposures of swelling soils usually exhibit an irregular or pebbly texture resembling Popcorn.

15.3.2 *Plasticity* - All swelling soils are plastic and most are highly plastic. The presence of plasticity can be determined in the field by moistening a sample and attempting to roll a thread in the palm of the hand.

15.3.3 *Bentonite Clay* - A common clay causing swell in soils is bentonite, which usually occurs in shales, either as fine particles invisible to the naked eye or as thin, light colored bands which contrast with the darker color of the shale and are oriented parallel to the bedding. The bands range in color from light tan to light greenish gray and may range in thickness from a fraction of an inch to as much as two or three inches. Pieces of this material will adhere to the tongue and will break down in a matter of minutes if dropped into water.

15.4 If any of these characteristics are noted during the soil survey (particularly in those areas indicated on the map) or if the possibility of swell is suspected for any other reason, notation to this effect should be made on the CDOT Form #554.

15.5 Even though a soil contains expansive clays, it may not swell if the in-place moisture is high enough. It is therefore important to know the actual moisture content of the soil in order to

assess the possibility of problems due to swell. For this reason, if swelling soils are identified or suspected during the soil survey, moisture samples should be taken at or slightly below the elevation of the proposed grade line in those areas where the soils are present.

15.6 Problems due to expansive soils usually occur in cut areas and in transitions from cut to fill areas. They could also occur in fill areas where moderate to high swelling soils are used for fill. These soils are usually identified by:

- The liquid limit
- Plasticity index
- Expansion pressure
- Swell-consolidation

15.7 The liquid limit and plasticity index usually correlate with swell potential in the laboratory. However, they may not be related to the swell potential in the field because of moisture content, density, and chemicals in the in-situ soil.

15.8 Many potential high-swelling soils in areas of high ground water have taken on enough moisture so that additional swelling is not a problem. But certain dry, dense and often un-weathered soils must be treated to lesson swell potential.

15.9 Remedial measures for cut areas in swelling soil will normally consist of one of the following:

15.9.1 **Sub-excavation of potential expansive soil.** Dry dense un-weathered shales and dry dense clays.

Backfilling with impermeable soil at 95 percent of maximum dry density and at optimum moisture in accordance with AASHTO Designation T 99. This treatment should carry through the cut area and transitions from cut to fill until the depth of fill is approximately equal to the depth of treatment.

Soil with a plasticity index of over 50 should be placed in the bottom of the fills less than 50 feet high or wasted (disposed of offsite).

The backfill soil should be uniform and all lenses or pockets of very high swelling soil should be removed and replaced with the predominant type of soil, which has a plasticity

index under 50. Drainage ditches must be below the sub-grade level in the cut areas and must have enough grade to allow rapid runoff of surface water.

15.9.2 Treatment of the Sub-Grade. With swelling retarding chemicals such as lime, flyash or lime/fly ash combination.

The reactivity of the chemicals to the sub-grade should be first determined. It is widely known that sulfate-bearing material when introduced with lime will induce further heaving of the sub-grade.

The depth of the treatment should be determined using the sub-grade information such as thickness and swelling potential of the swelling material. The amount of chemicals to be introduced will be determined by the trial mix results obtained in the Soils/Rockfall Unit of the Central Laboratory.

15.9.3 A combination of the above two methods. The type of treatment should be based on a thorough investigation. When a choice of treatments is available, the most economical treatment should be used.

15.9.3.1 Depth of sub-grading may be reduced by having a trained soil technician or engineer check the soil as it is being excavated.

15.9.3.2 The zones or pockets containing the worst material would be excavated according to the table below and replaced with a material similar to the better surrounding material which required less depth of treatment.

Better material obtained from the borrow area should always be used in the upper fill. If swelling soil is the only available borrow source for the upper fill, treatment of the top few inches of the sub-grade by the chemicals should be considered. Moisture control during construction should be carefully observed. It is recommended that all swelling soils to be used as fill be compacted to moisture contents at or above optimum moisture.

Suggested Treatment Below Normal Subgrade Elevation

Projects on Interstate and Primary System	
Plasticity Index	Depth of Treatment
10 to 20	2 feet
20 to 30	3 feet
30 to 40	4 feet
40 to 50	5 feet
*Over 50	6 feet

Projects on Secondary and State Systems	
Plasticity Index	Depth of Treatment
10 to 30	2 feet
30 to 50	3 feet
*Over 50	4 feet

** Excavate and waste, replace with better impermeable material.*

If a treatment is determined to be necessary, then the type of treatment shall be determined by the Region Materials Engineer or it may be advisable to request additional analysis by the Soils/Rockfall Unit of the Central Laboratory.

Mathematically Scalping a Gradation

(Instructions for when a Preliminary Soil Survey has been performed.)

When less than 75 percent is passing the 3/4 inch sieve, divide the 3/8 inch sieve percent by the 1 inch sieve percent and then multiply the quotient by 100. The result will yield the "as run" gradation reported on CDOT Form #555. Perform this calculation on each successive sieve. When more than 75 percent is passing the 3/4 inch sieve, use the 3/4 inch sieve percent as a divisor and then perform the same calculation on each successive sieve.

	< 75%							
Sieve	3	1	3/4	3/8	#4	#10	#40	#200
% Passing	100	66	61	50	45	41	28	16
As Run		100	100	76	68	62	42	24

Scalp
(50 / 66) * 100 = 76

	> 75%							
Sieve	3	1	3/4	3/8	#4	#10	#40	#200
% Passing	100	99	98	95	90	80	57	21
As Run		100	100	97	92	82	58	21

Scalp
(95 / 98) * 100 = 97

Cumulative Setup for a R-Value

	< 75%							
Sieve	3	1	3/4	3/8	#4	#10	#40	#200
% Passing	100	66	61	50	45	41	28	16
As Run		100	100	76	68	62	42	24

	R-value Setup	
100	76 68	
	X X	
	12 12	

+ 3/8	288	(100-76) * 12 = 288
+ #4	384	(100-68) * 12 = 384
- #4	1200	

			> 75%					
Sieve	3	1	3/4	3/8	#4	#10	#40	#200
% Passing	100	99	(98)	(95)	90	80	57	21
As Run		100	100	97	92	82	58	21

							Scalp
				R-value Setup			(95 / 98) * 100 = 97
	100			97	92		
				X	X		
				11	11		
				<hr/>			
		+ 3/8		33			(100-97) * 11 = 33
		+ #4		88			(100-92) * 11 = 88
		- #4		1100			

CDOT Forms #554, #555, and #157: Examples and Instructions

CDOT Form #554 shall be used as the first sheet on each Soil Survey.

Full distribution, as indicated on the form, will be made at the time samples are transmitted to the Central Laboratory.

The report number from the CDOT Form #554 shall be placed on all of CDOT Form #555 sheets included in the Soil Survey.

The CDOT Form #555 may be used in place of the field notebook. However, the electronic Form #555 shall be e-mailed to the Soils Program Laboratory Manager when samples have been submitted to the Central laboratory.

The Region office may elect to type the information from the field notebook or original CDOT Form #555 onto another Form #555. A hard copy of CDOT Form #554 and #555 shall accompany samples submitted to the Central Laboratory.

A copy of CDOT Form #555 may be made for Region Materials Laboratory files. No other distribution of the partially completed Form #555 is necessary.

When samples have been processed in the Central Laboratory, the CDOT Form #555 will be completed and distributed.

Distribution of photocopies will be made as indicated on CDOT Form #554.

Serial #1267					
COLORADO DEPARTMENT OF TRANSPORTATION SOIL SURVEY FIELD REPORT			Report	000023	
			Project #	IM 0253-151	
			Location	I-25, SH 7 to WCR 16	
Function	Part	Project code (SA#)	Region	Date	
3200	P	11925	4	5/5/02	
Begin station	189+00	End station	569+00	Length	5.3 KM. → MI.
Equations (stations)	212+00 Bk = 212+10 Ah				
Structures (stations)	240+00, E-12-B, Crow Creek;				
	312+00, E-17-A, Deer Creek; 640+00, E-18-F, Dry Wash				
Type of construction	New Alignment		Compaction type:	T99	
No. of test holes	25	No. of samples	17	Proposed pavement type	Flexible
Adjacent terrain data	Rolling Hills				
Perform tests for swelling soil	Yes		Water sample	1	
Are old uncoated culverts corroding?	Yes <small>If yes, or area does not contain uncoated pipe, either descriptive documentation, samples or both are required per "Soil Survey Procedure" in the Design Manual.</small>				
Record number and type of samples submitted for corrosion analysis. If submitted on separate CDOT Form #157, give report No.	1		Water		
	2		Soil		
Type of drilling equipment used	4" Auger		Resident Engineer	Dave Forsyth	
Comments	<i>Swampy area between Sta. 345+50 - 348+25.</i>				
	<i>Existing landslide on hillside @ Sta. 350+00 30' Lt.</i>				
	<i>Centerline located adjacent to pond between</i>				
	<i>Sta. 410+25 - 410+00.</i>				
	<i>All excavation will be common except rock outcrop between</i>				
	<i>Sta. 470+20 & 472+50 which will require blasting.</i>				
	<i>Large boulders (2'-3') embedded in grade @ Sta. 514+00</i>				
Sampled by	Fidel Gonzales		Title	E/PS Tech III	
			Supervisor (Proj./Res./Matis.) signature	Corey Stewart / P.E. I	
White - Staff Materials & Geotechnical Yellow - Resident Engineer's Office (Project file) Pink - Region Materials office			Address	1050 Lee Hill Rd. Boulder, Co. 80302	

CDOT Form #554 1/01

COLORADO DEPARTMENT OF TRANSPORTATION PRELIMINARY SOIL SURVEY													
Note 1: If samples are submitted leave sieve analysis section blank. Note 3: Sulfate content expressed as percent (dry soil), or ppm in water. Note 2: Comments should be placed in the description column of the form. Note 4: R-values referenced are noted 'Survey by Group Class' portion of this report.										Form #157 No. 120227	Form #554 No. 1267	Date: 02/23/03	
										Project No. IM 0253-151	CLASSIFICATION AND GROUP INDEX	MOIST. %	M _r PSI
										Project location I-25 SH 7 to WCR 16	PLASTIC INDEX		
										Project code (SA#) 11925	LIQUID LIMIT		
STATION AND LOG	TEST NO.	DESCRIPTION	SULFATE CONTENT (SO ₄)	R-VAL REF	Per CP 24, Section 4					CLASSIFICATION AND GROUP INDEX	MOIST. %	M _r PSI	
					3/4"	3/8"	#4	#10	#40				#200
MP 97 to 103.5													
M.P. 97+20 8' Lt.													
0" to 5"	1A	HMA											
5" to 18"	1B	ABC									0.7		
18" to 40" (refusal)	1C	Red Gravelly Silt	0.02								0.8		
		SAMPLE											
		SAMPLE											
M.P. 98+00 6' Rt.													
0" to 5"	2A	HMA											
5" to 16"	2B	ABC Similar to 1B											
16" to 30" (refusal)	2C	Brown Gravelly Silt	0.00								1.1		
		SAMPLE											
M.P. 99+00 8' Rt.													
0" to 8"	3A	HMA											
8" to 12"	3B	ABC Similar to 1B											
12" to 28" (refusal)	3C	Similar to 2C	0.00										
		SAMPLE											
M.P. 100+20 7' Lt.													
0" to 7"	4A	HMA											
7" to 18"	4B	ABC Similar to 1B											
18" to 48"	4C	Similar to 1C	0.02										
		SAMPLE											
M.P. 101+20 7' Rt.													
0" to 7"	5A	HMA											
7" to 18"	5B	ABC Similar to 1B											
18" to 48"	5C	Silty Sandy Gravel	0.00								1.6		
		SAMPLE											
M.P. 102+00 6' Rt.													
0" to 6"	6A	HMA											
6" to 16"	6B	ABC Similar to 1B											
16" to 24"	6C	Similar to 2C	0.00										
24" to 48"	6D	Clay	0.20								0.8		
		SAMPLE											

CDOT Form #555 04/09

- Materials and Geotechnical
- Region Materials Engineer
- Resident Engineer

**COLORADO DEPARTMENT OF TRANSPORTATION
PRELIMINARY SOIL SURVEY**

Note 1: If samples are submitted leave sieve analysis section blank
 Note 2: Comments should be placed in the description column of the form
 Note 3: Sulfate content expressed as percent (dry soil), or ppm in water.

Form #157 No.	Form #554 No.	Date:
120227	1267	02/23/03
Project No.	IM 0253-151	
Project location	I-25 SH 7 to WCR 16	
Project code (SA#)	11925	

STATION AND LOG	TEST NO.	DESCRIPTION	SULFATE CONTENT (SO ₄)	MAX. SIZE	PERCENT PASSING							LIQUID LIMIT	PLASTIC INDEX	CLASSIFICATION AND GROUP INDEX	MOIST. %	M _r PSI
					3"	1"	3/4"	3/8"	#4	#10	#40					
M.P. 97+20 8' Lt.		M Job MP 97 to 103.5 (int. w/ SH 62)														
0" to 5"	1A	HMA														
5" to 18"	1B	ABC SAMPLE			100	87	64	49	29	19	28	8	A-2-4(0)	0.7	28853	
18" to 40" (refusal)	1C	Red Gravelly Silt SAMPLE	0		100	86	74	62	48	33	26	11	A-2-6(0)	0.8	25317	
M.P. 98+00 6' Rt.																
0" to 5"	2A	HMA														
5" to 16"	2B	ABC Similar to 1B														
16" to 30" (refusal)	2C	Brown Rocky Silt SAMPLE	0		100	76	59	50	36	22	28	11	A-2-6(0)	1.1	19492	
M.P. 99+00 8' Rt.																
0" to 8"	3A	HMA														
8" to 12"	3B	ABC Similar to 1B														
12" to 28" (refusal)	3C	Similar to 2C	0													
M.P. 100+20 7' Lt.																
0" to 7"	4A	HMA														
7" to 18"	4B	ABC Similar to 1B														
18" to 48"	4C	Similar to 1C	0													
M.P. 101+20 7' Rt.																
0" to 7"	5A	HMA														
7" to 18"	5B	ABC Similar to 1B														
18" to 48"	5C	Silty, Sandy Gravel SAMPLE	0		100	90	82	75	65	43	31	16	A-6(2)	1.6	5448	
M.P. 102+00 6' Rt.																
0" to 6"	6A	HMA														
6" to 16"	6B	ABC Similar to 1B														
16" to 24"	6C	Similar to 2C	0													
24" to 48"	6D	Clay SAMPLE	1		100	53	39	33	24	6.8	25	9	A-2-4(0)	0.8	32883	

CDOT Form #555 05/06

Materials and Geotechnical
 Region Materials Engineer
 Resident Engineer

SOIL IDENTIFICATION AND DESCRIPTION

1.1 For engineering purposes soil is defined as any naturally occurring unconsolidated material composed of mineral grains with gases or liquids occupying the inter-granular spaces.

1.2 A complete soil identification for engineering purposes includes (a) a description of grain size, (b) color, (c) consistency, (d) moisture content, and (e) other descriptive factors, preferably in that order.

1.2.1 *Grain Size Distribution:* The soil should be primarily identified by the dominant grain size fraction present. The sub-dominant grain size fractions present may be noted as modifiers of the dominant grain size. Example: Sand, silty; gravel, sandy.

1.2.2 *Color:* Without the use of a standard color chart, soil color cannot be precisely determined due primarily to different lighting under different weather conditions. Moreover, the same soil sample will shade differently with varying moisture content. Accordingly field notes as to color should be broad and general unless the soils exhibit some unique color shade such as a distinct red or green.

1.2.3 *Consistency:* Consistency of a soil can be defined as that soil's resistance to penetration. It is related to the soil's density, degree of cementation, and moisture content. The strength and consolidation characteristics of all soils are strongly and directly related to consistency. If "extremely soft clayey soils" or "loose sands and gravel" are encountered in test holes, notation to this effect should be included in the field logs.

1.2.4 *Moisture Content:* For engineering purposes the field moisture content, especially in fine-grained soils, is very important. The moisture has a very strong influence on such engineering properties as compaction, shear strength, slope stability, and consolidation under embankment loads. It is recommended that the field moisture content of all soils encountered, whether sampled or not, be estimated and noted on the CDOT Form #555 as follows:

1) Cohesive Soils

a) Dry - loose or crumbly, cannot be formed into a pellet.

b) Moist - can be formed into a pellet.

c) Wet - exudes free moisture when squeezed.

2) **Granular Soils.** The above tests cannot always be successfully applied to granular materials since these soils often will not form into pellets. In such cases, the moisture content must be visually estimated, using the terms "dry", "moist", or "wet".

1.2.5 *Other Descriptive Factors:* Soils often possess other characteristics not described by the above four factors which may influence the engineering behavior of the material and should be reported. These include, but are not limited to the following:

1.2.5.1 *Unusual structure:* "Honeycomb" texture or inter-bedded thin layers of alternating fine and coarse material may indicate low strength.

1.2.5.2 *Presence of roots or decayed organic material at depth in a test hole.* May indicate a buried soil horizon. These usually have low strength.

1.2.5.3 *Presence of unusual minerals.* Whitish streaks or crack fillings of caliche indicate the presence of sulfate minerals, which may be detrimental to concrete or metal structures. Streaks, coatings, or crack-fillings of reddish-brown or yellowish-brown iron minerals indicate that ground water has been present in the past and therefore could return.

1.2.5.4 *Presence of man-made material . . .* such as broken glass, cinders, concrete, and metal fragments, etc, indicates that the soil is actually fill. While constructed fills such as highway embankments usually have adequate strength, other types of fills, particularly old dumps, may be very weak and may grow weaker with time if they contain large amounts of degradable or compressible material (tin cans, paper, plastic, etc.).

1.2.5.5 *Oversize Material*: If materials such as gravel, cobbles, or boulders are present but in relatively small amounts, they may be mentioned separately.

Example of the system of description:

- ◆ Clay, sandy, brown, soft, wet.
- ◆ Silt, sandy, light tan, firm, moist.
- ◆ Contains streaks of caliche and occasional 1' - 2' boulders.

ROCK IDENTIFICATION AND DESCRIPTION

Rock (Definition)- For engineering purposes rock is defined as a naturally occurring mineralogical aggregate, which in an intact, unfractured sample will yield a laboratory unconfined compressive strength greater than or equal to 200 psi.

Rock (Description) - A complete rock description for engineering purposes includes:

Classification Reference is made to the Rock Classification Table. This is a relatively simple but practical system which can be used by the field person, whether geologist, engineer, or technician.

Color

As for soils (See *Soil Identification and Description*, 1.2.2)

Hardness and Degree of Cementation

Soft - Can be scratched with a fingernail.

Moderately Hard - Can be scratched easily with a knife but cannot be scratched with a fingernail.

Hard - Difficult to scratch with a knife.

Very Hard - Cannot be scratched with a knife

Partings in the Rock

Including fractures, faults, and joints:

Intact - No partings.

Widely fractured - Partings more than 10 feet apart.

Closely fractured - Partings less than 10 feet apart but more than 6 inches apart.

Brecciated partings - Less than 6 inches apart.

Moisture content - Moisture content in rock cannot be determined by simple tests such as those used for soil, but should be estimated visually. As with soils, the terms dry, moist, and wet are adequate for field description.

Rock Classification Table

Sedimentary Rocks	* Coarse-grained	Conglomerate Sandstone	Dominant grain size is boulders or gravel. Dominant grain size is sand.
	** Fine-grained	Shale Limestone	Thin-bedded. Dominant grain size is clay and silt. Usually light-colored, composed of calcite and/or dolomite (will usually effervesce with dilute HCl).
Igneous and Metamorphic Rocks	* Coarse-grained	Gneiss Schist Marble Granite Diorite Gabbro	Composed of alternating bands of different colored minerals. Major component is mica-layered structure. Coarse-grained limestone. Granular, ranging in color from light to medium gray to salmon pink. Contains approximately equal proportions of dark and light colored minerals. Granular dark gray to black.
	** Fine	Rhyolite Quartzite Andesite Basalt	Nearly white to light gray. Composed entirely of quartz. Medium gray. Dark gray to black (sometimes porous or vesicular).

*** * Fine-grained:** Individual crystals or fragments, which compose the rock, *cannot* be seen with the unaided eye.

*** Coarse-grained:** Individual crystals or fragments, which compose the rock, *can* be seen with unaided eye.

DETERMINATION OF NEED FOR CULVERT PROTECTION

1. Field Observations and Sampling

1.1 The best time to observe, sample, or report conditions indicating the need for corrosion protection of culverts is on the preliminary soil survey (CDOT Form #554). However, completed soil surveys should be reviewed where it seems necessary. If additional samples are required, submit on a CDOT Form #157.

1.2 Past performance of culvert material is the best source of information. The local Maintenance Foreman can provide a history of culvert performance in the area. Observation of culverts on projects in adjacent areas of similar soil conditions will also provide useful information. Uncoated galvanized pipe, which shows no corrosion after at least two years of service, does not require soil or water sampling. However, a coated pipe, which shows no corrosion, may be in an environment that would attack an uncoated pipe. Samples of both the soil in contact with the pipe and the water going through it would provide this information.

1.3 The condition of the interior of a culvert tells only part of the story. In most cases, the corrosive substances are in the soil in contact with the pipe, rather than in the water. Therefore, to truly appraise the amount of corrosive attack, it is necessary to expose and examine some of the exterior of the pipe. The presence of extensive rust spots would indicate a serious condition. A soil sample should be taken near the corrosion to determine if it is due to a high or low pH, or to some corrosive salts. The extent and location of the corrosion would be noted on the CDOT Form #554.

1.4 Crystals, encrustations and alkali deposits in the streambed near the waterline, are signs of a possibly corrosive water. Stains on the rocks are usually associated with minerals, therefore a tailing dump or mine drainage should be looked for upstream. If found, it should be noted on the CDOT Form #554.

1.5 Water that seeps out of the ground or from some layer in an embankment will probably

have variations in the amount of dissolved salts from season to season, depending on the volume of water moving through the soil and the amount and availability of soluble mineral matter. It may be necessary to sample such water in spring, summer, and fall to be sure.

1.6 Alkali deposits on the soil, soils from Mancos and Pierre Shales, and fine silty soils should be suspected.

1.7 The Central Laboratory recommends that all suspected soils and water be sampled. The accompanying CDOT Form #554 or #157 should mention the conditions that prompted the sampling, and the exact location in reference to the proposed or existing culvert.

1.8 Soil and water samples will be run in the Laboratory to determine pH, hardness, alkali content, etc. Recommendations from the Laboratory concerning required protective action may be based on evaluation of one or several of these test results and their interactions.

1.8.1 Unusual stains, encrustations of salt, or alkali, even unpleasant odors, should be mentioned on the CDOT Form #554 or #157, as these are indicative of conditions which may cause culvert corrosion. The possible existence of an abrasive condition should also be noted. A serious problem should be discussed with the Hydraulics Unit for a possible solution.

1.9 A water sample should be at least a pint in volume and be in a clean, uncontaminated container. The soil sample should weigh at least a pound and be sent in a plastic bag.

1.10 On the basis of field observations and laboratory tests (where deemed necessary) the Region shall recommend to the Staff Design Engineer the types of culvert to be used and their location.

2. Corrosion Resistance Levels

2.1 The class of pipe required to resist abrasion and corrosion shall be determined using the *CDOT Pipe Material Selection Policy*.

Liquid Limit Determination from Blow Counts & Water Contents

NOTE: This mathematical formula replaces Chart 1, Pages 1 thru 8, from Field Materials Manuals prior to the 2011 FMM.

LL = Liquid Limit

W_N = Moisture Content of Sample at N blows

N = Number of blows to close ½ inch gap of material in the liquid limit cup is between 22 to 28 blows

$$LL = (W_N) (N/25)^{.121}$$

N	$(N/25)^{.121}$	N	$(N/25)^{.121}$
22	0.985	26	1.005
23	0.990	27	1.009
24	0.995	28	1.014
25	1.000		

EXAMPLE:

$$LL = (W_N)(N/25)^{.121}$$

Where:

W_N = 16.3% moisture

N = 26 blows to closure

$$LL = (16.3)(26/25)^{.121}$$

From the above table find N = 26, then use the corresponding number next to 26 and below $(N/25)^{.121}$

This number is 1.005

Multiply W_N (16.3) x (1.005)

$$LL = 16.38$$

Round to the nearest 0.1, or 16.4

Round this to the nearest whole number, or 16

Liquid Limit = 16

Partial Group Index for Liquid Limit & Plasticity Index

NOTE 1: This mathematical formula replaces Chart 2, Pages 1 thru 3, from Field Materials Manual prior to the 2012 FMM.

Determining the Partial Group Index for Liquid Limit

Note: If the % passing the #200 sieve is $\leq 35\%$, then the LL partial group index will be 0.

EXAMPLE: Soil has been classified, utilizing AASHTO M 145, as an A-2-6 soil. What is the partial group index?

Equation: $(F-35)[0.2+0.005(LL-40)]$

Where: F = % passing the #200 sieve
LL = Liquid Limit of that soil

Example:

F = 39.9 %	= (39.9-35) [0.2 + 0.005 (32-40)]
LL = 32	= (4.9) [0.2 + 0.005 (-8)]
	= (4.9) [0.2 + (-0.04)]
	= (4.9) [0.16]
<u>Partial Group Index for Liquid Limit</u>	<u>= 0.78</u>

NOTE 2: This mathematical formula replaces Chart 3, Pages 1 thru 5, from Field Materials Manual prior to the 2012 FMM.

Determining the Partial Group Index for Plasticity Index

Equation: $0.1[(F-15)(PI-10)]$

Where: F = % passing the #200 Sieve
PI = Plasticity Index of that soil

Example:

F = 39.9	= 0.01[(39.9-15)(16-10)]
PI = 16	= 0.01[(24.9)(6)]
	= 0.01[(149.4)]
<u>Partial Group Index for Plasticity Index</u>	<u>= 1.49</u>

Total Partial Group Index = Partial Group Index for Liquid Limit + Partial Group Index for Plasticity Index

Example:

$$0.78 + 1.49 = 2.27 \text{ or } 2$$

Completed Soil Classification would be: A-2-6(2)

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